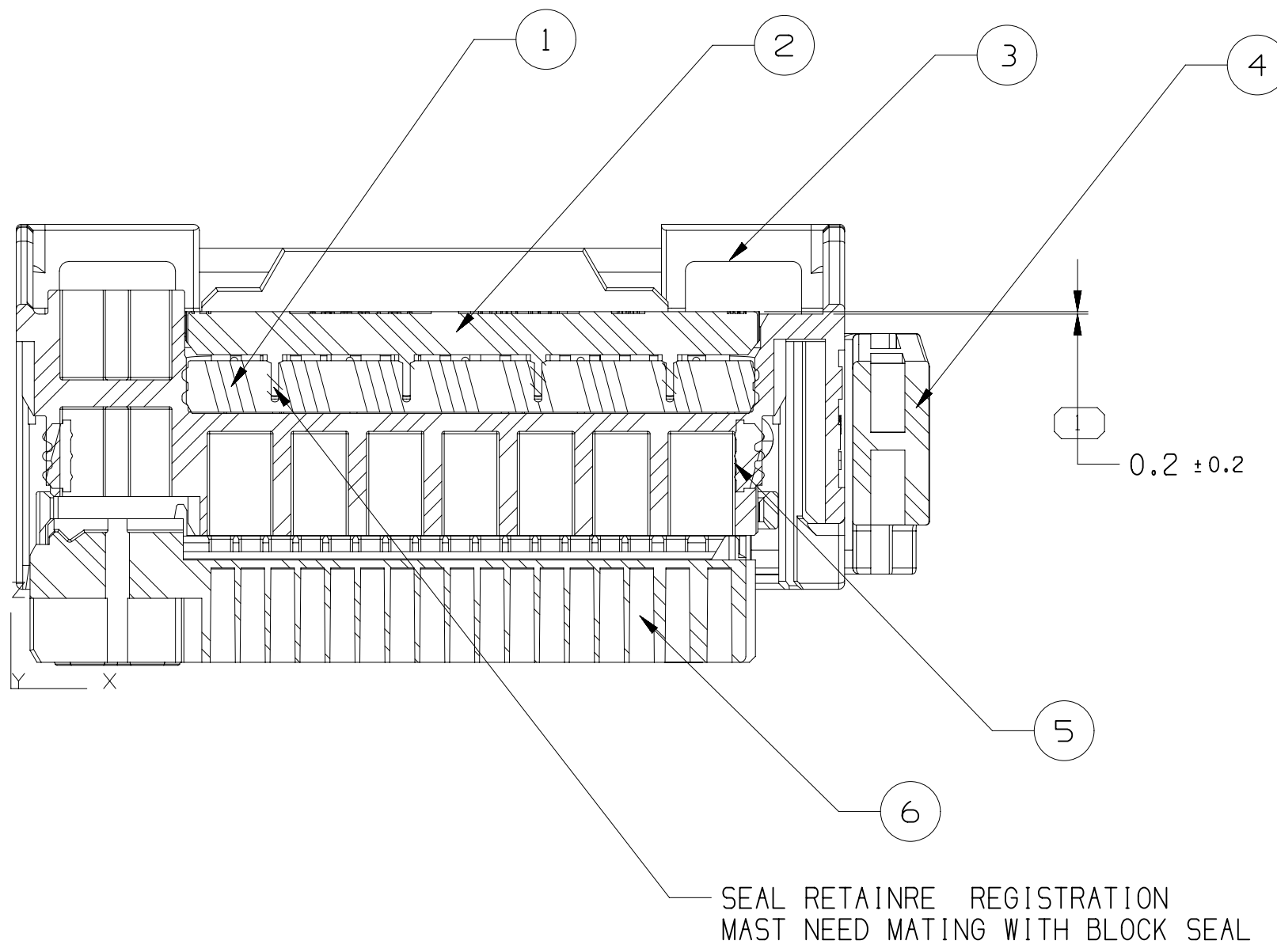
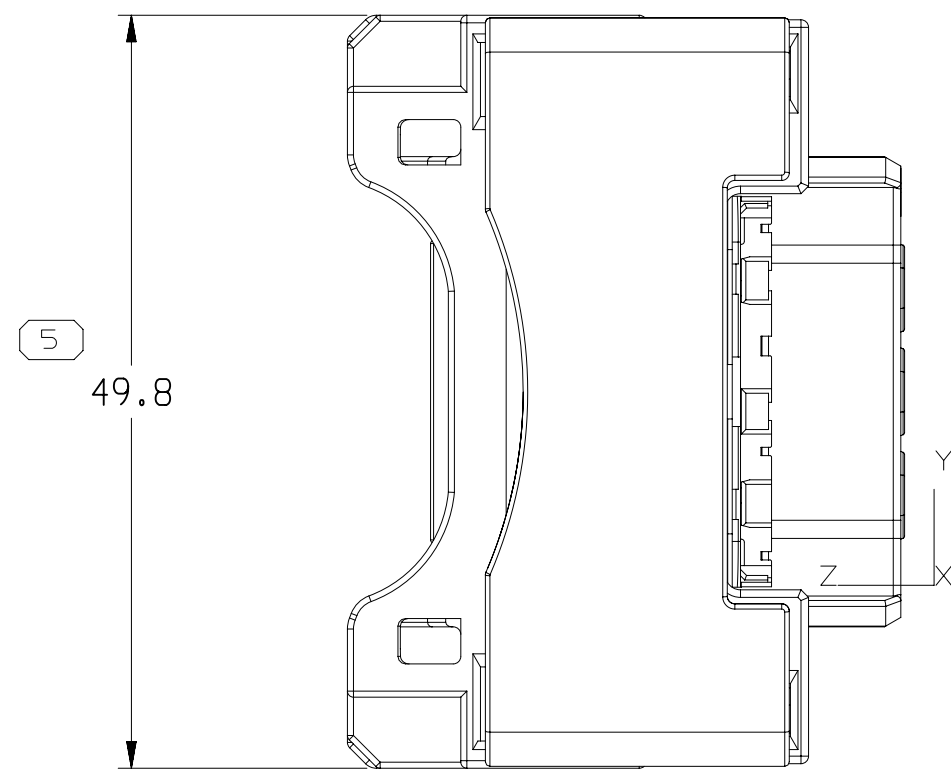
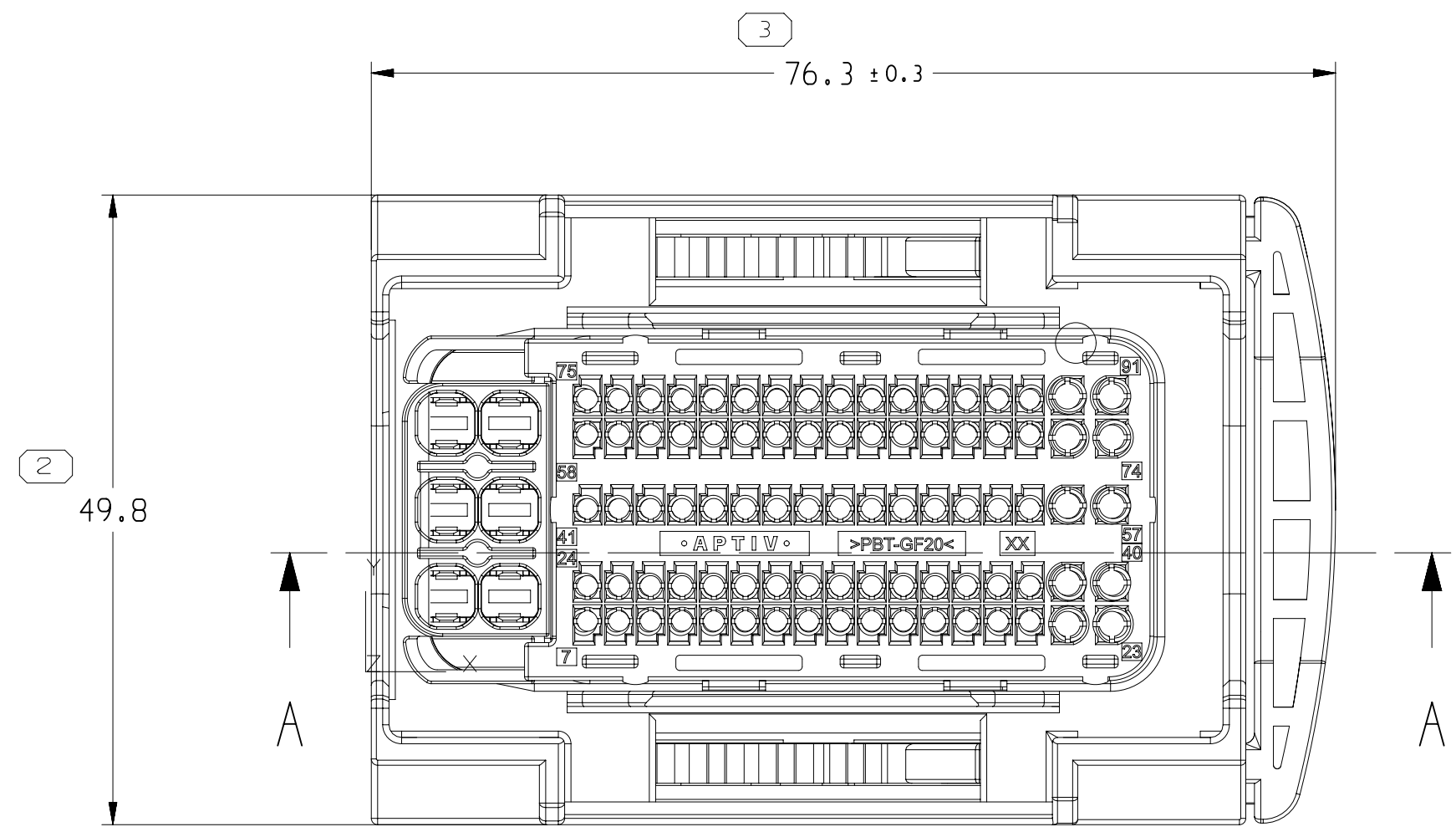
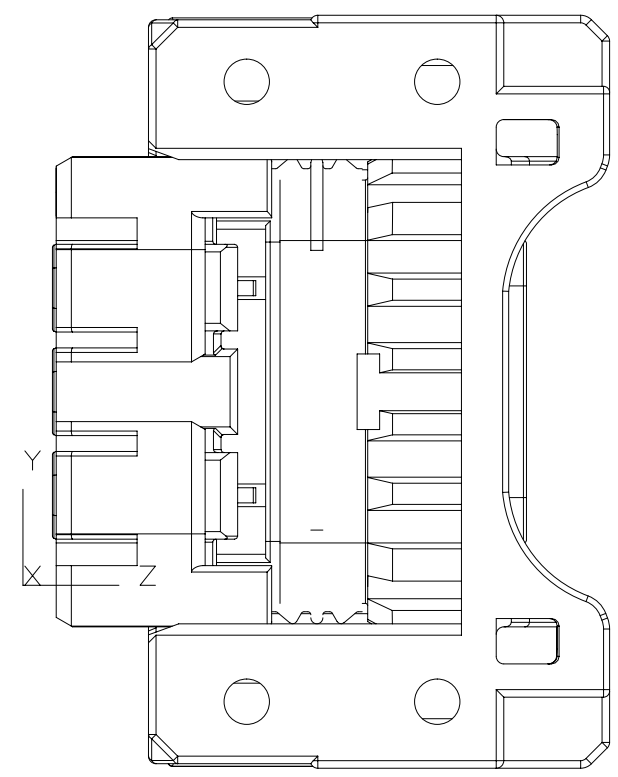
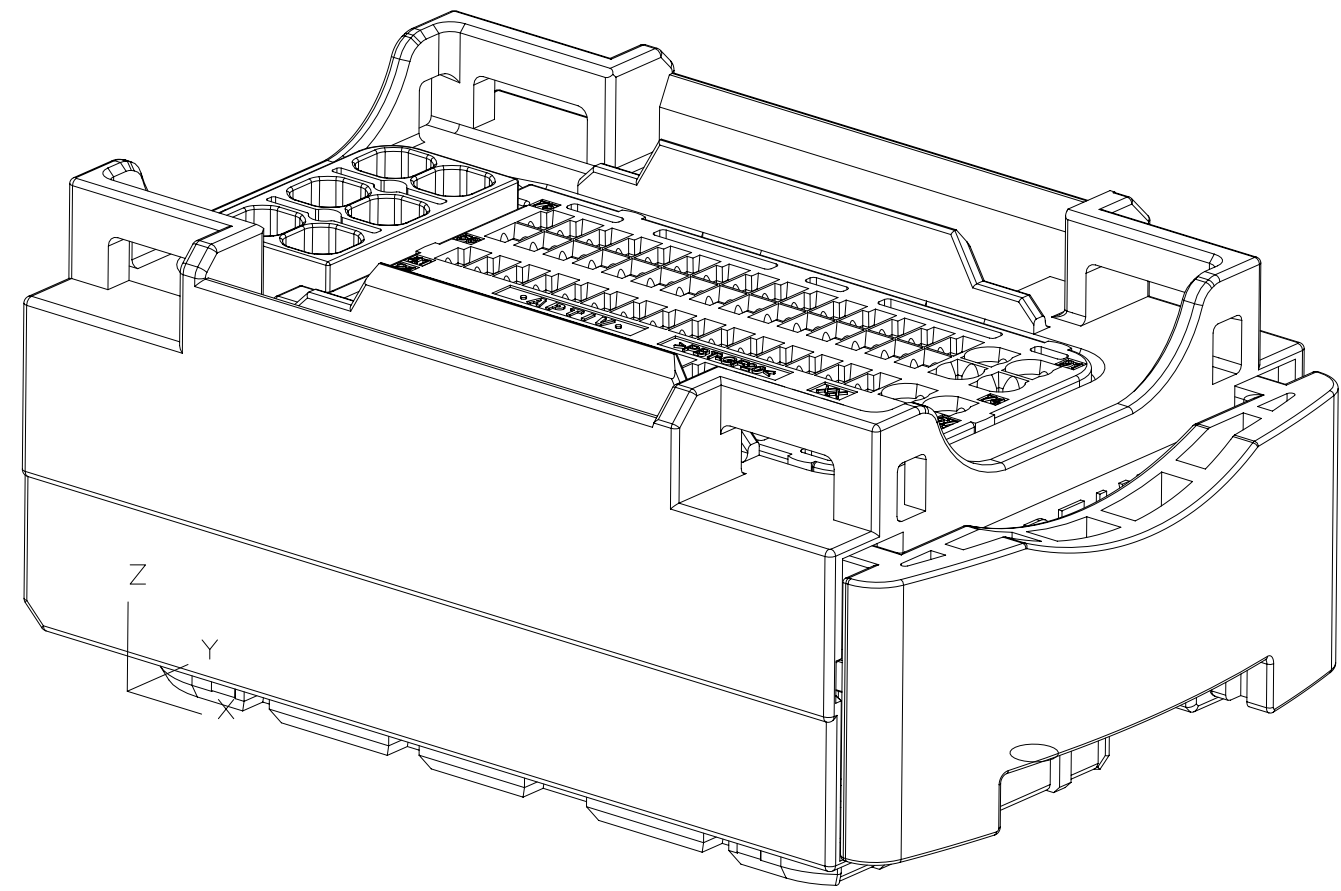
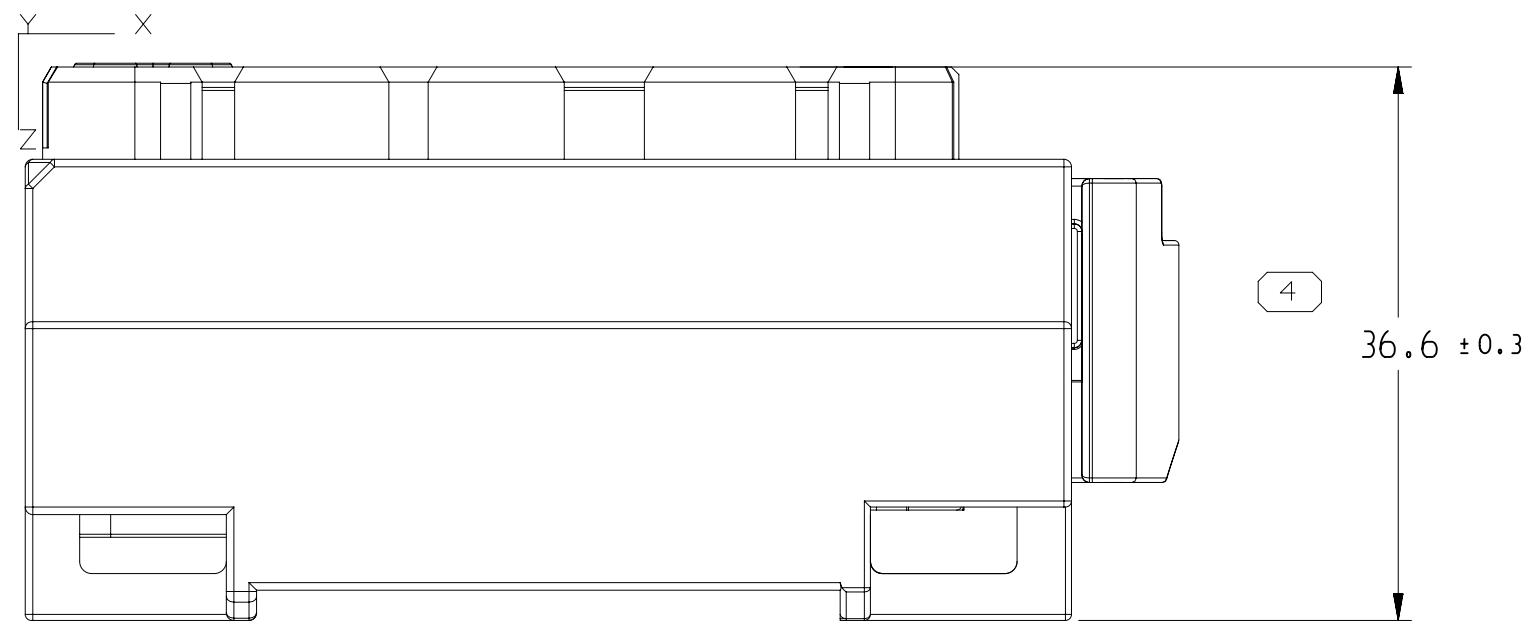


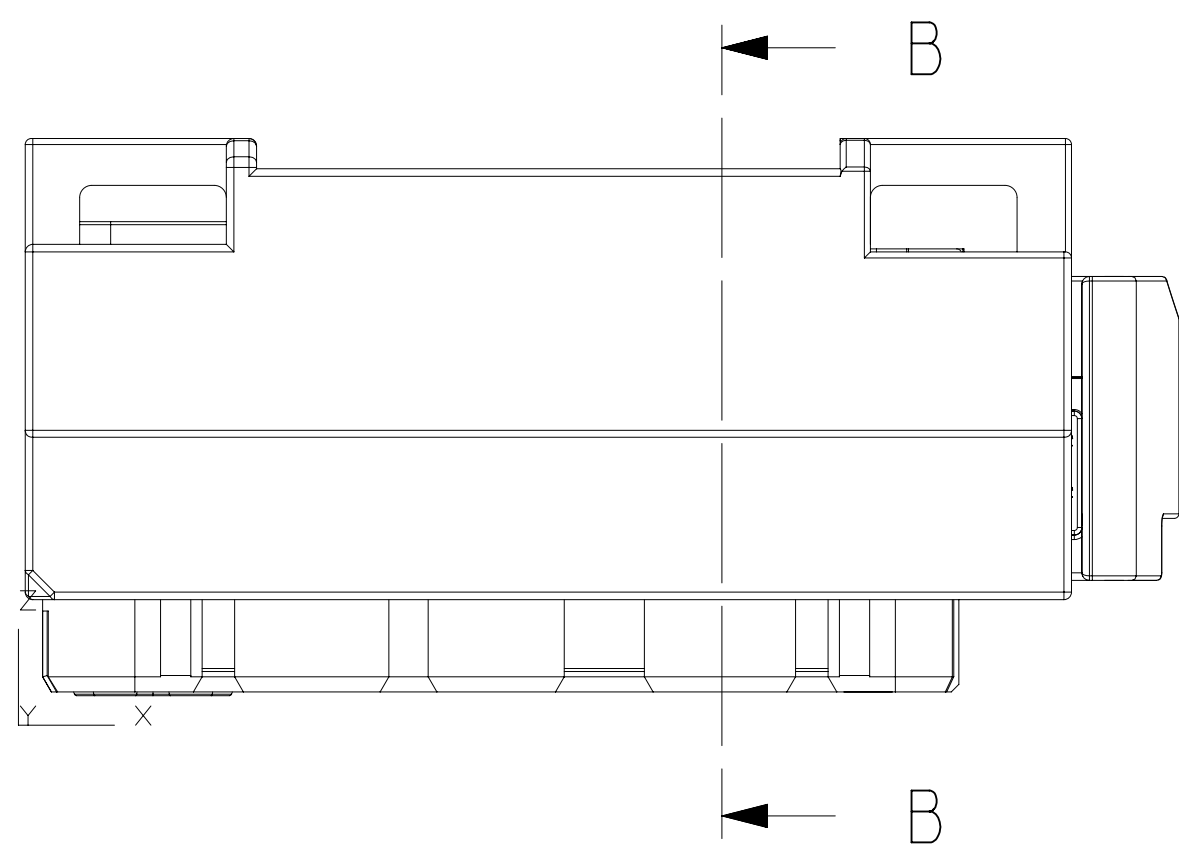
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ○ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	5
	LAST NO. USED	5

MISSING SYMBOLS		NO MISSING SYMBOL NUMBER	
DATE	STG	REV	N/P
15DE18	R	01	-

REVISION HISTORY		AUTH	
CREATE NEW DRAWING		N/A	HP



SECTION A-A



SECTION B-B

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- TOOL CAVITY IDENTIFICATION SHOULD BE LOCATED AS CLOSE TO THE GATE AS POSSIBLE.
- THIS PART MATING WITH 35199392
- TERMINAL : OCS 1.2 & CTS 280
MCON 1.2 (OPTIONAL)

ASM	COM	PART NO	MATERIAL SPECIFICATION AND COLOR	REV	VOLUME
A		35199824	91 WAY ASSEMBLY	01	1
	6	35256405	91 WAY CONTACT CARRIER BLACK	01	1
	5	13962037	91 WAY SEAL ORANGE SILICONE , VMO HI	01	1
	4	35229489	91 WAY SLIDE POLYETHYLENE BLACK	01	1
	3	35199819	91 WAY HOUSING POLYETHYLENE BLACK	01	1
	2	35199820	91 WAY SEAL RETAINER POLYETHYLENE BLACK	01	1
	1	35204614	91 WAY LIGHT GREEN SILICONE , SHORE A 20	01	1

DIMENSIONAL RANGE (MM)		CHART	
FROM	TO	6	30
6	30	30	70
30	70	70	120
70	120	120	160
120	160	160	200
160	200	200	250
200	250	250	315
250	315	315	400
315	400	400	
400			

THIRD ANGLE PROJECTION		DO NOT SCALE	
USE MATH DATA	USE MATH DATA	USE MATH DATA	USE MATH DATA

DELPHI CONNECTION SYSTEMS	
Int'lTg, OnTo	
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DR	DATE
APVD1 HUA PAN	15DE18
APVD2 JIA YUN CHEN	15DE18
APVD3 SUIBIN HUANG	15DE18
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APV1 (094900)	
MATERIAL	
NA	
DRAWING NAME	
ASM CONN 91 1.2 MCP CTS 280 SLD	
DRAWING NUMBER	
35199824	
SIZE	SCALE
A0	2:1
FRAME NO	SHEET NO
1	1 OF 1
STG	REV
R	01