



## ASSEMBLY MANUALS

PRE - ASSEMBLY

HARNESS ASSEMBLY

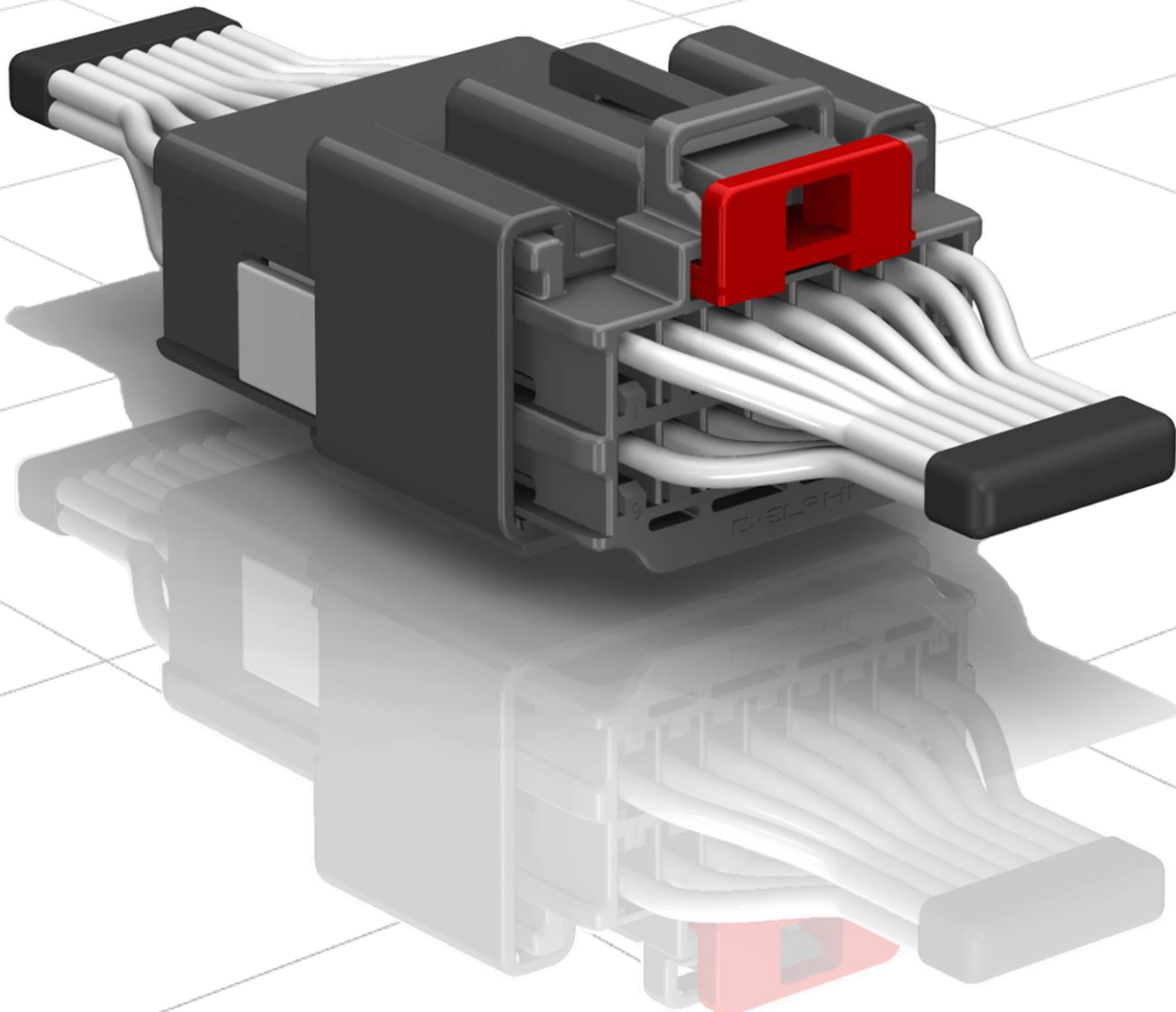
CAR ASSEMBLY

ASSEMBLY MANUAL - 13984858

# 1.5 OCS Unsealed Connection System

1.5 OCS Terminal System

February 2016



Issued by  
CTC Warren, Ohio  
STC Saltillo, Mex.

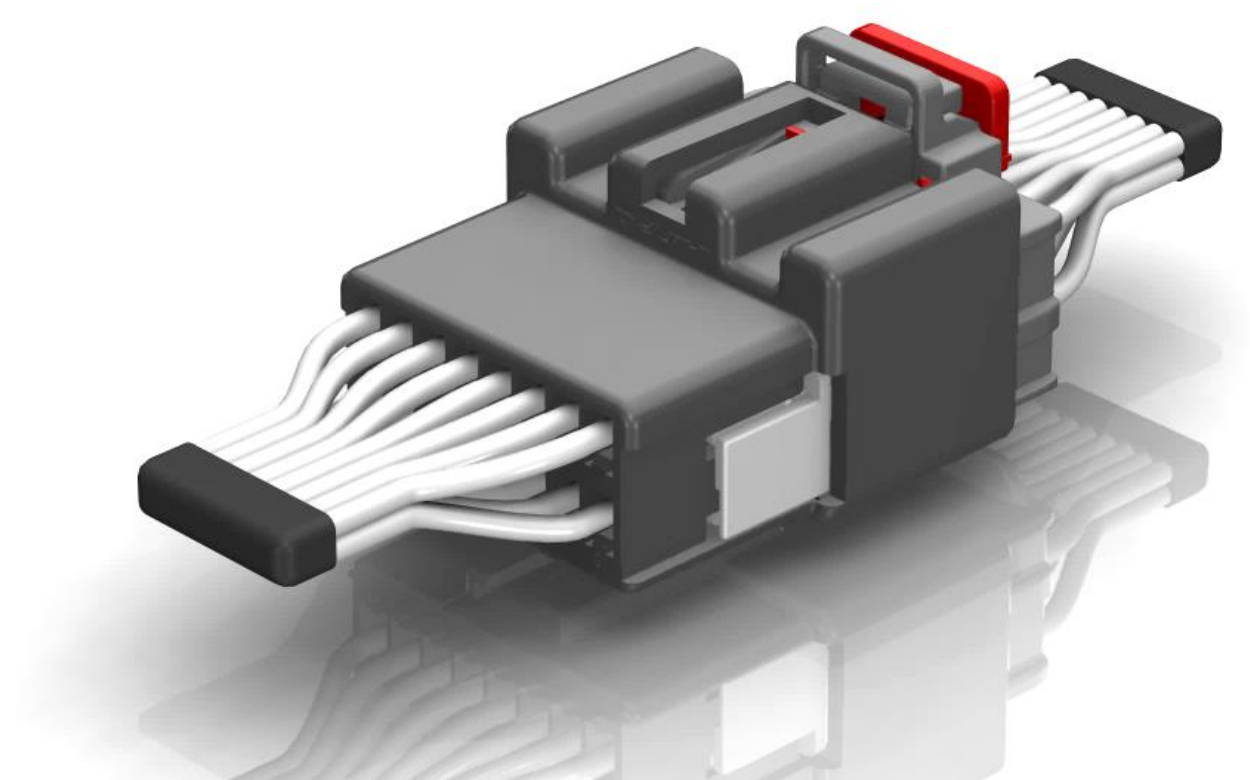


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**ASSEMBLY**

**ASSEMBLY OF THE  
FEMALE CONNECTOR**

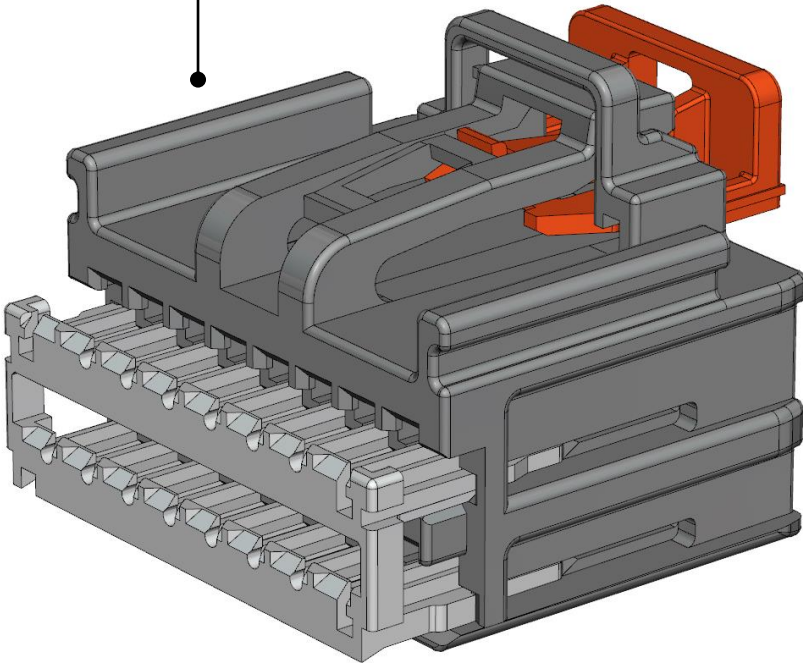
PRE - ASSEMBLY

HARNESS ASSEMBLY

CAR ASSEMBLY

# 1.5 OCS Unsealed Connection System

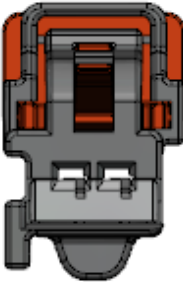
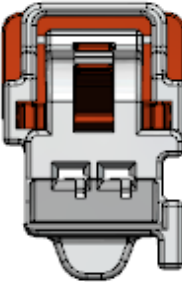

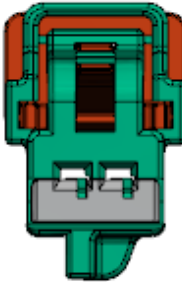
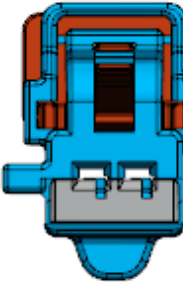
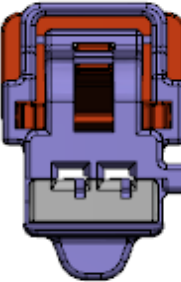
FEMALE ASSEMBLY



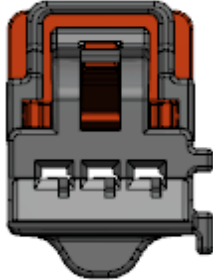
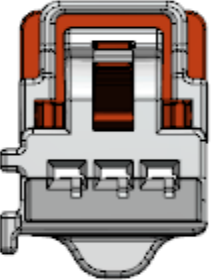
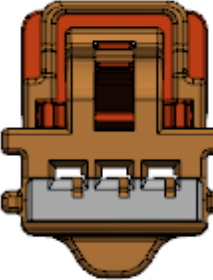
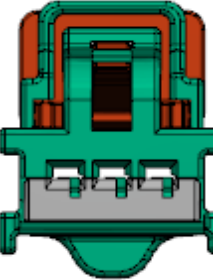
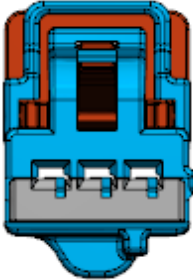
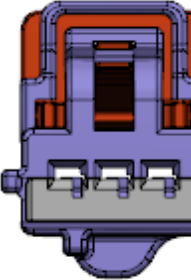
ASSEMBLY

VIEW OF VERSIONS

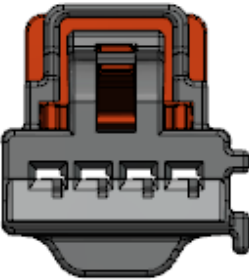
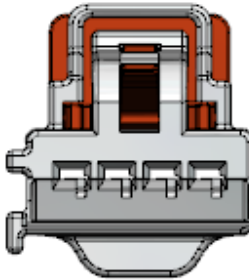
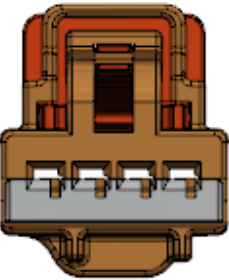
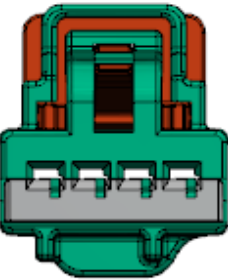
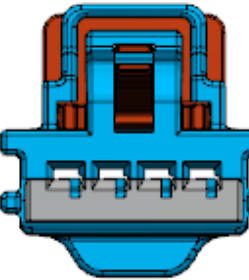
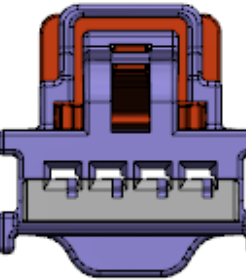
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TYPE 101	TYPE 102	TYPE 103	TYPE 104	TYPE 105	TYPE 106
					

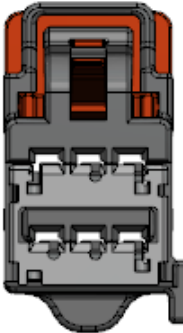
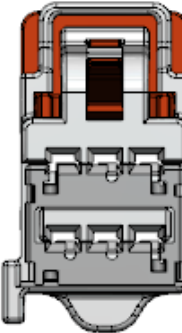

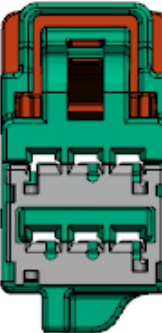

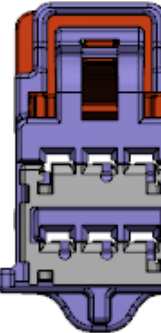
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TYPE 101	TYPE 102	TYPE 103	TYPE 104	TYPE 105	TYPE 106
					

4 Way Connector

TYPE 101	TYPE 102	TYPE 103	TYPE 104	TYPE 105	TYPE 106
					

6 Way Connector

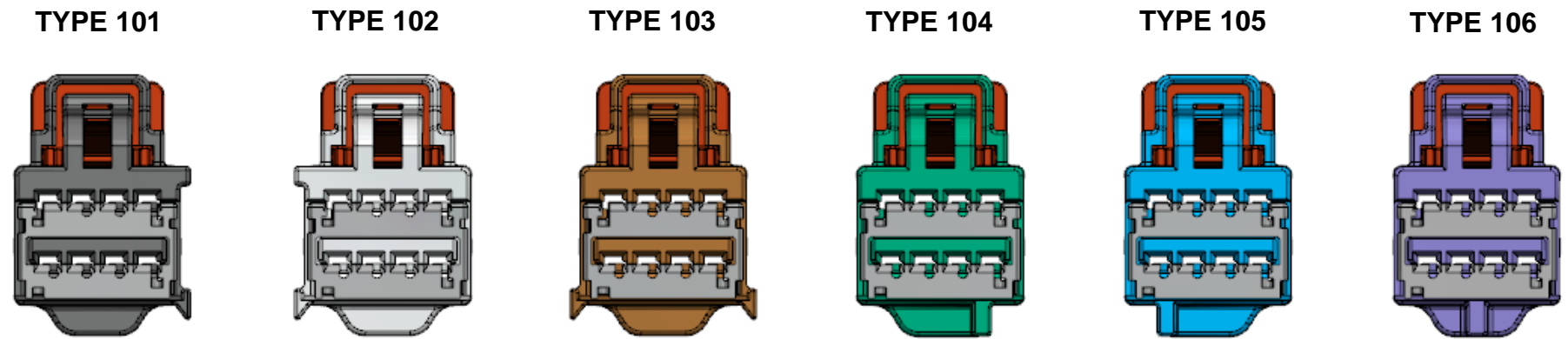
TYPE 101	TYPE 102	TYPE 103	TYPE 104	TYPE 105	TYPE 106
					

EACH CONNECTION SYSTEM HAVE 6 DIFFERENT TYPES, WHICH DIFFER IN THE INDEXING AND COLOR, REFER TO LATEST DRAWINGS FOR DETAILS

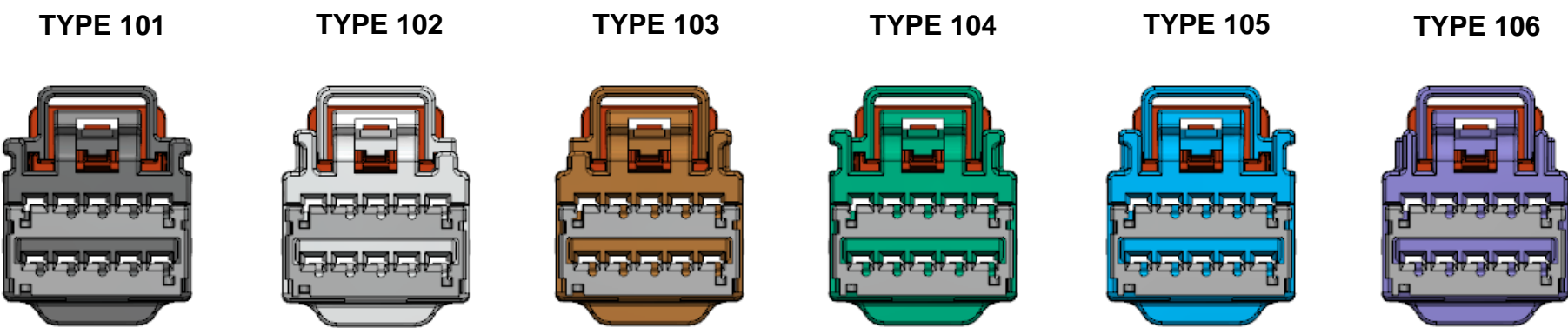
ASSEMBLY

VIEW OF VERSIONS

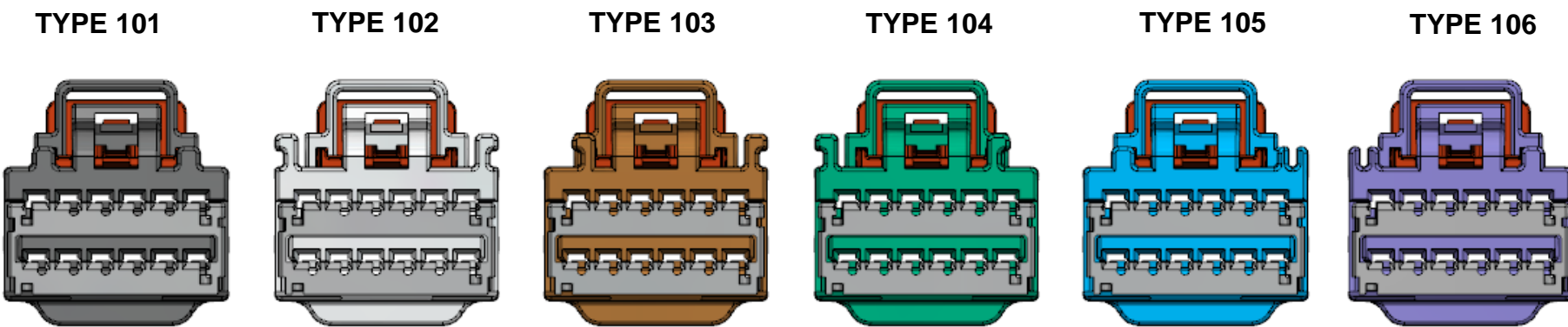
8 Way Connector



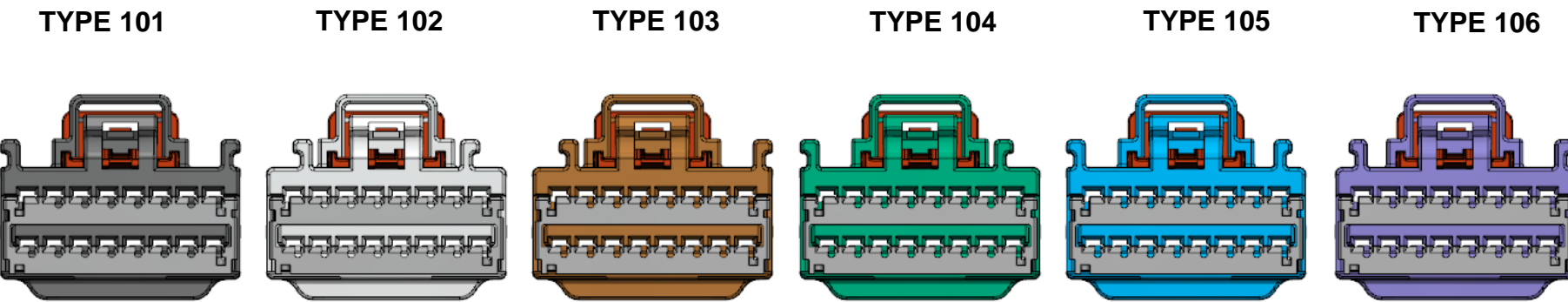
10 Way Connector



12 Way Connector



16 Way Connector

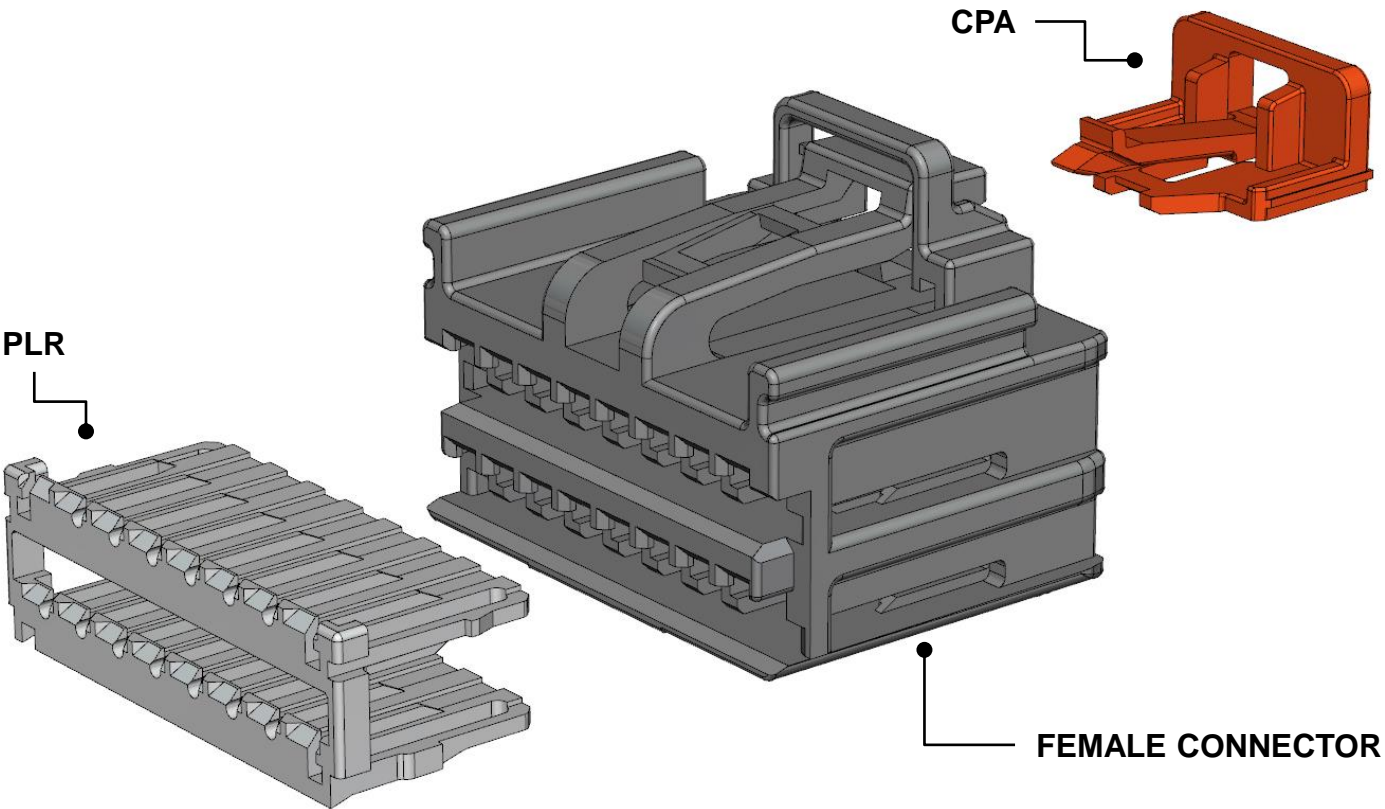


EACH CONNECTION SYSTEM HAVE 6 DIFFERENT TYPES, WHICH DIFFER IN THE INDEXING AND COLOR, REFER TO LATEST DRAWINGS FOR DETAILS

ASSEMBLY

LIST OF COMPONENTS & EXPLODED VIEW

QUANTITY	COMPONENTS OF 1.5 OCS FEMALE CONNECTOR
1	PLR
1	FEMALE CONNECTOR
1	CPA



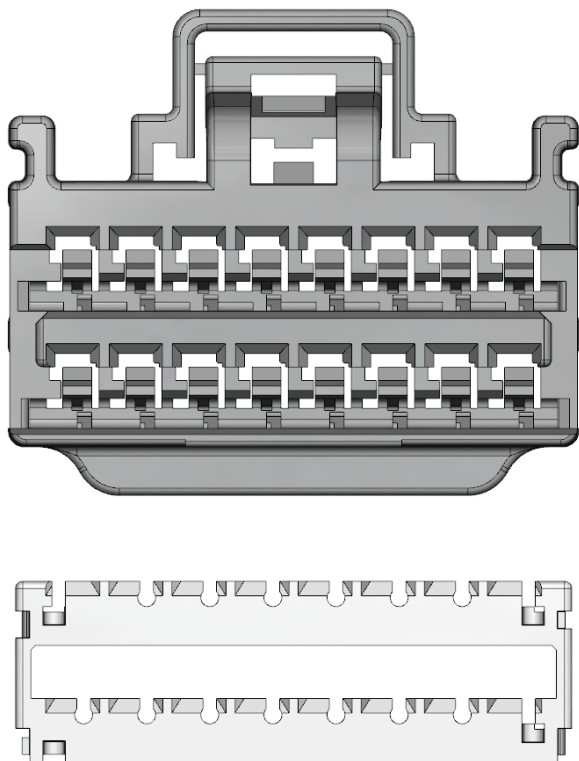
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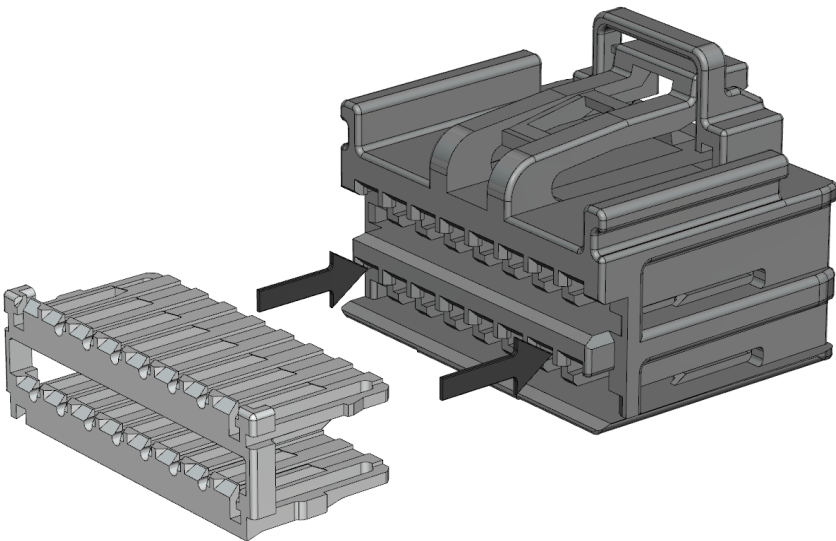
ASSEMBLY

STEP 1a – Align and Insert PLR (to Pre-Stage Position)

VERIFY THE ORIENTATION OF THE PLR

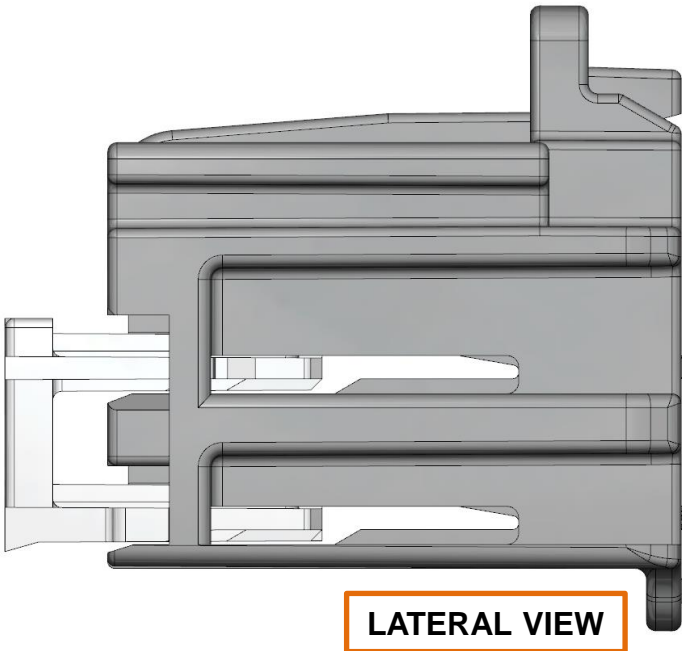
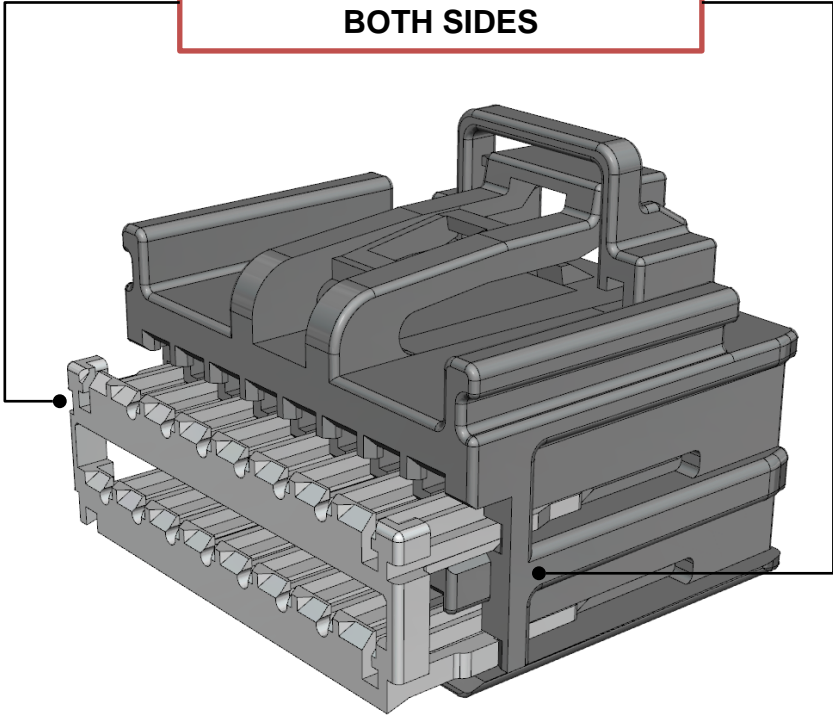


INSERT IT ONTO THE HOUSING



STEP 1b – Align and Insert PLR (to Pre-Stage Position)

VERIFY AUDIBLE CLICK ON BOTH SIDES



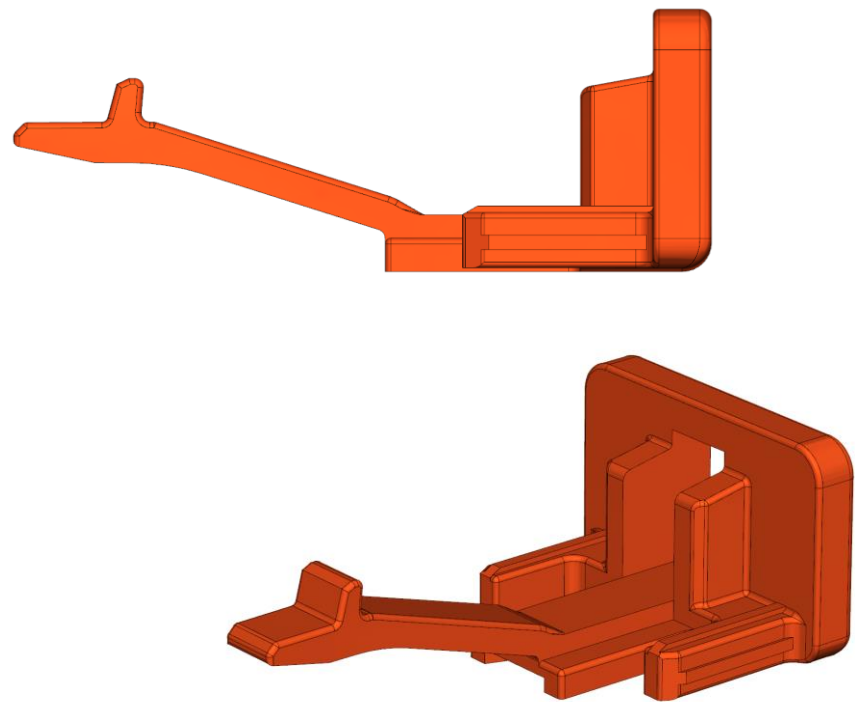
LATERAL VIEW

PLR IS NOW IN  
PRE-STAGE POSITION

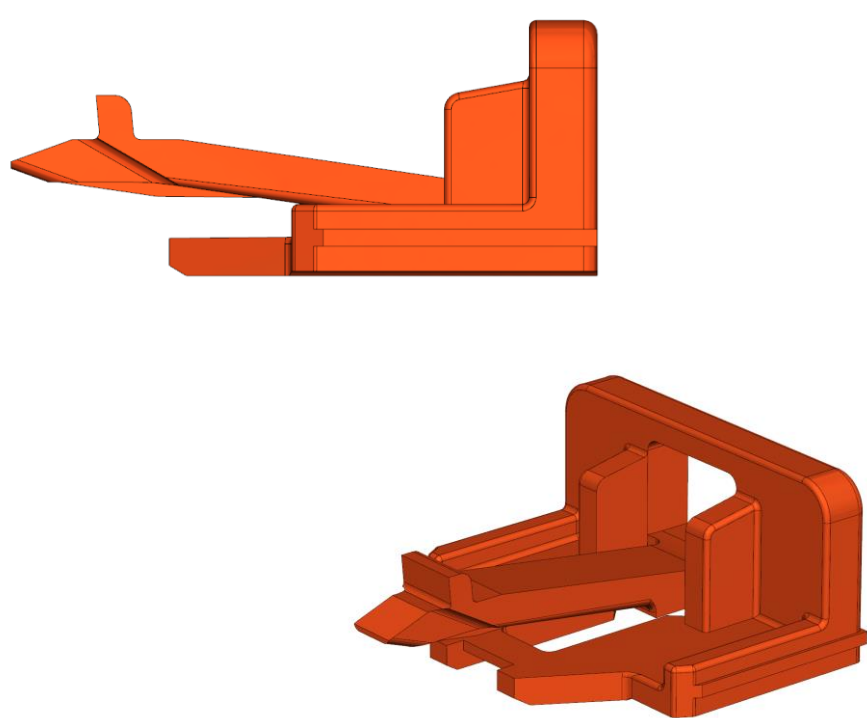
ASSEMBLY

STEP 2 – Identify the Required CPA

CPA FOR SMALL SYSTEMS:  
2W, 3W, 4W, 6W & 8W Connectors



CPA FOR LARGE SYSTEMS:  
10W, 12W & 16W Connectors

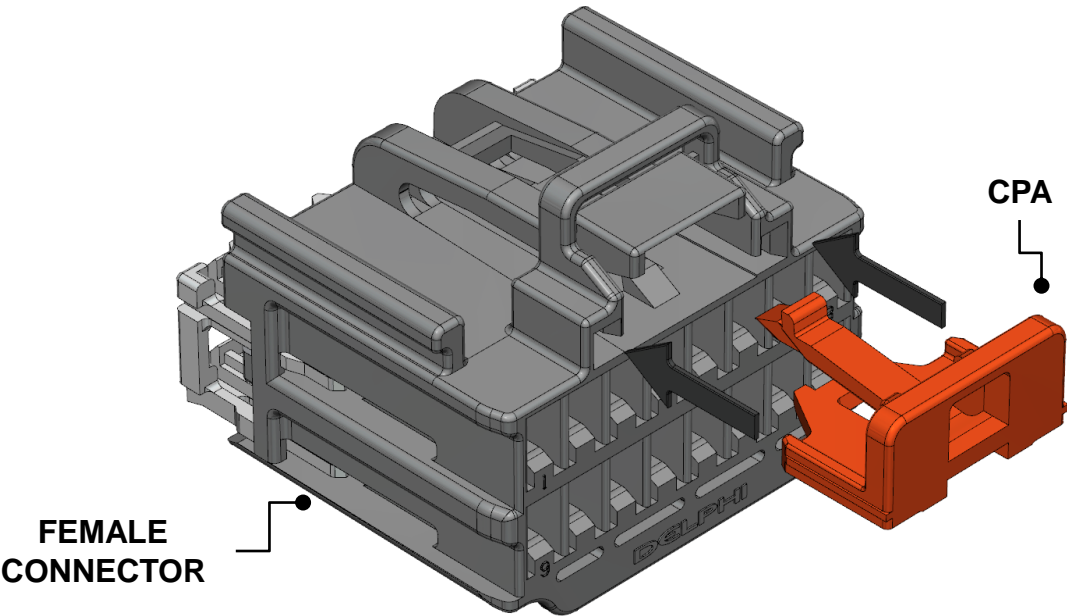


THE CPA'S SHARE THE SAME METHOD OF ASSEMBLY REGARDLESS THEIR DIFFERENCES

STEP 3a – Align and Lock CPA (to Pre-Stage Position)

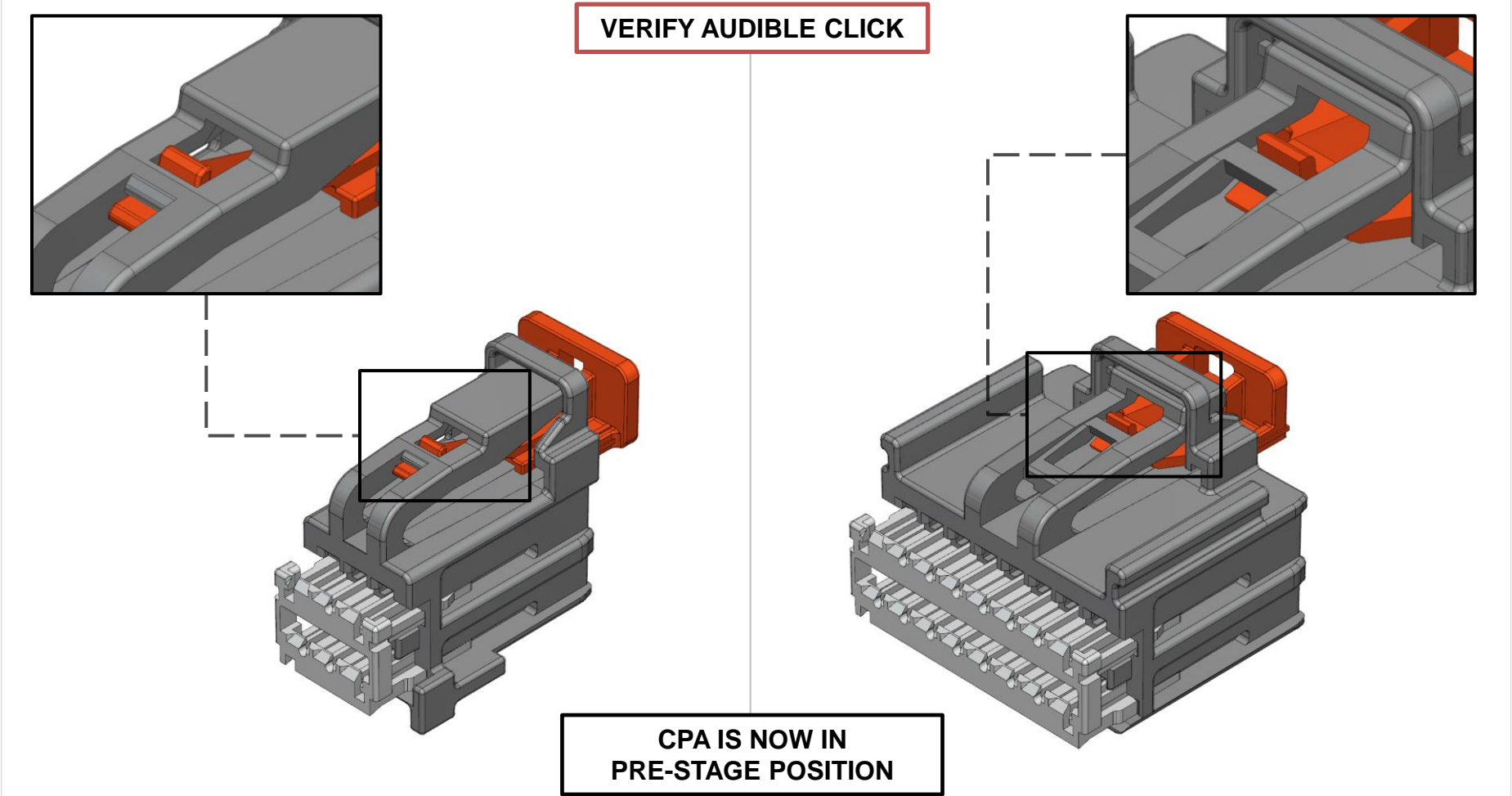


BACK VIEW

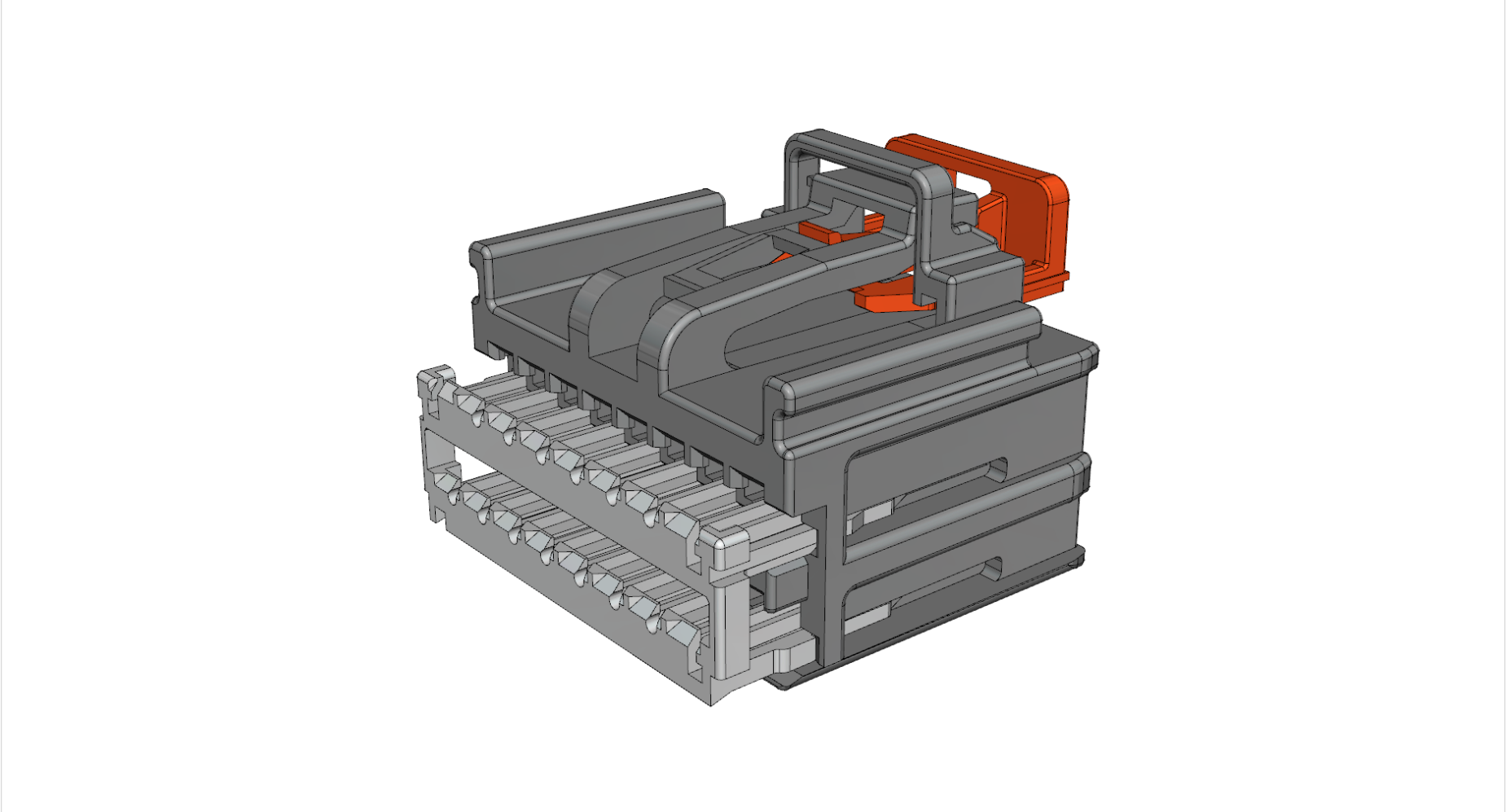


ASSEMBLY

STEP 3b – Align and Lock CPA (to Pre-Stage Position)



FEMALE CONNECTOR – COMPLETED ASSEMBLY





**ASSEMBLY**

**ASSEMBLY OF THE  
MALE CONNECTOR**

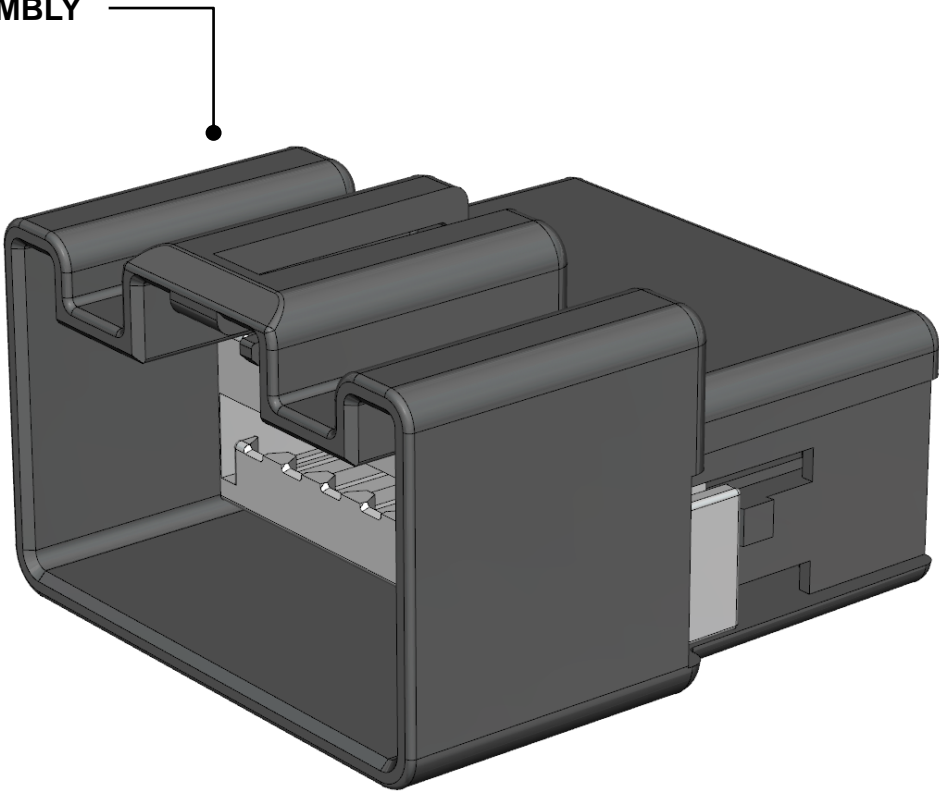
**PRE - ASSEMBLY**

HARNESS ASSEMBLY

CAR ASSEMBLY

# 1.5 OCS Unsealed Connection System

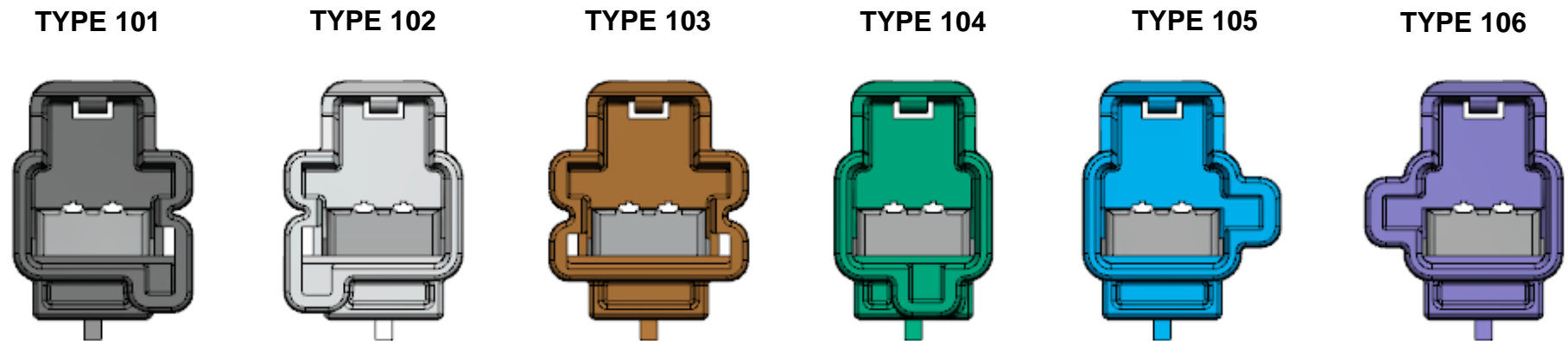
MALE ASSEMBLY



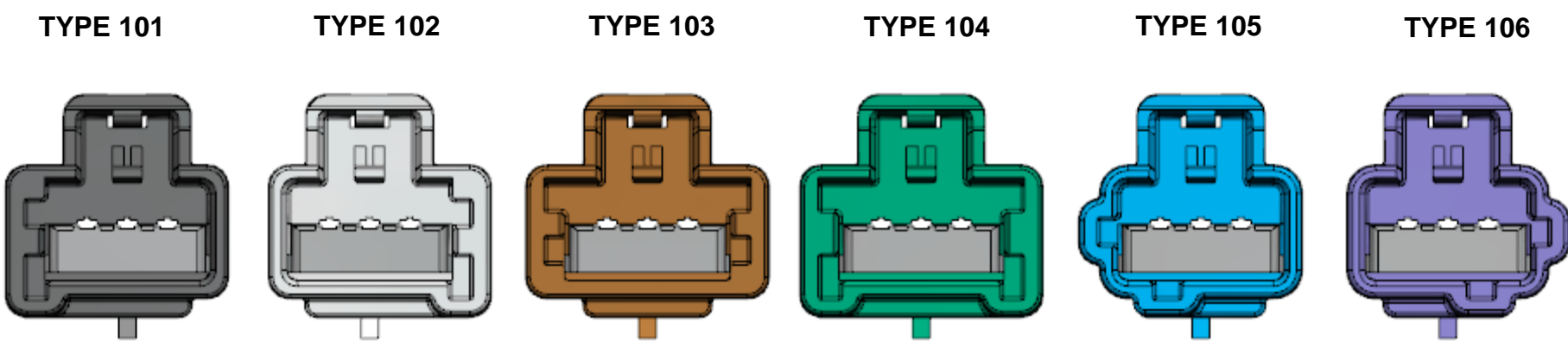
ASSEMBLY

VIEW OF VERSIONS

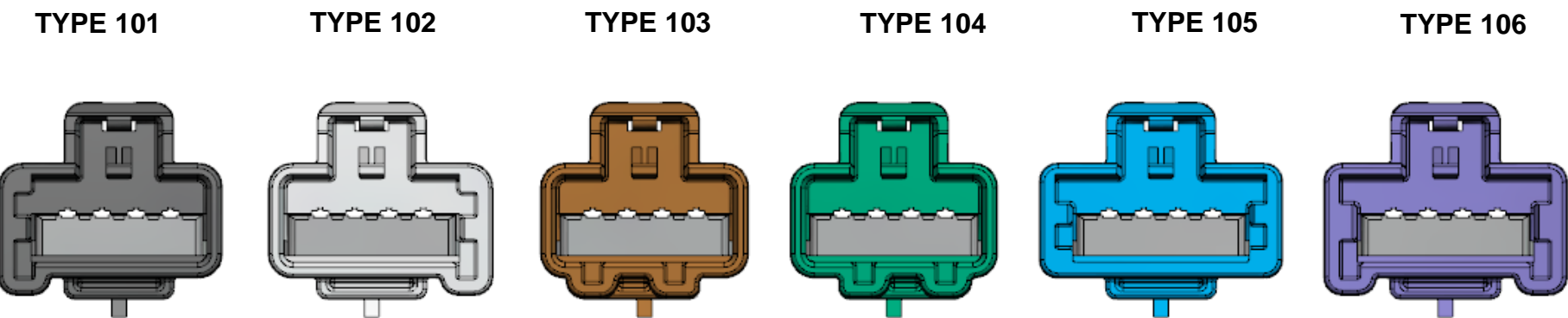
2 Way Connector



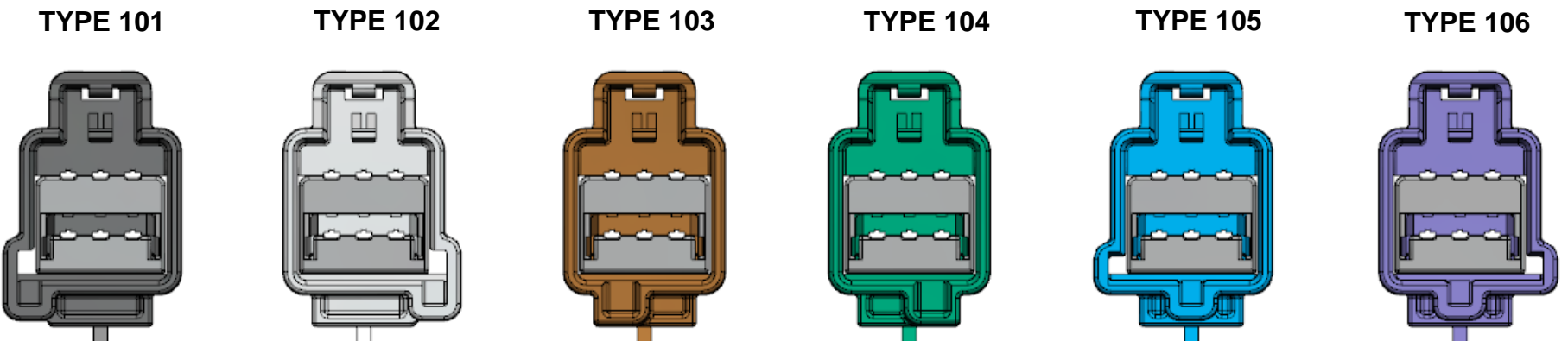
3 Way Connector



4 Way Connector



6 Way Connector



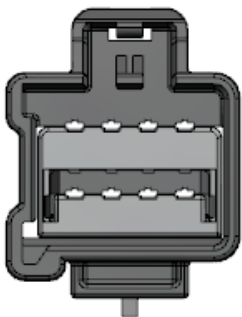
EACH CONNECTION SYSTEM HAVE 6 DIFFERENT TYPES, WHICH DIFFER IN THE INDEXING AND COLOR, REFER TO LATEST DRAWINGS FOR DETAILS

ASSEMBLY

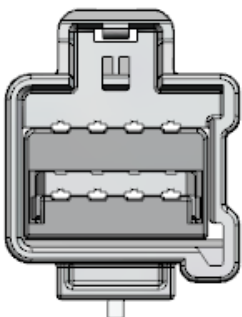
VIEW OF VERSIONS

8 Way Connector

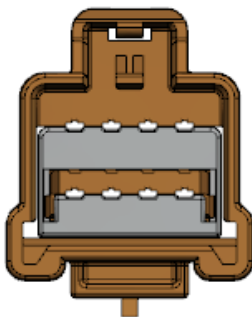
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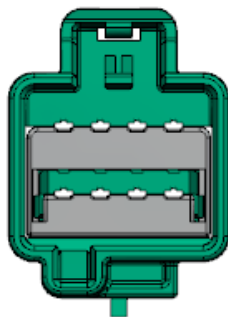
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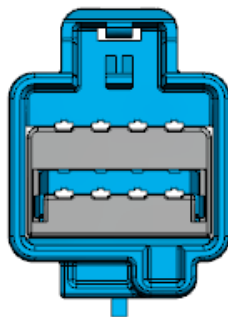
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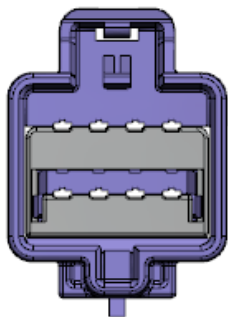
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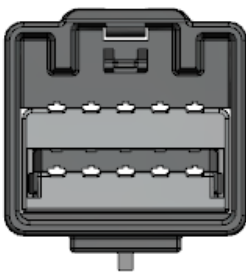


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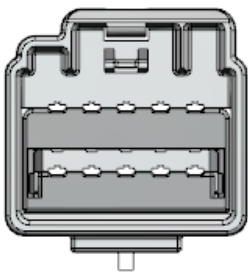


10 Way Connector

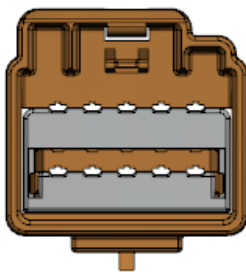
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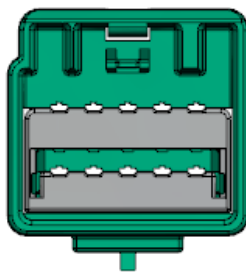
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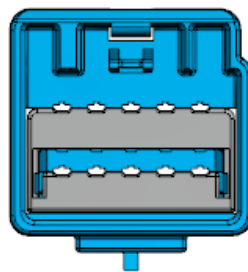
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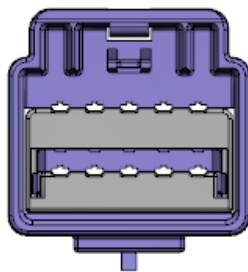
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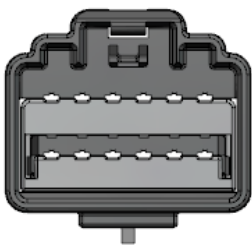


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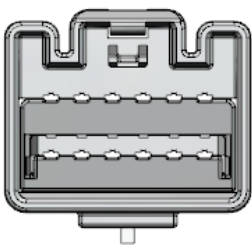


12 Way Connector

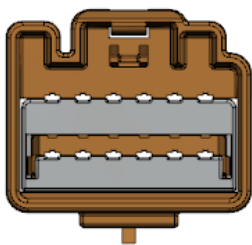
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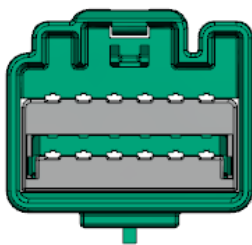
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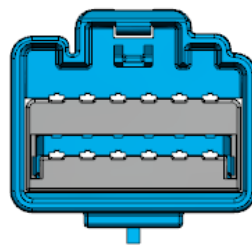
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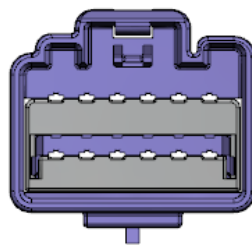
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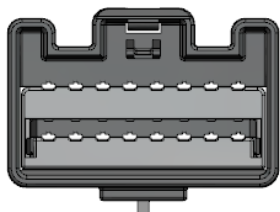


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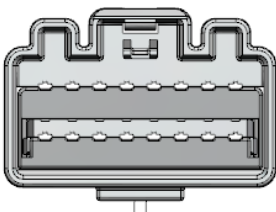


16 Way Connector

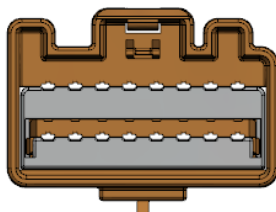
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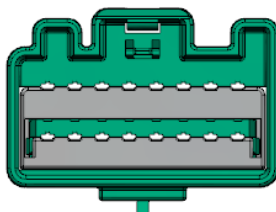
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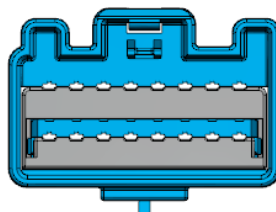
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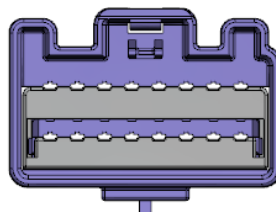
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TYPE 105



TYPE 106

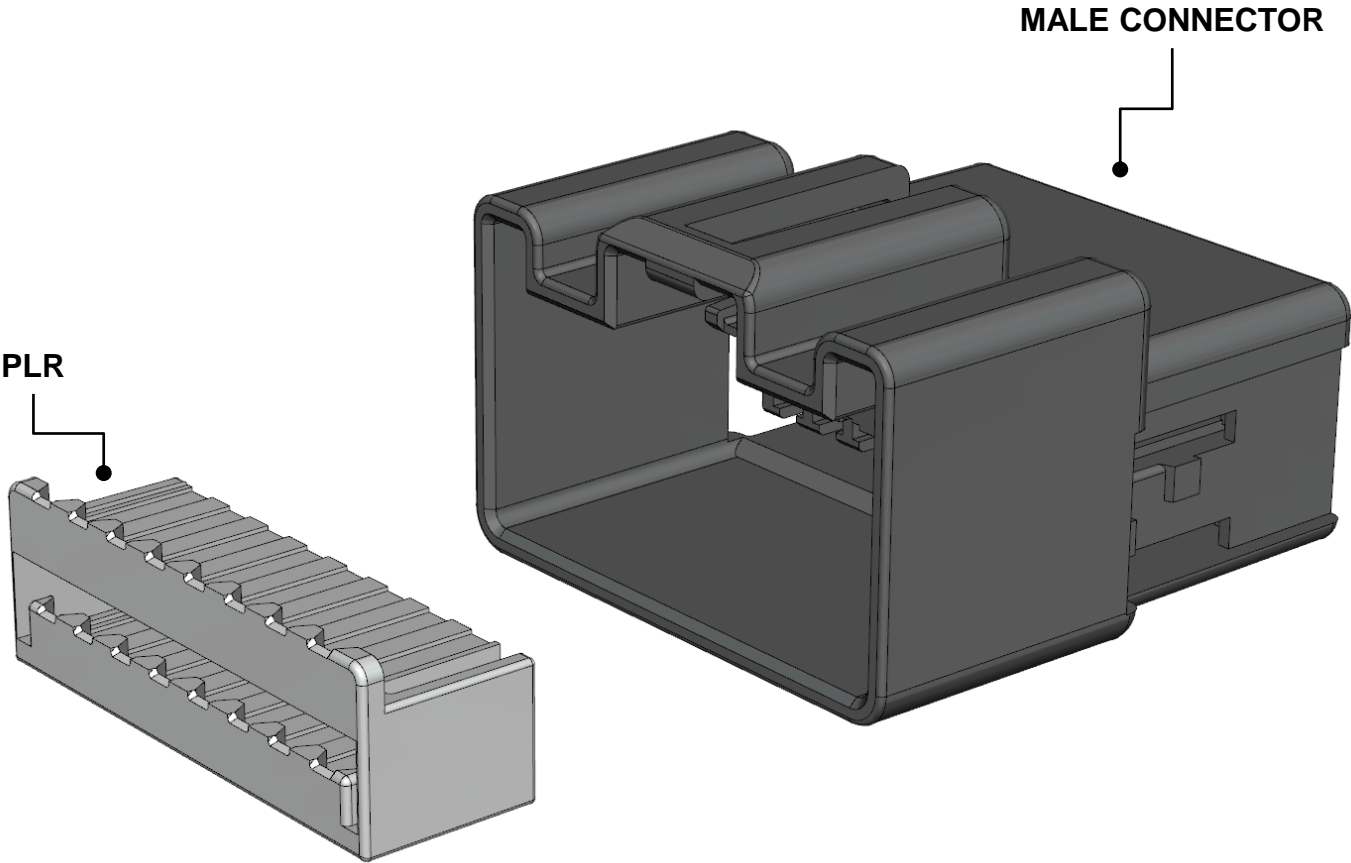


EACH CONNECTION SYSTEM HAVE 6 DIFFERENT TYPES, WHICH DIFFER IN THE INDEXING AND COLOR, REFER TO LATEST DRAWINGS FOR DETAILS

ASSEMBLY

LIST OF COMPONENTS & EXPLODED VIEW

QUANTITY	COMPONENTS OF 1.5 OCS MALE CONNECTOR
1	PLR
1	MALE CONNECTOR

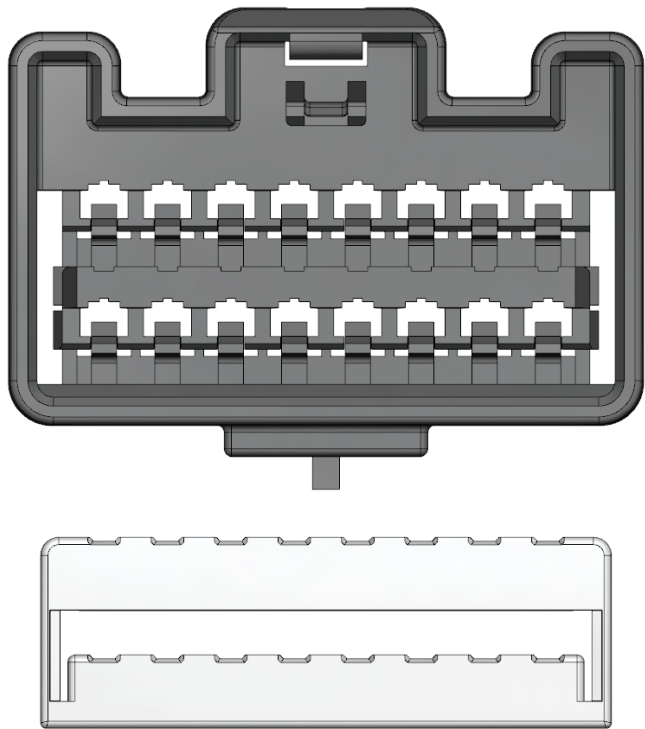


Pictures used in this Assembly Manual and original parts may differ in some details, these differences have no influence on the assembly process.

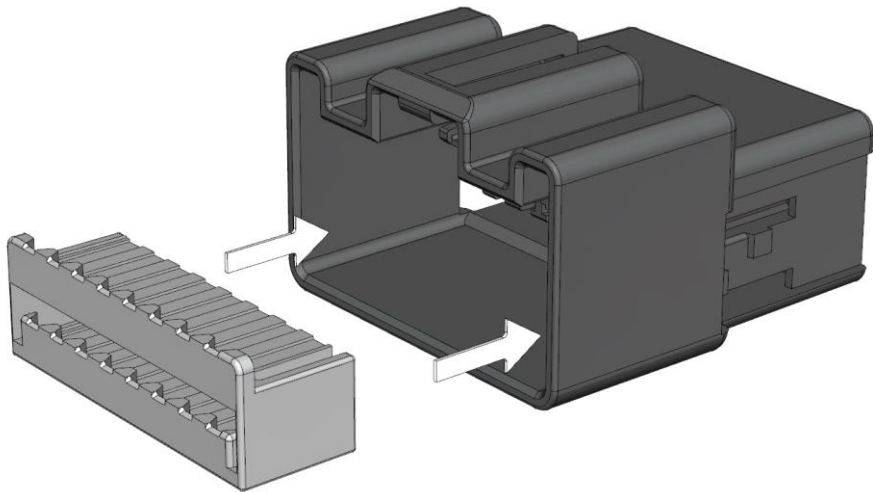
**ASSEMBLY**

**STEP 1a – Align and Insert PLR (to Pre-Stage Position)**

**VERIFY THE ORIENTATION OF THE PLR**

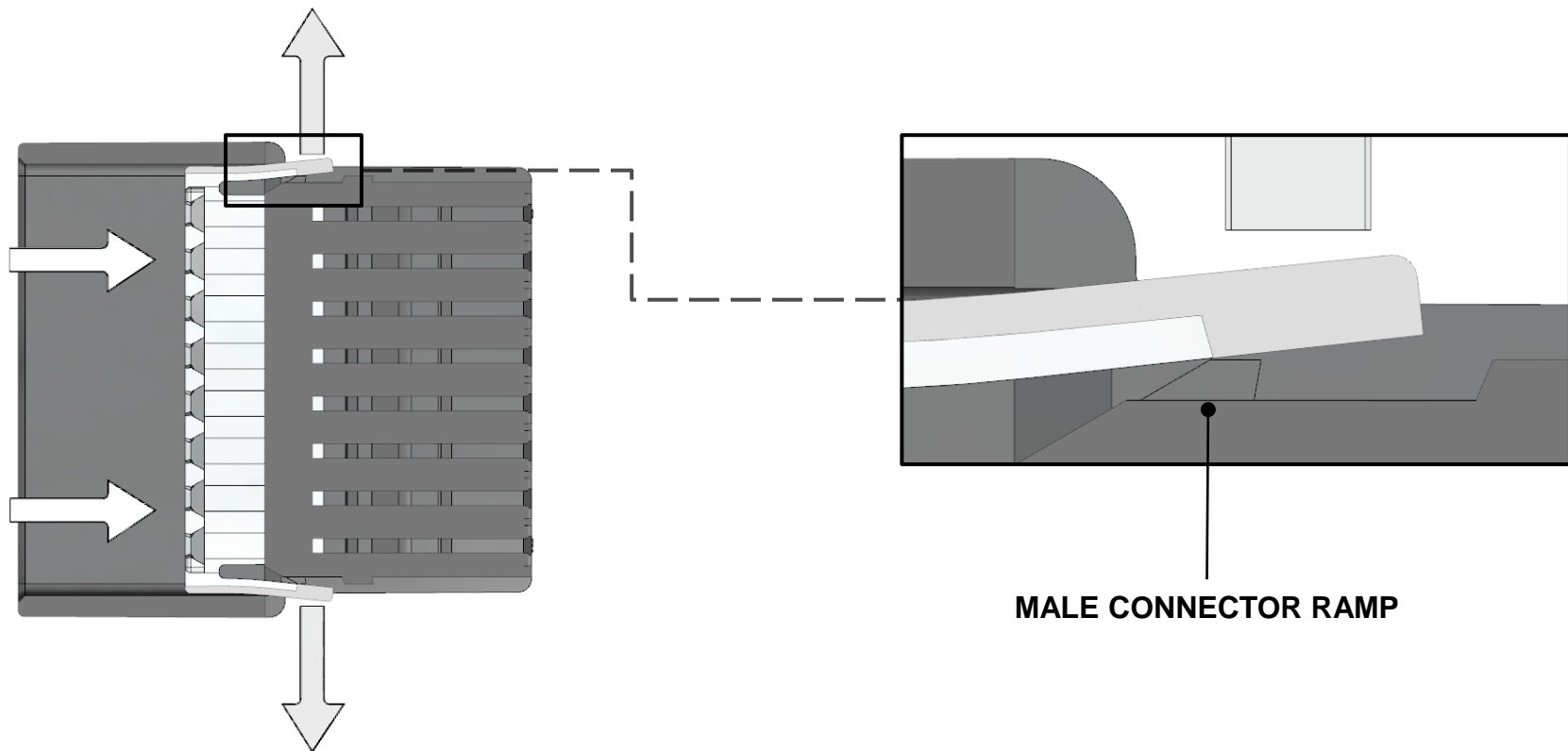


**INSERT IT ONTO THE HOUSING**



**STEP 1b – Align and Insert PLR (to Pre-Stage Position)**

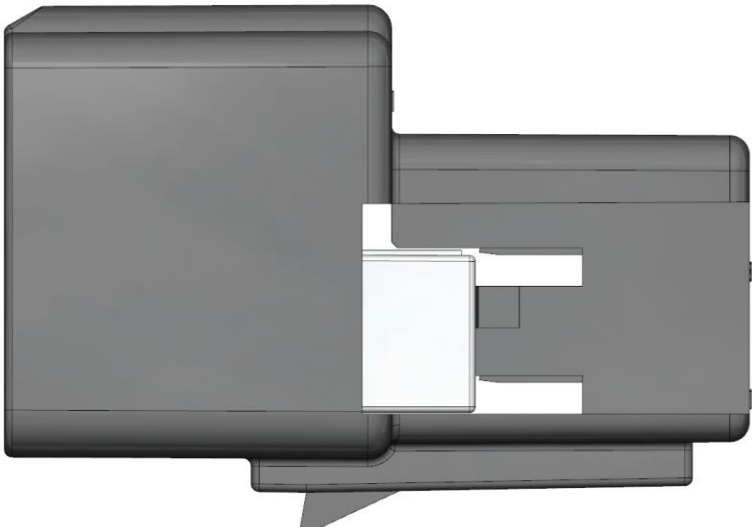
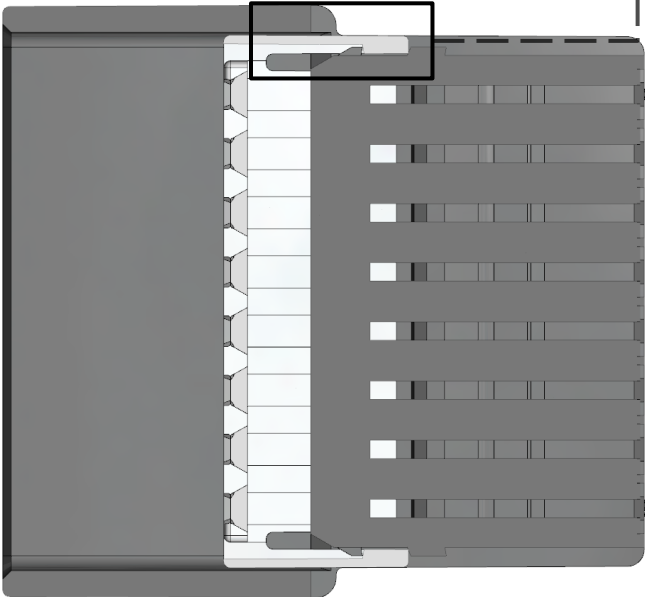
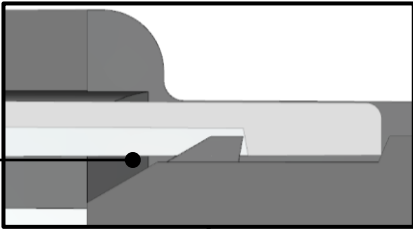
**APPLY ENOUGH FORCE ON THE PLR TO CLEAR THE RAMPS OF THE CONNECTOR**



ASSEMBLY

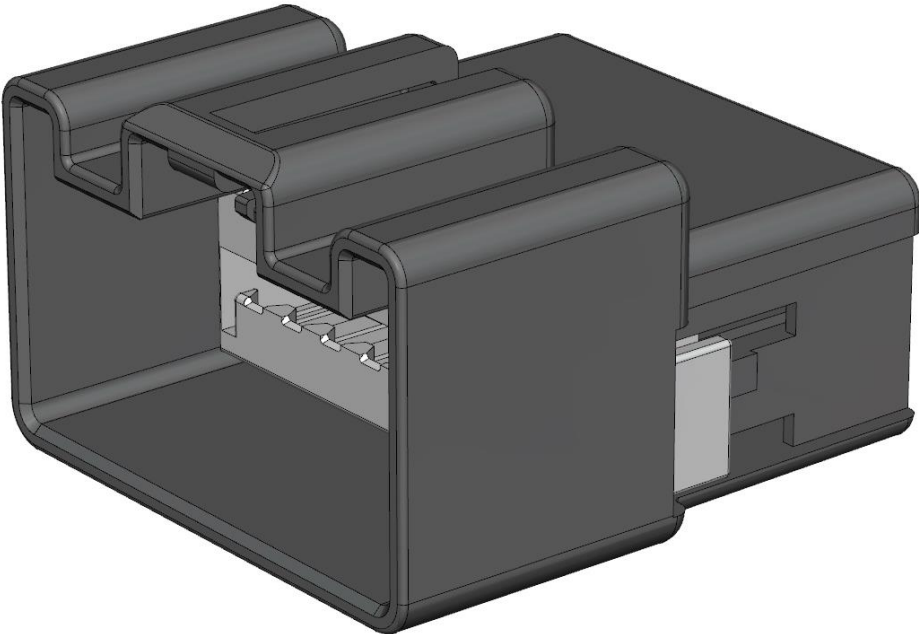
STEP 1c – Align and Insert PLR (to Pre-Stage Position)

VERIFY AUDIBLE CLICK  
ON BOTH SIDES



PLR IS NOW IN  
PRE-STAGE POSITION

MALE CONNECTOR – COMPLETED ASSEMBLY



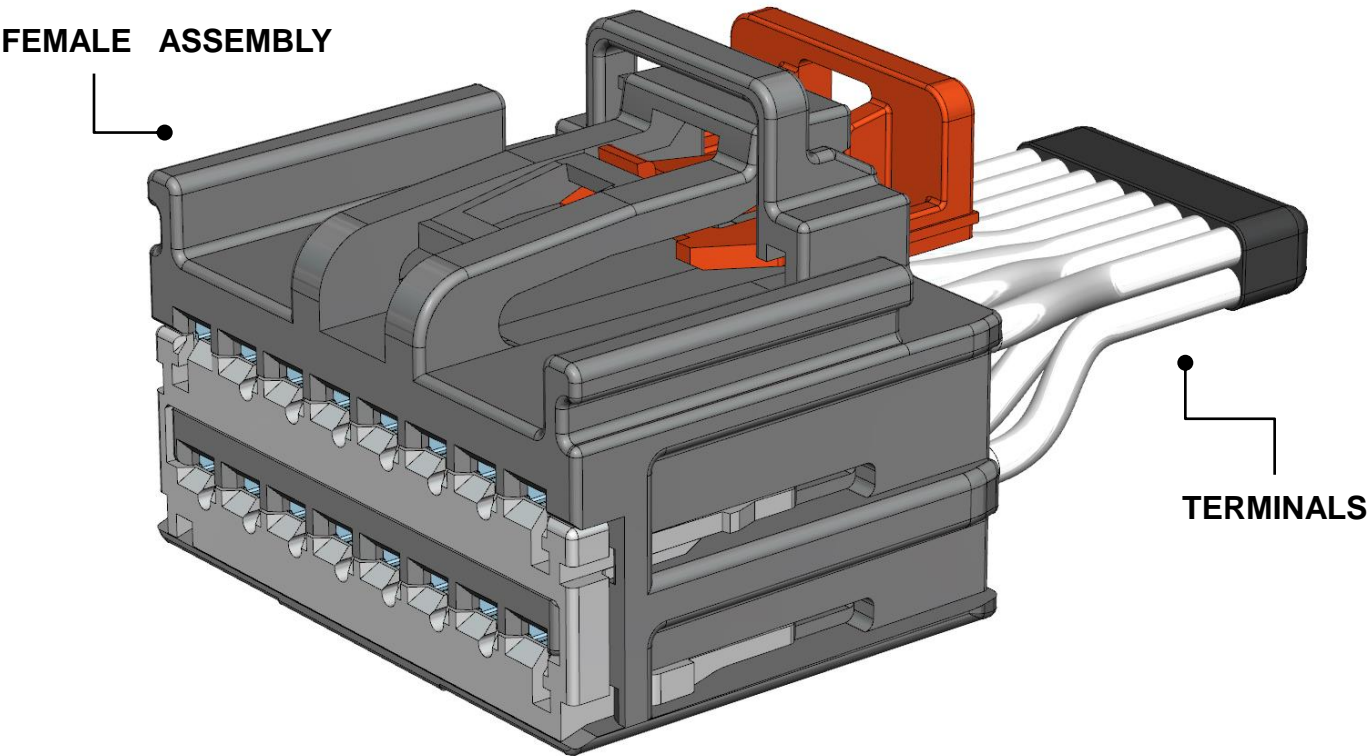


**ASSEMBLY**

**ASSEMBLY OF THE  
FEMALE HARNESS ASSEMBLY**

PRE - ASSEMBLY      HARNESS ASSEMBLY      CAR ASSEMBLY

# 1.5 OCS Unsealed Connection System



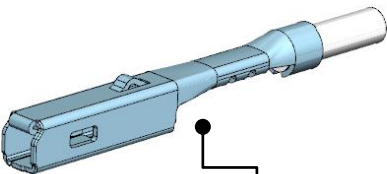
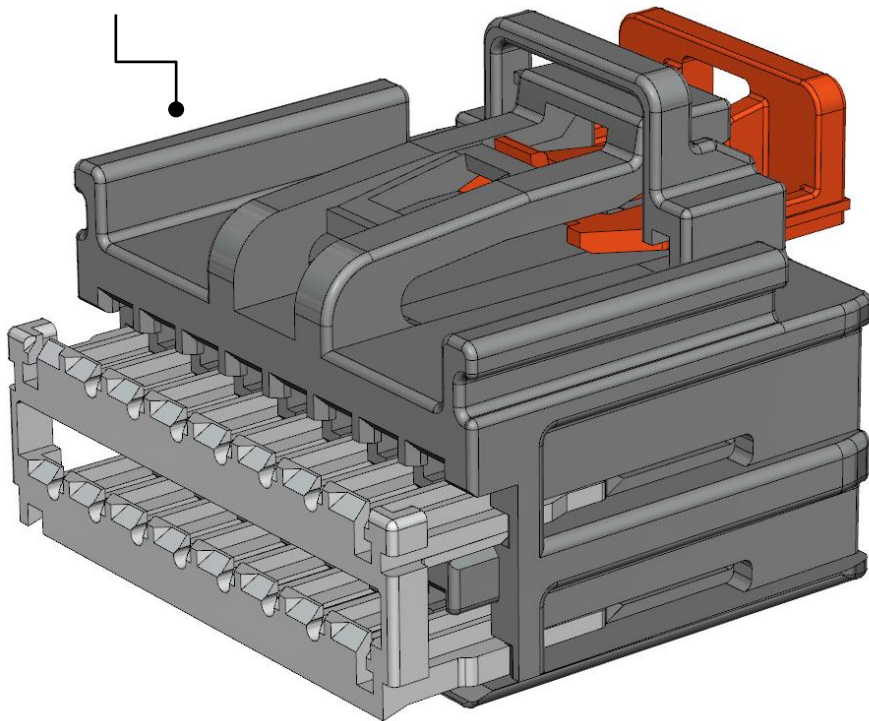
ASSEMBLY

LIST OF COMPONENTS & EXPLODED VIEW

QUANTITY	COMPONENTS OF 1.5 OCS FEMALE CONNECTION
1	FEMALE ASSEMBLY
16*	TERMINALS (FEMALE 1.5)

\* THE QUANTITY OF TERMINALS REQUIRED MIGHT VARY DEPENDING ON THE TYPE OF ASSEMBLY:  
2W, 3W, 4W, 6W, 8W, 10W, 12W & 16W.

FEMALE ASSEMBLY



TERMINALS

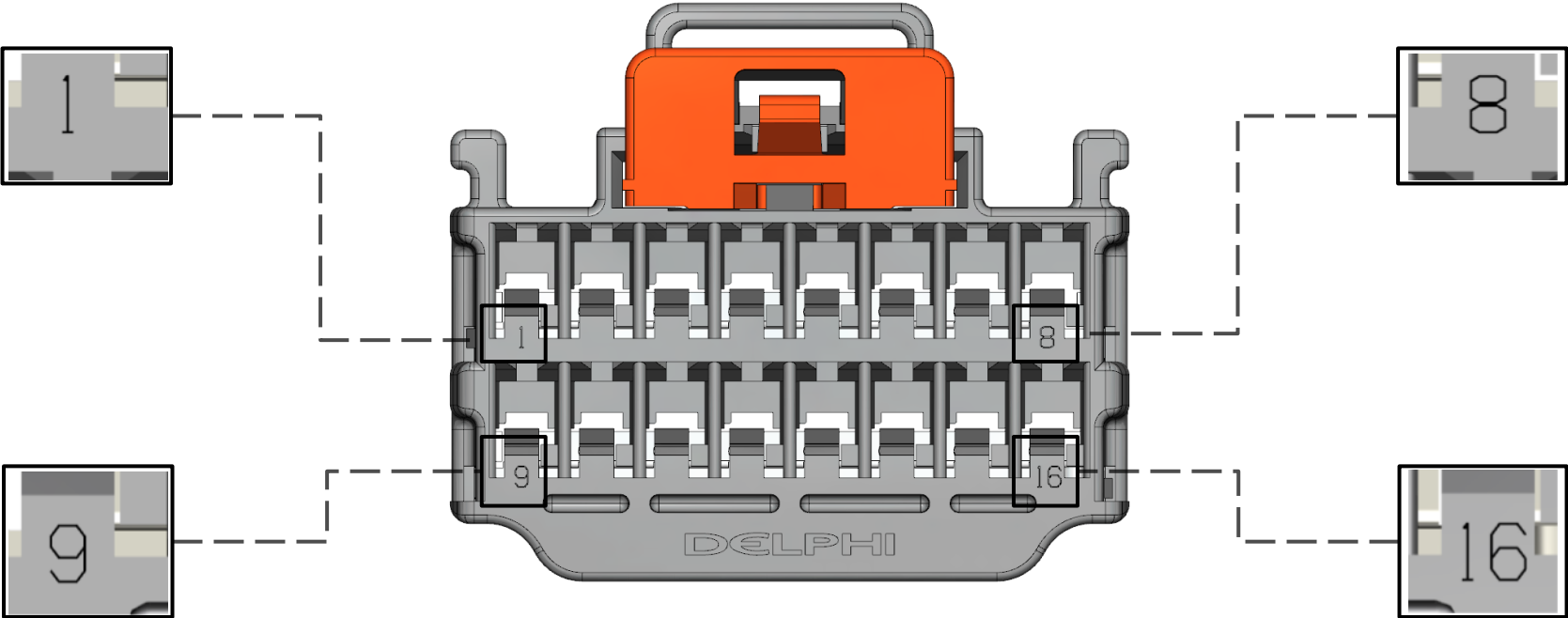
Pictures used in this Assembly Manual and original parts may differ in some details, these differences have no influence on the assembly process.



ASSEMBLY

STEP 1 – Identify Cavities

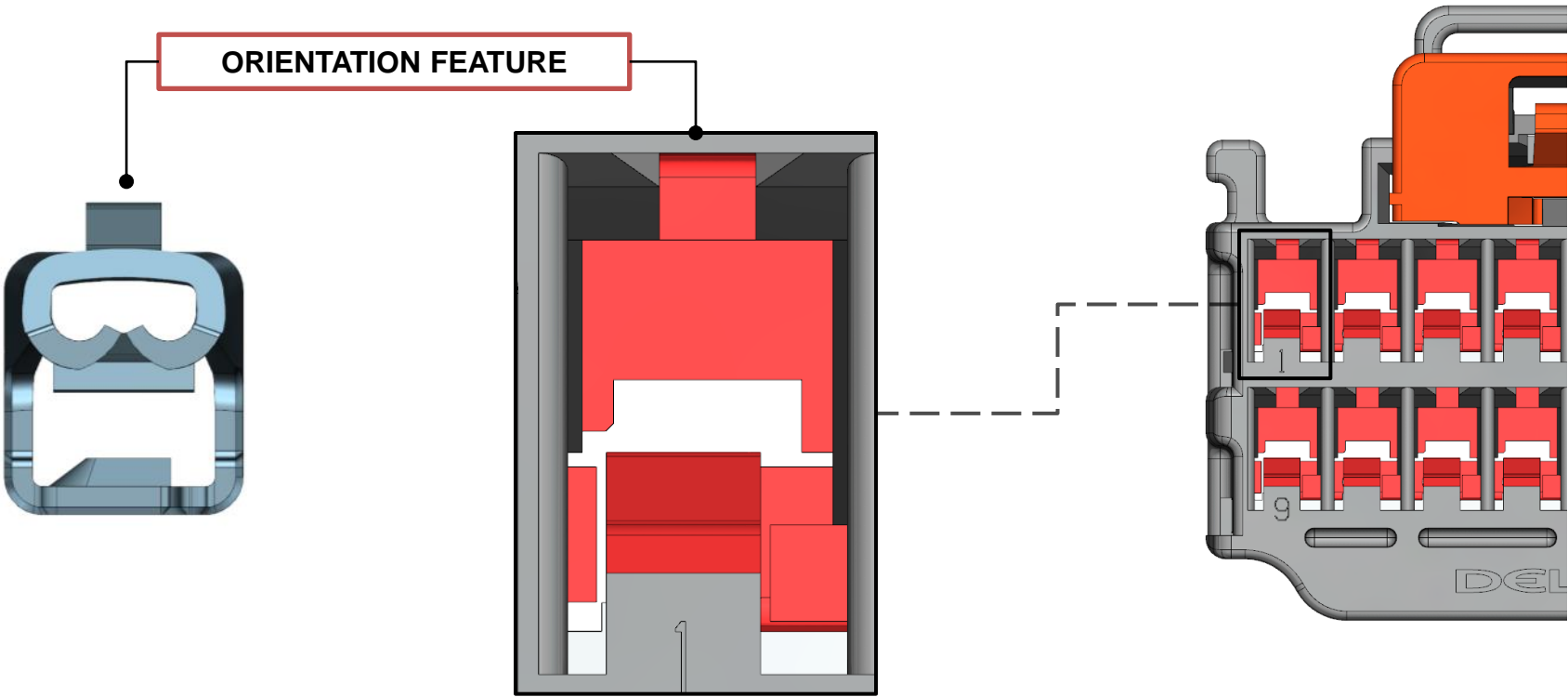
BACK VIEW



CAVITY IDENTIFICATION NUMBERS

STEP 2 – Align Terminals Female 1.5 and Female Assembly

INSERT FEMALE TERMINAL INTO RECEPTACLE HOUSING ACCORDING TO INSERTION PLAN.  
- PROPER ORIENTATION OF TERMINAL REQUIRED -

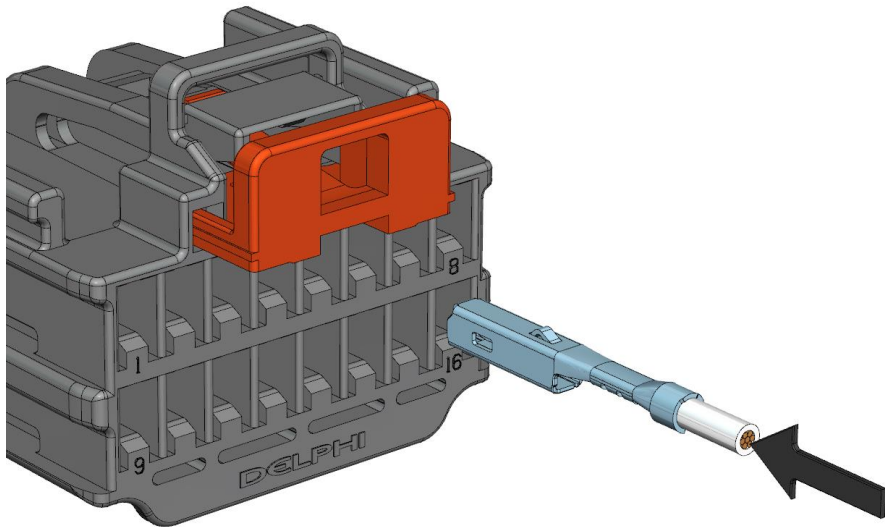


BACK VIEWS

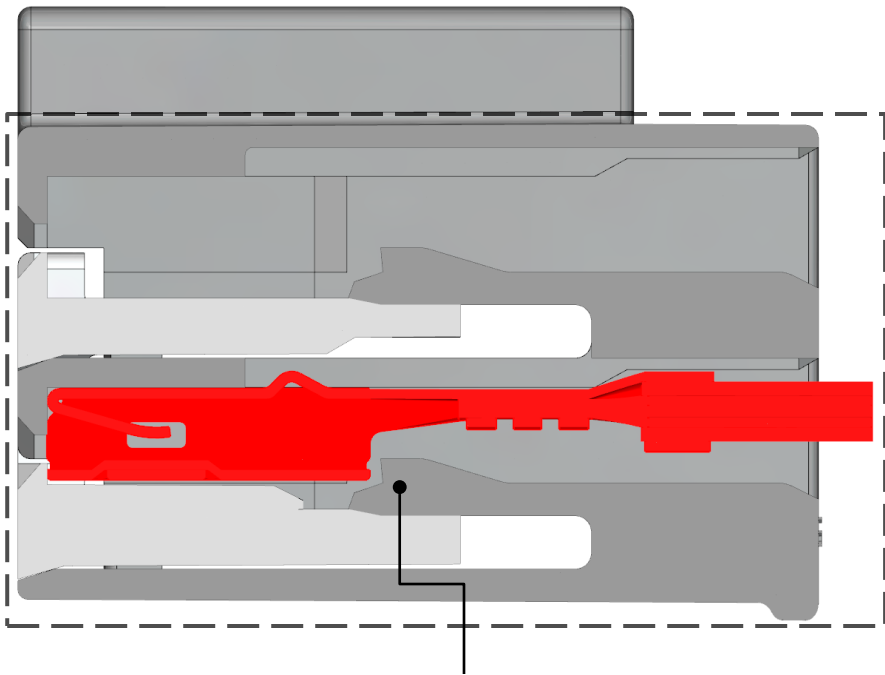
ASSEMBLY

STEP 3a – Insert Terminals OCS Female 1.5

1 PUSH THE TERMINAL STRAIGHT INTO THE CAVITY



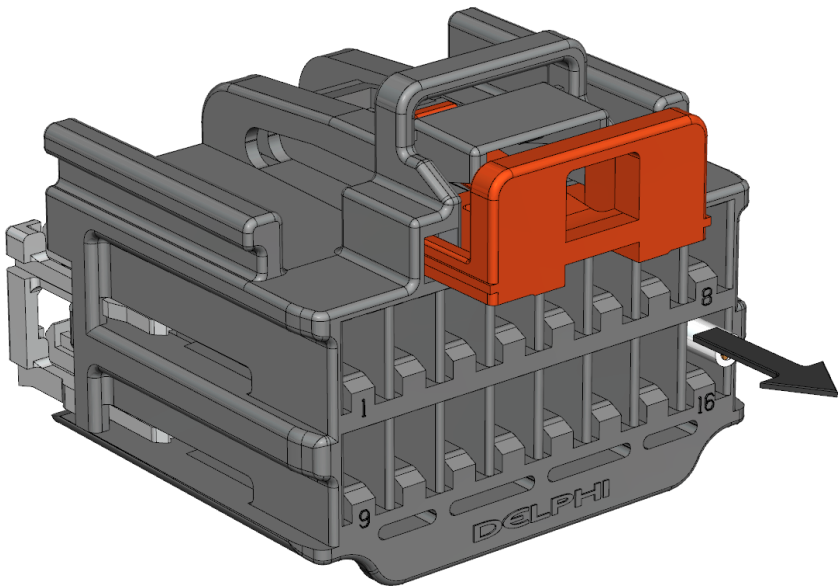
2 VERIFY AUDIBLE CLICK



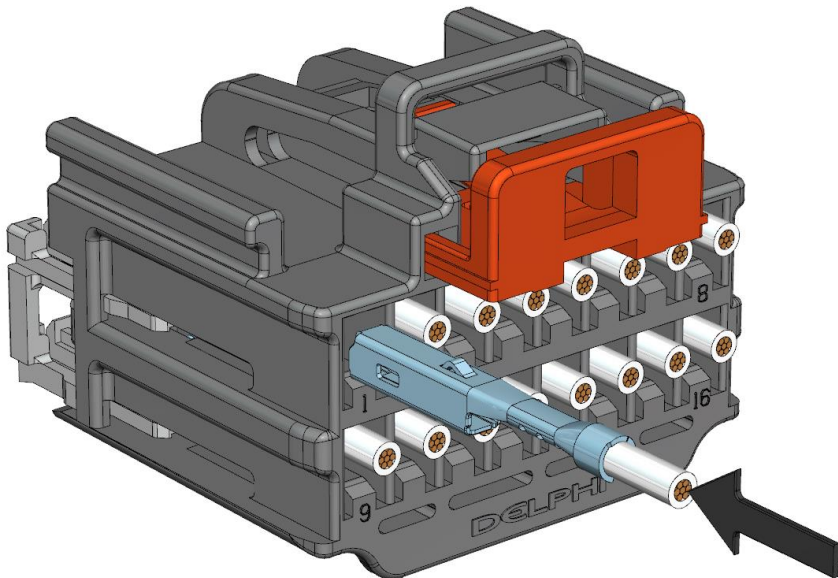
TERMINAL IS FULLY ENGAGED UNDER THE FLEX LOCKING ARM

STEP 3b – Insert Terminals OCS Female 1.5

3 GENTLY TUG THE CABLE TO VERIFY THE LOCK SYSTEM



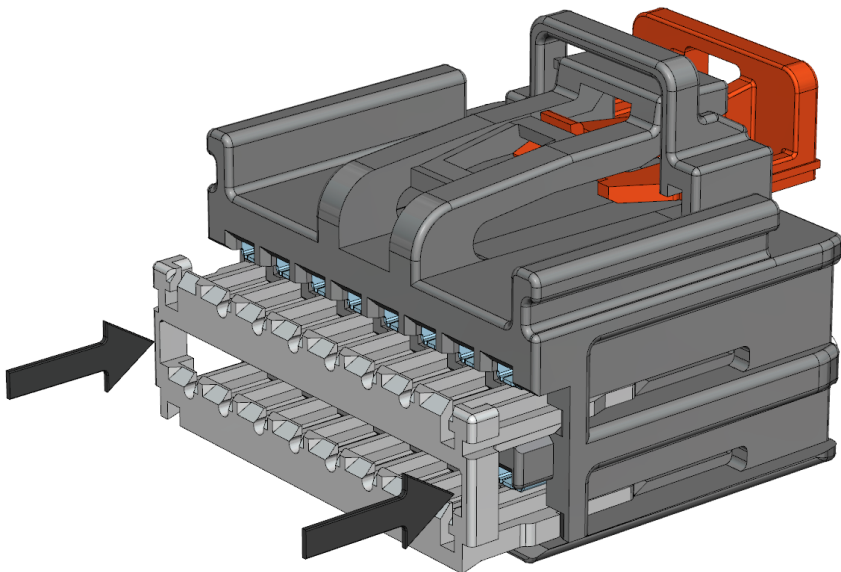
USE THE SAME PROCESS TO INSERT THE REST OF THE TERMINALS



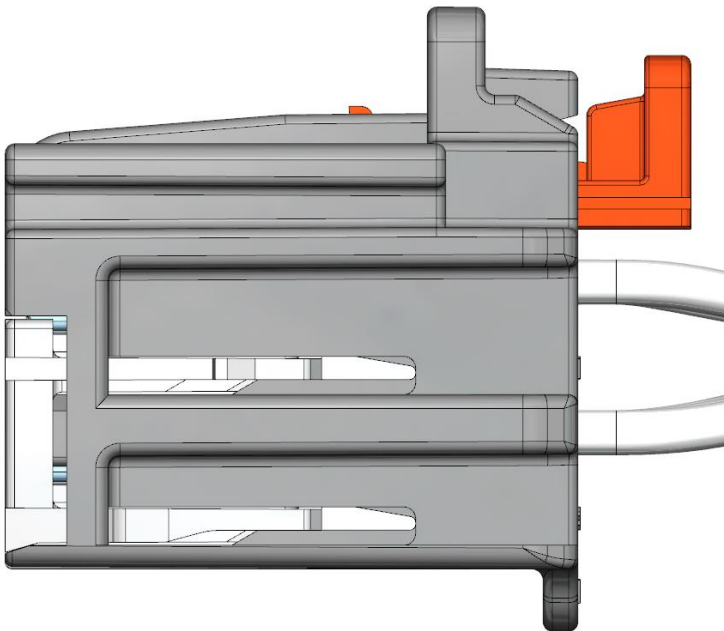
**ASSEMBLY**

**STEP 4 – Close PLR to Full-Stage**

**PUSH THE PLR TO THE END POSITION TO SECURE THE TERMINAL LOCKING ARMS**

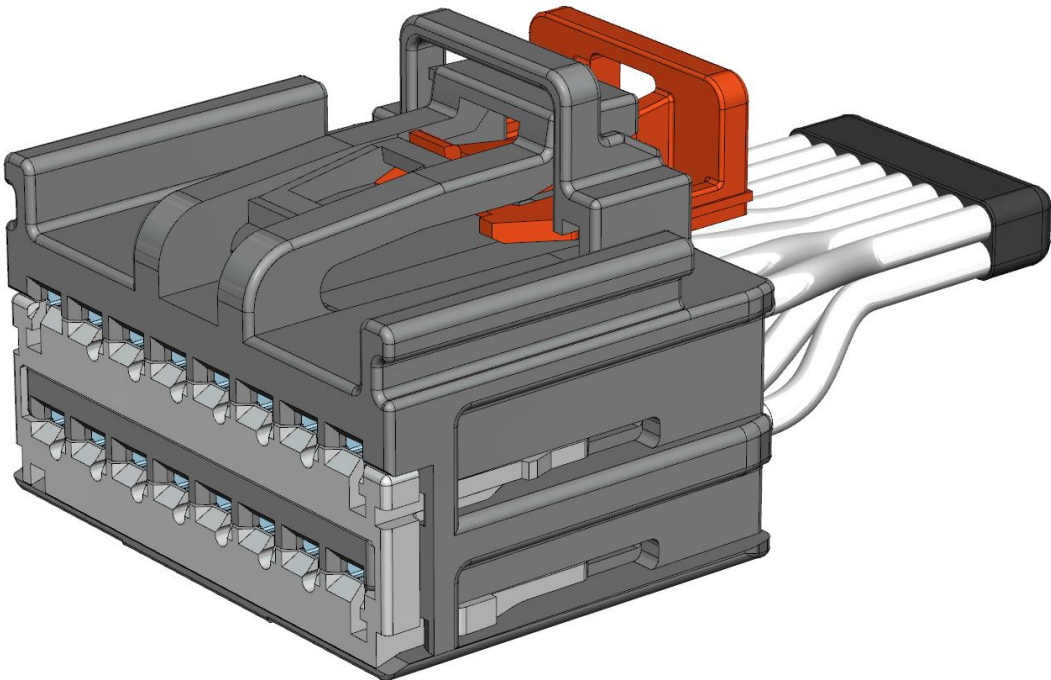


**VERIFY AUDIBLE CLICK ON BOTH SIDES**



**PLR IS NOW IN FULL-STAGE POSITION**

**FEMALE ASSEMBLY - COMPLETED**

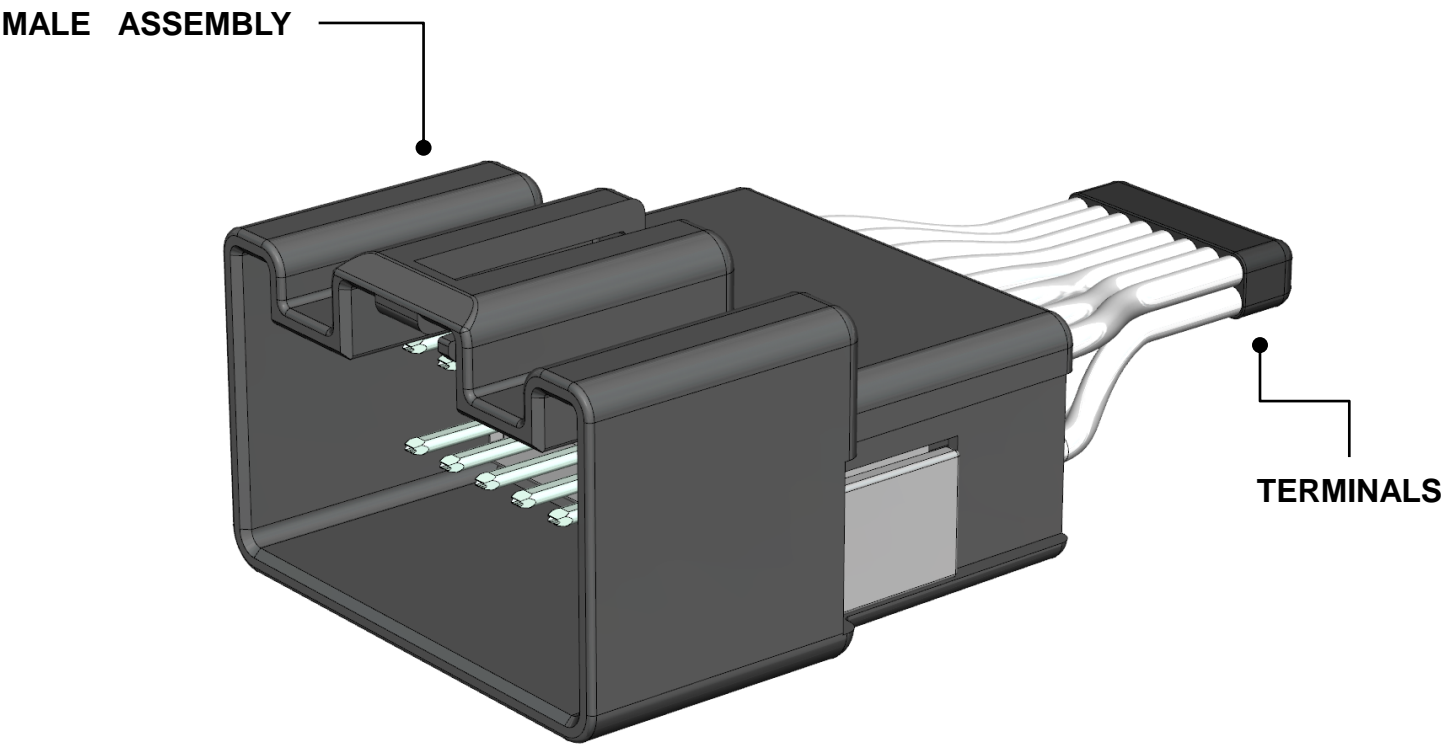


ASSEMBLY

ASSEMBLY OF THE  
MALE HARNESS ASSEMBLY

PRE - ASSEMBLY      HARNESS ASSEMBLY      CAR ASSEMBLY

1.5 OCS Unsealed Connection System

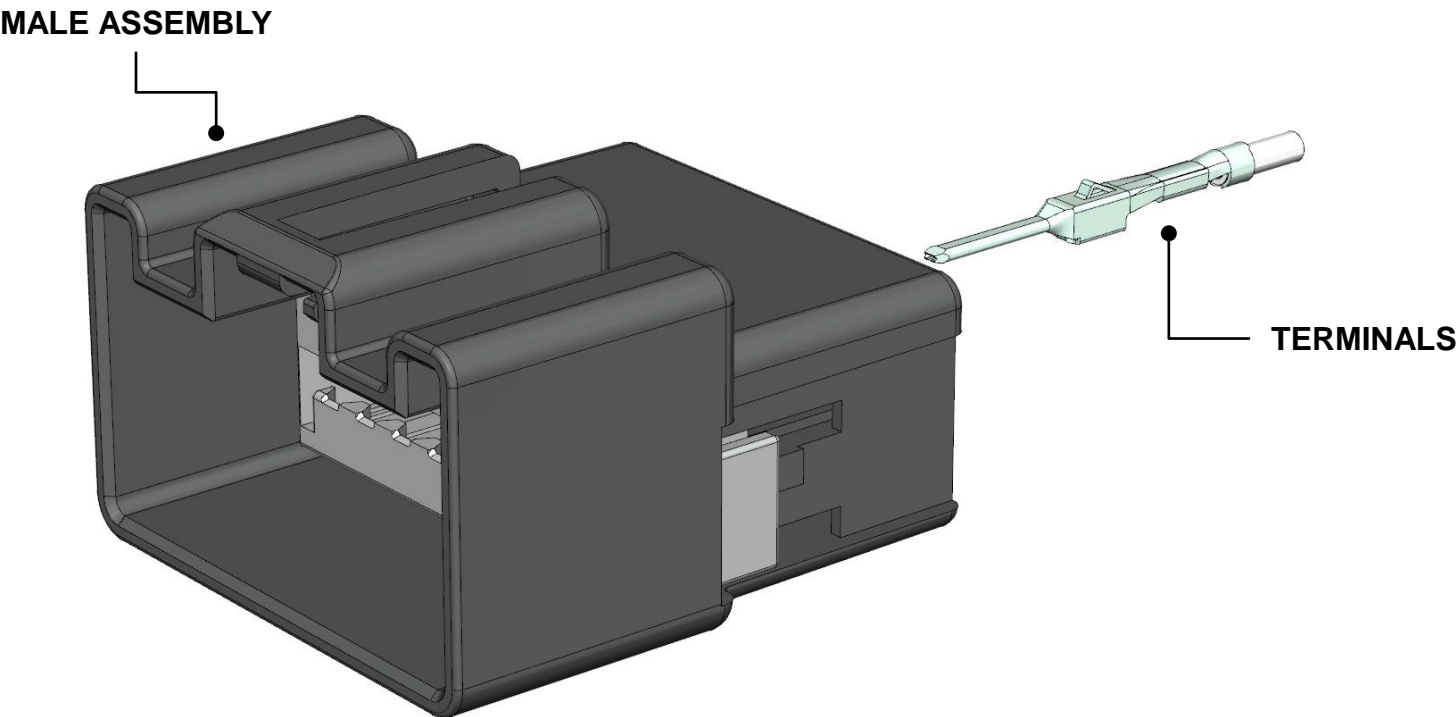


ASSEMBLY

LIST OF COMPONENTS & EXPLODED VIEW

QUANTITY	COMPONENTS OF 1.5 OCS MALE CONNECTION
1	MALE ASSEMBLY
16*	TERMINALS (MALE 1.5)

\* THE QUANTITY OF TERMINALS REQUIRED MIGHT VARY DEPENDING ON THE TYPE OF ASSEMBLY:  
2W, 3W, 4W, 6W, 8W, 10W, 12W & 16W.



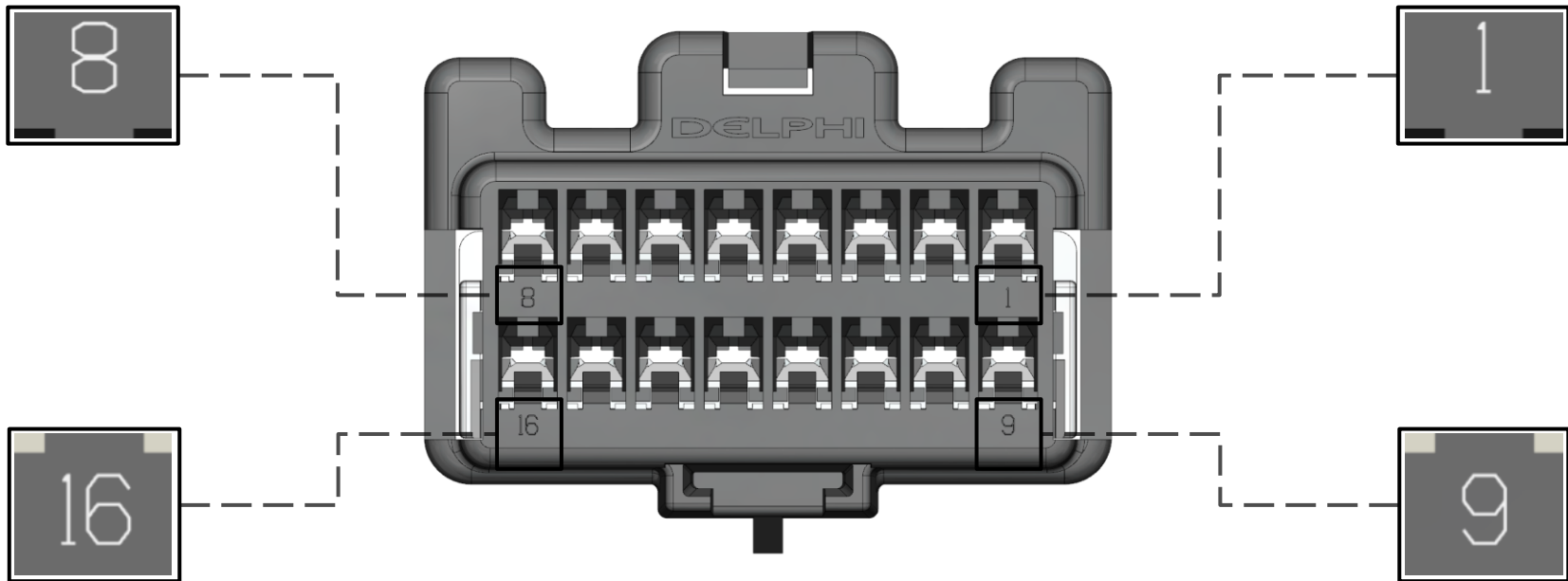
Pictures used in this Assembly Manual and original parts may differ in some details, these differences have no influence on the assembly process.



ASSEMBLY

STEP 1 – Identify Cavities

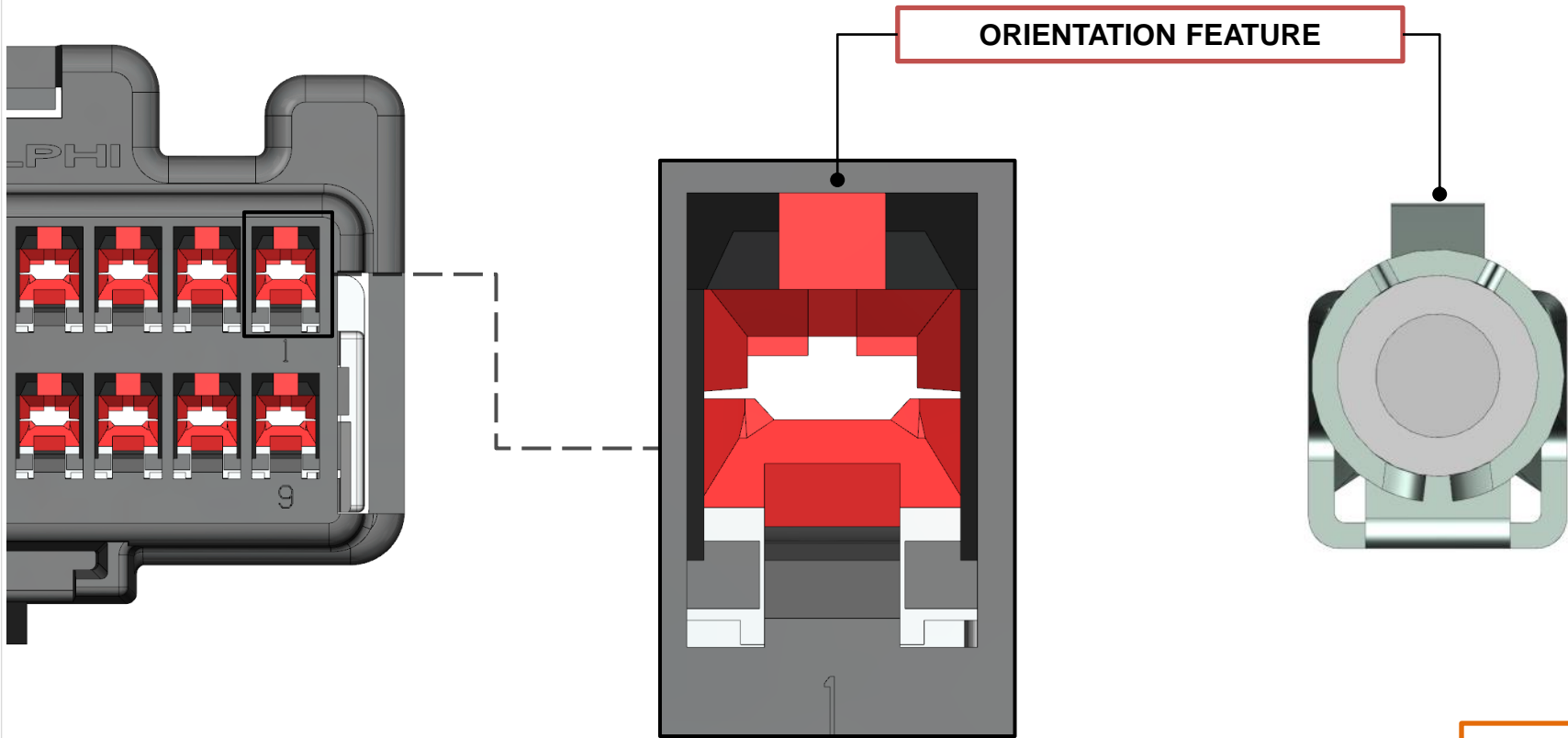
BACK VIEW



CAVITY IDENTIFICATION NUMBERS

STEP 2 – Align Terminals Male 1.5 and Male Assembly

INSERT MALE TERMINAL INTO RECEPTACLE HOUSING ACCORDING TO INSERTION PLAN.  
- PROPER ORIENTATION OF TERMINAL REQUIRED -

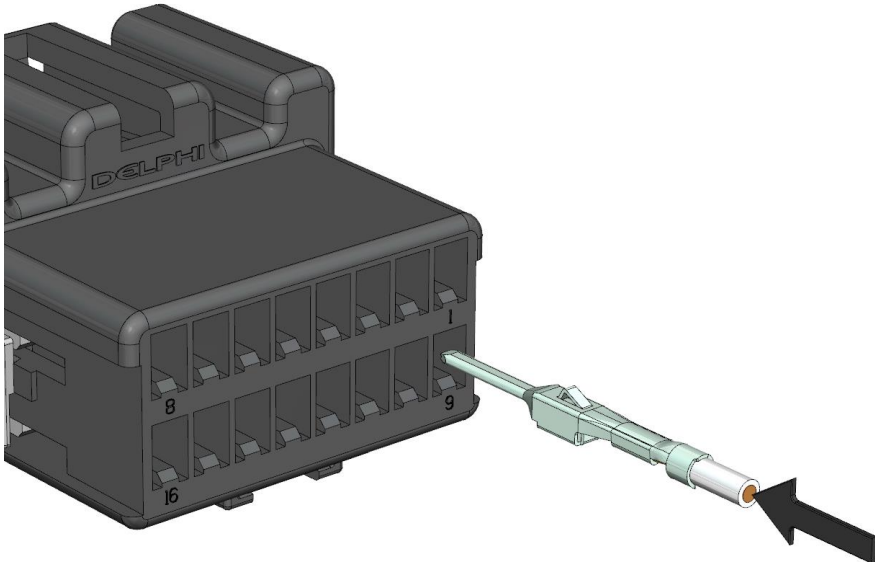


BACK VIEWS

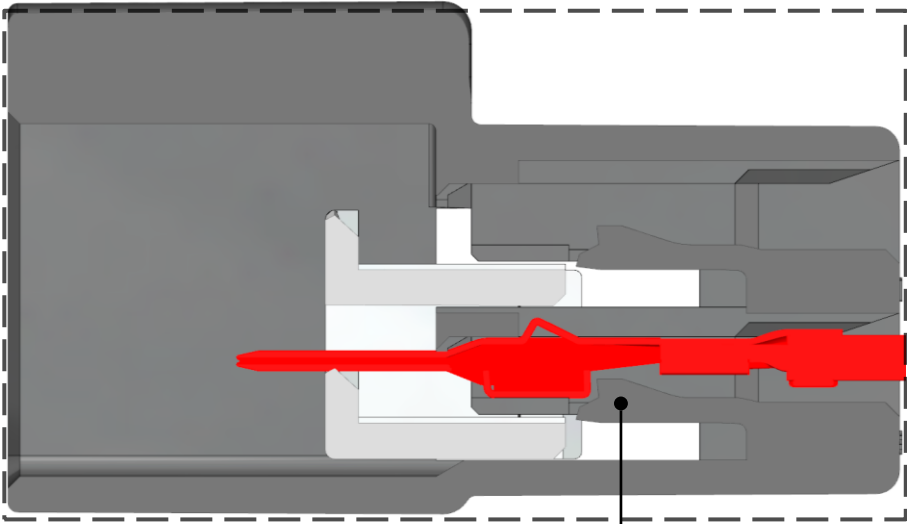
ASSEMBLY

STEP 3a – Insert Terminals OCS Male 1.5

1 PUSH THE TERMINAL STRAIGHT INTO THE CAVITY



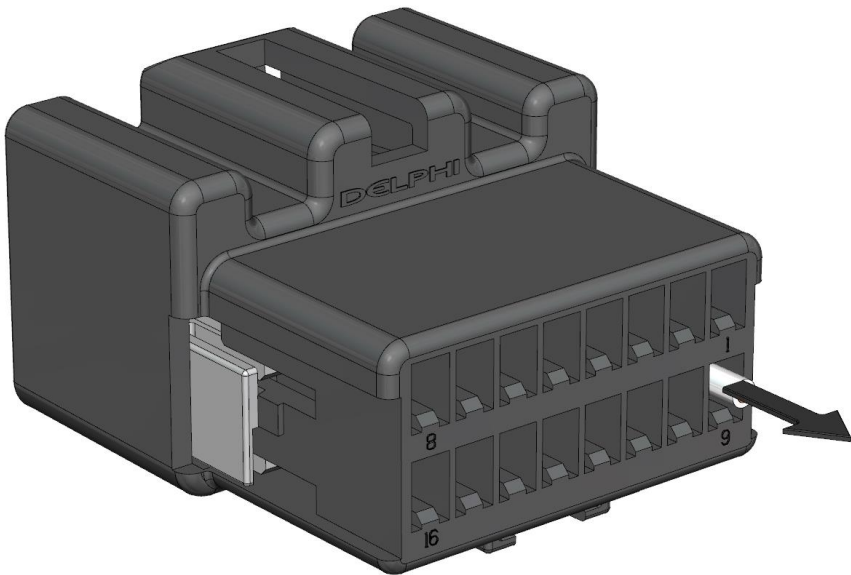
2 VERIFY AUDIBLE CLICK



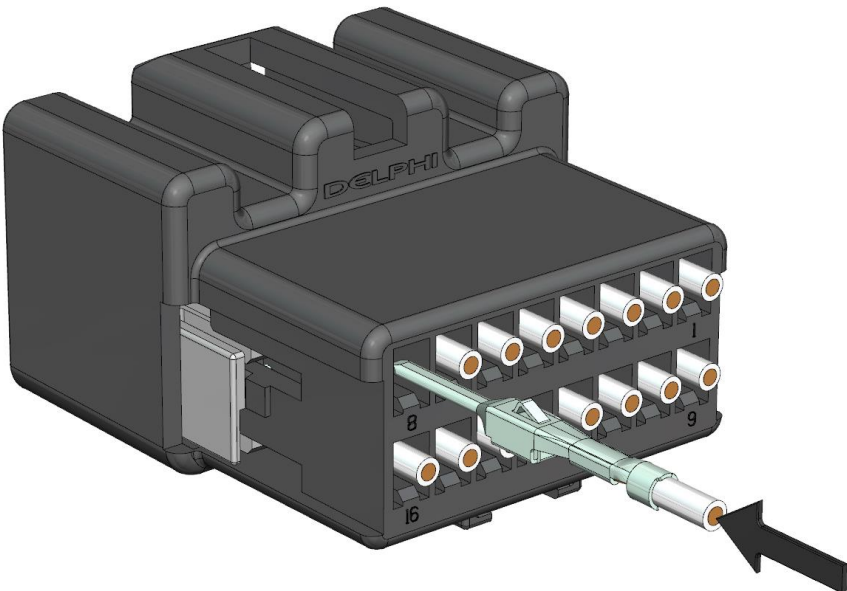
TERMINAL IS FULLY ENGAGED UNDER THE FLEX LOCKING ARM

STEP 3b – Insert Terminals OCS Male 1.5

3 GENTLY TUG THE CABLE TO VERIFY THE LOCK SYSTEM



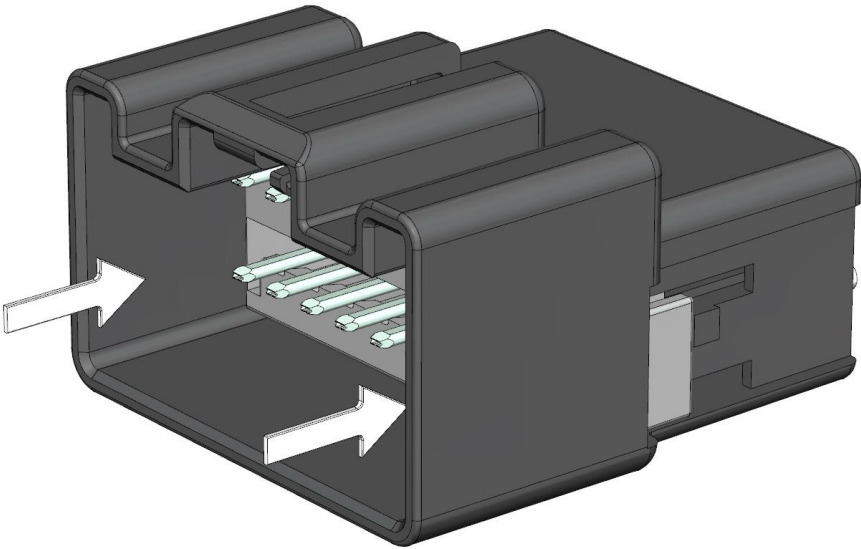
USE THE SAME PROCESS TO INSERT THE REST OF THE TERMINALS



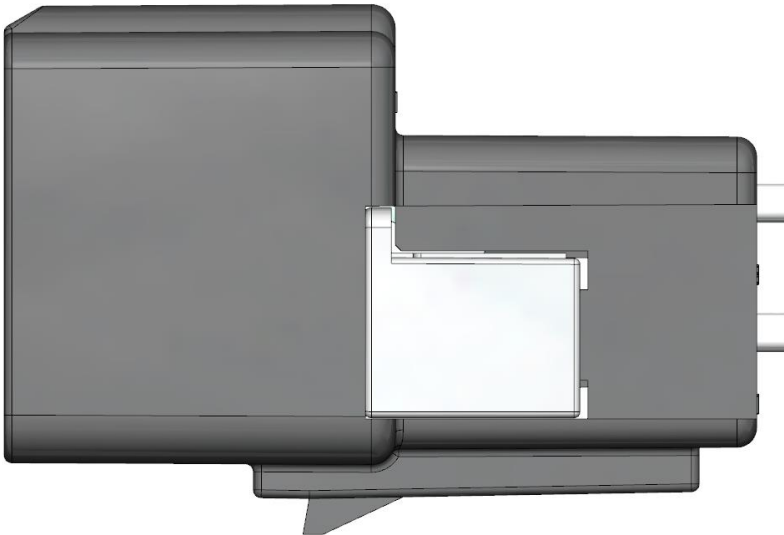
**ASSEMBLY**

**STEP 4 – Close PLR to Full-Stage**

**PUSH THE PLR TO THE END POSITION TO  
SECURE THE TERMINAL LOCKING ARMS**

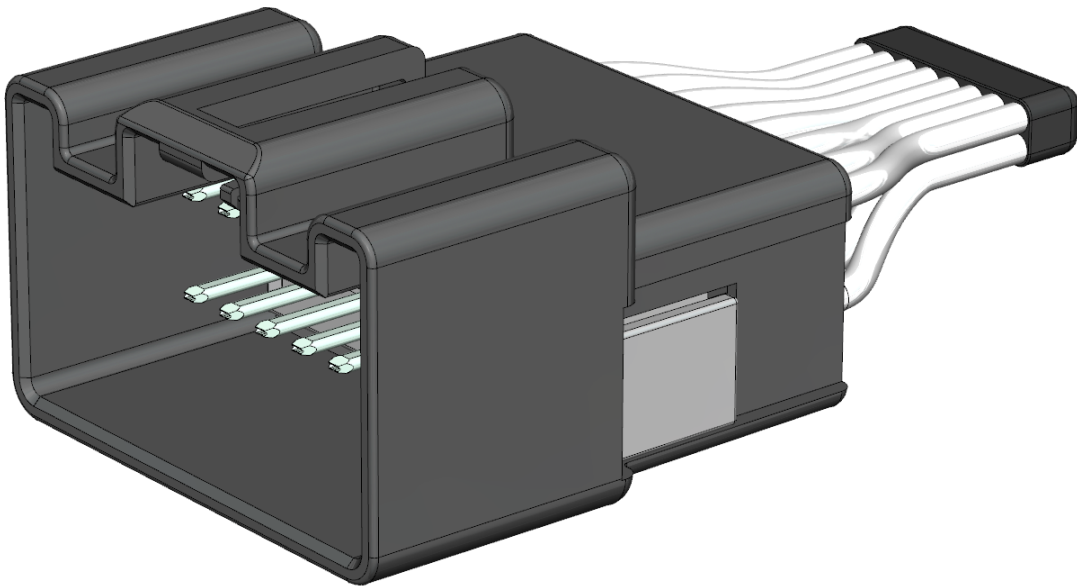


**VERIFY AUDIBLE CLICK  
ON BOTH SIDES**



**PLR IS NOW IN  
FULL-STAGE POSITION**

**MALE ASSEMBLY - COMPLETED**



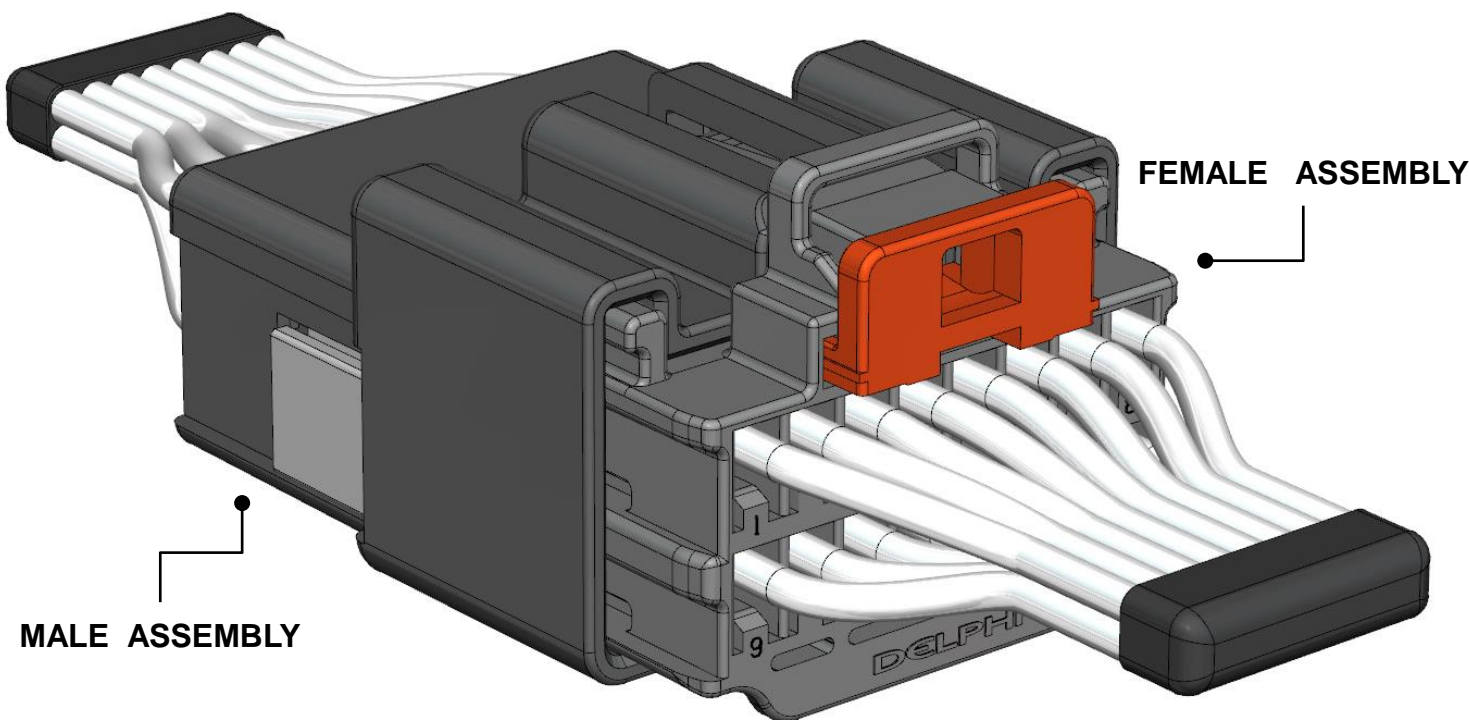


ASSEMBLY

ASSEMBLY OF THE  
CONNECTION SYSTEM

PRE - ASSEMBLY      HARNESS ASSEMBLY      CAR ASSEMBLY

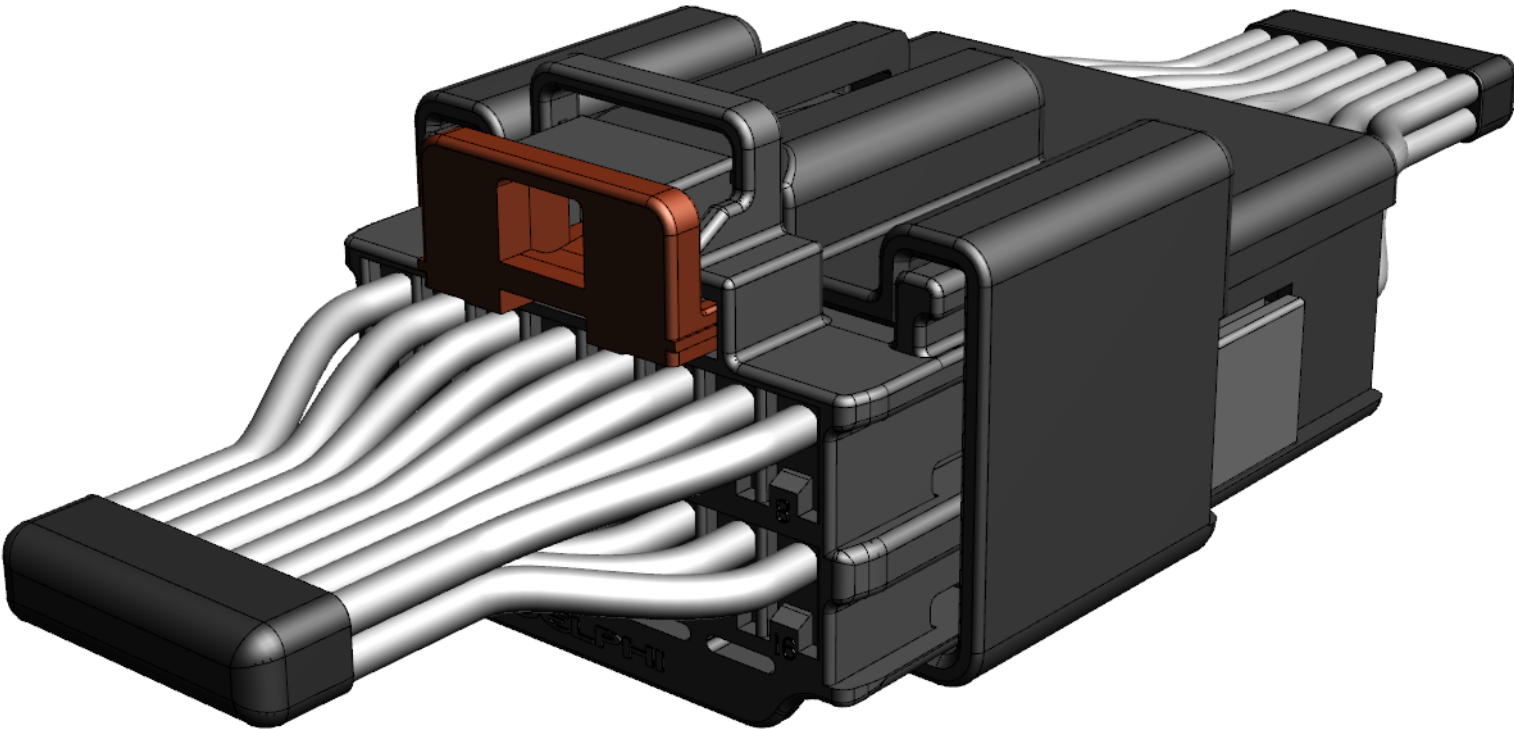
1.5 OCS Unsealed Connection System



ASSEMBLY

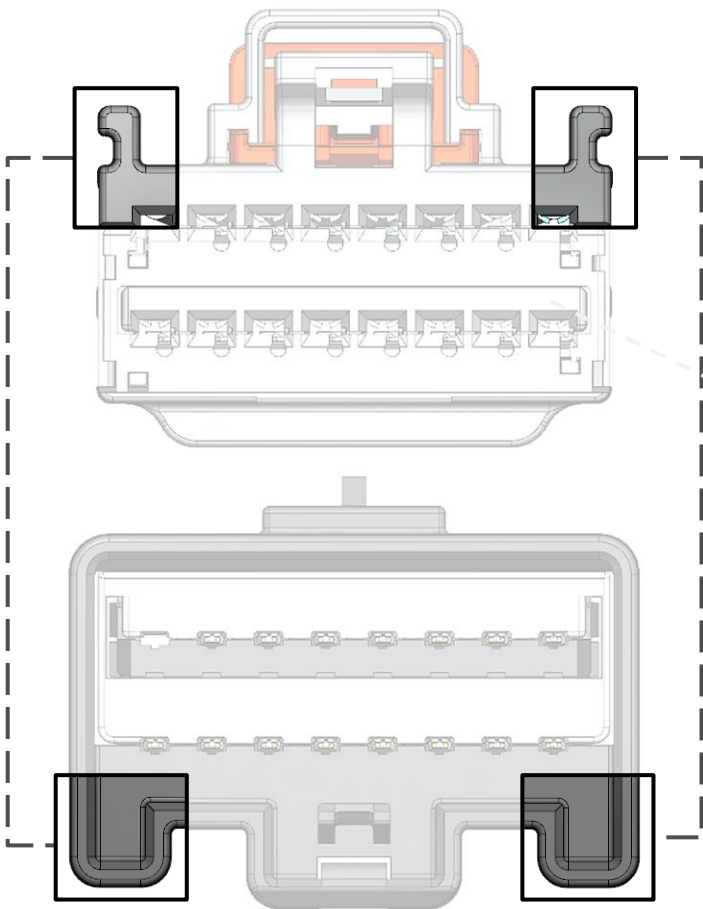
3D MODEL VIEW

CLICK IMAGE TO START  
3D VISUALIZATION



ASSEMBLY

STEP 1 – Identify and Align Index Features

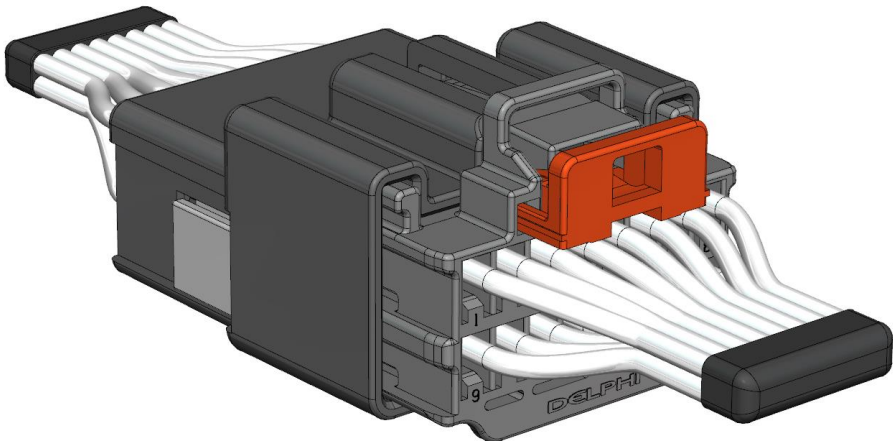
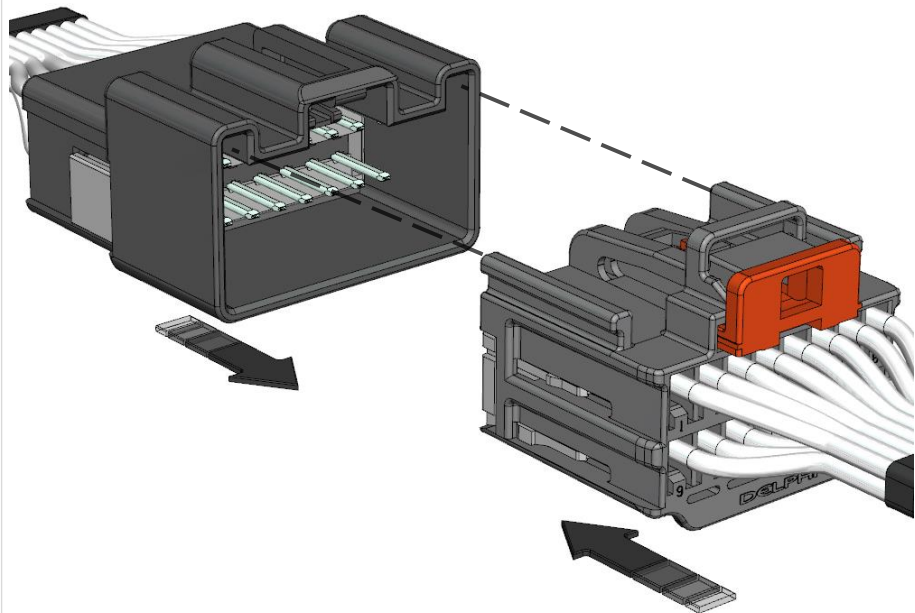


FRONT VIEWS

STEP 2a – Mate Female Assembly and Male Assembly Together Axially

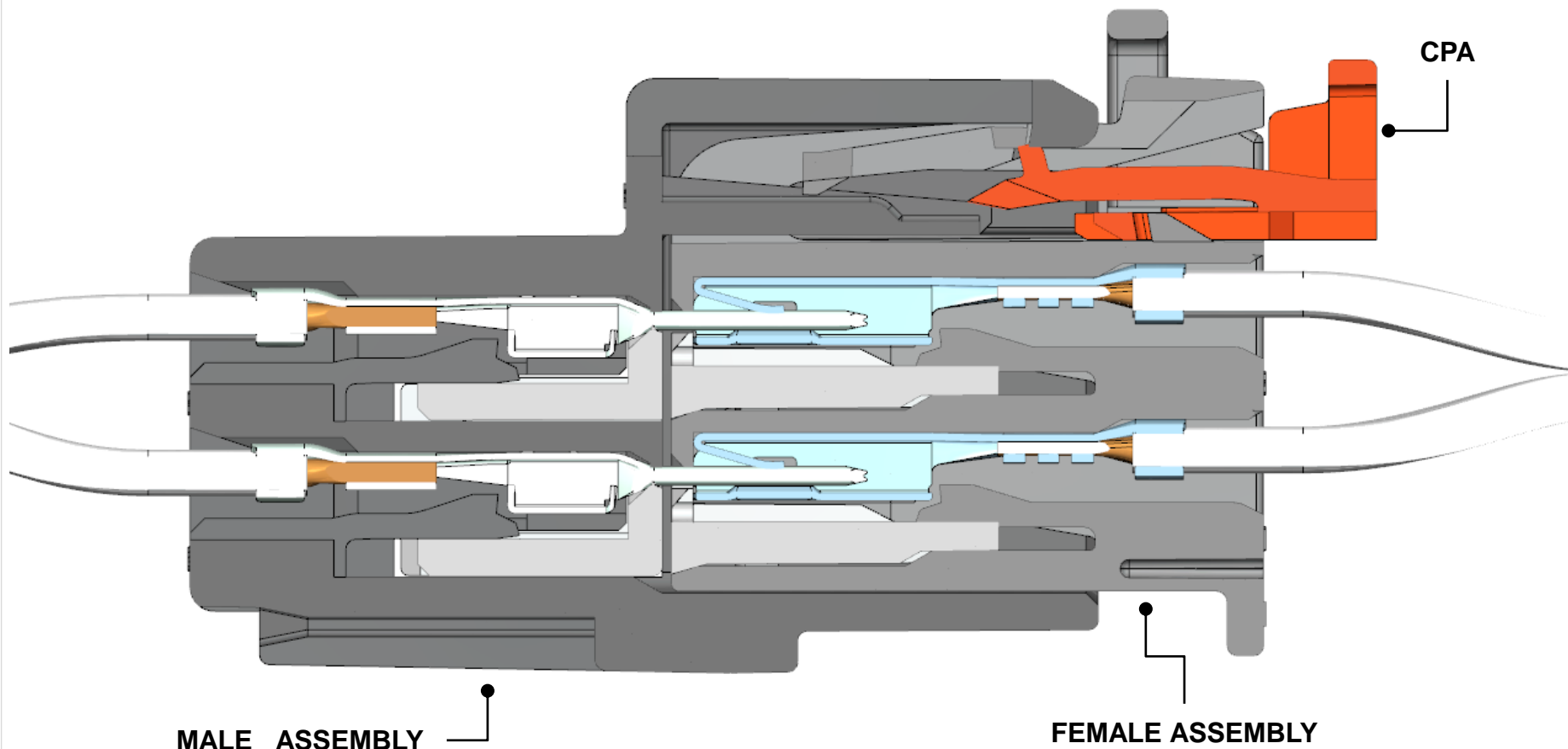
**IMPORTANT!** IF THE INDEXES DON'T LINE UP,  
DO NOT CONTINUE.

VERIFY AUDIBLE  
CLICK



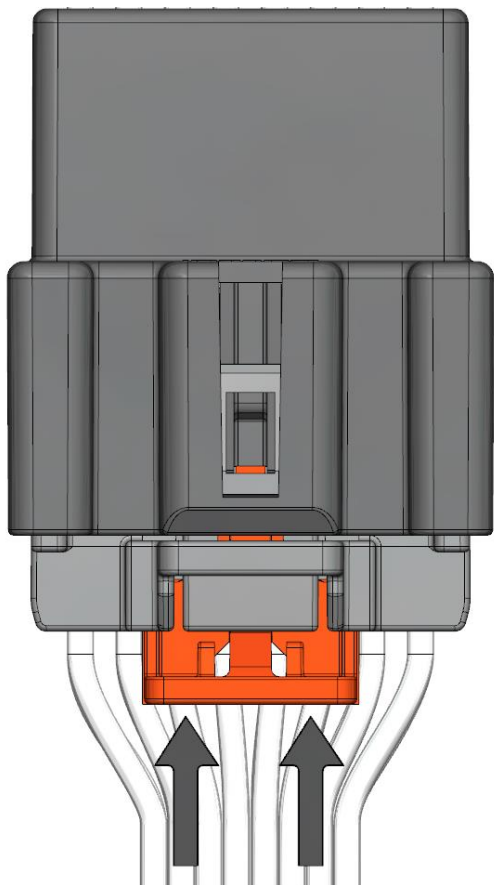
ASSEMBLY

STEP 2b – Mate Female Assembly and Male Assembly Together Axially (COMPLETE)

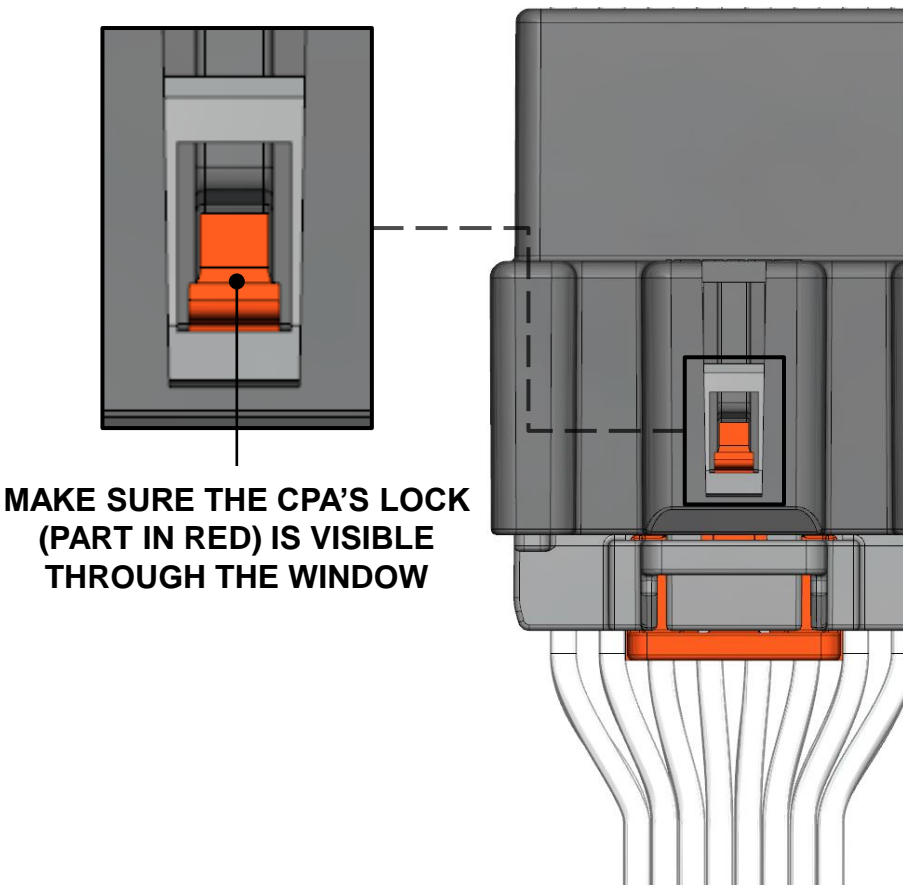


STEP 3a – Close CPA to Full-Stage

SLIDE THE CPA TO THE END POSITION TO SECURE THE ASSEMBLY



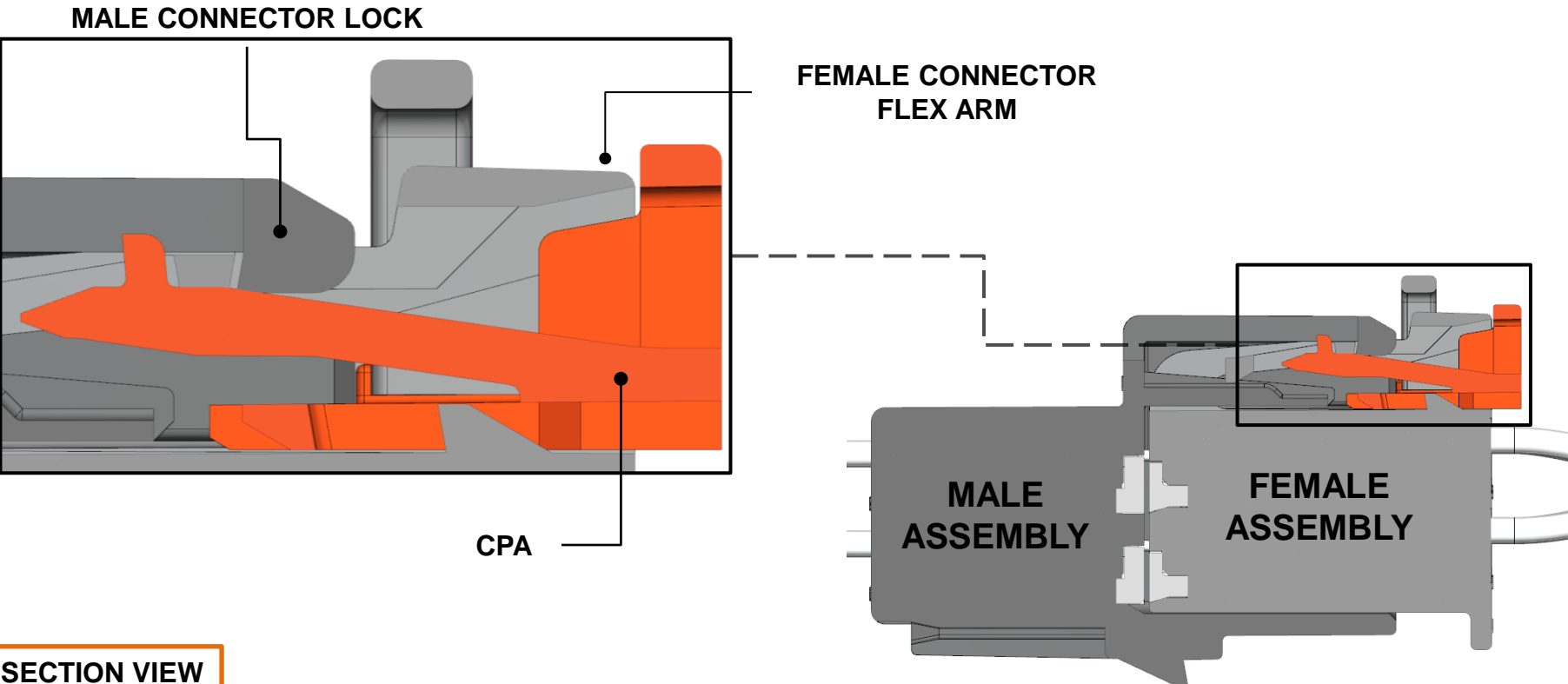
VERIFY AUDIBLE CLICK



ASSEMBLY

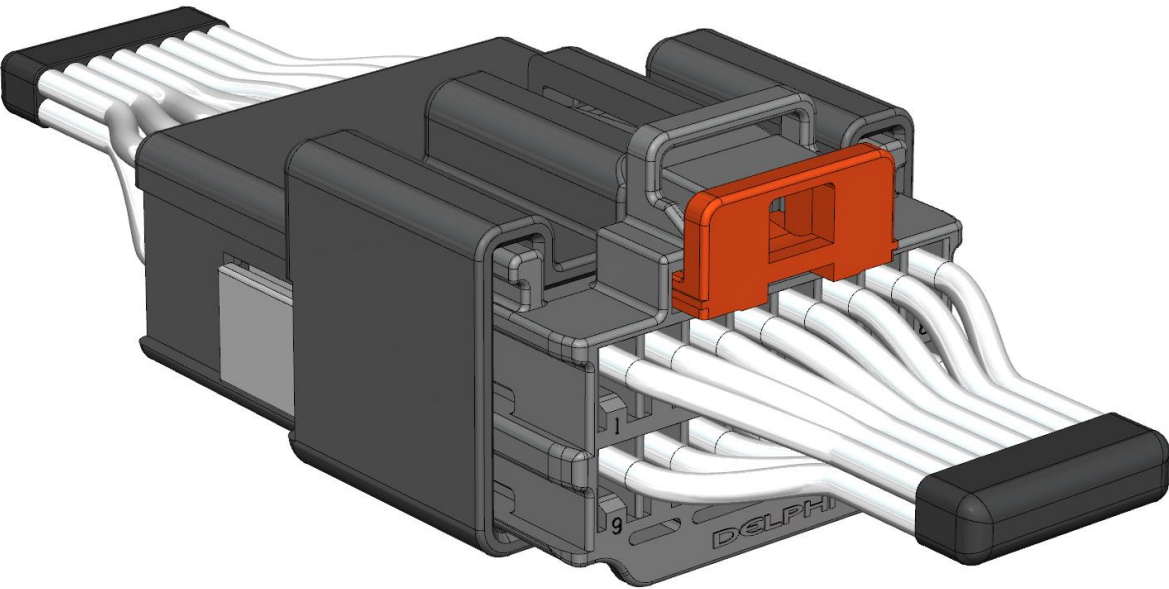
STEP 3b – Close CPA to Full-Stage

THE FLEX ARM CAN NOT BE DEFLECTED BECAUSE THE CPA IS IN FULL-STAGE  
PREVENTING THE FLEX ARM FROM MOVING DOWNWARD



SECTION VIEW

CONNECTION SYSTEM – COMPLETED ASSEMBLY





DISASSEMBLY

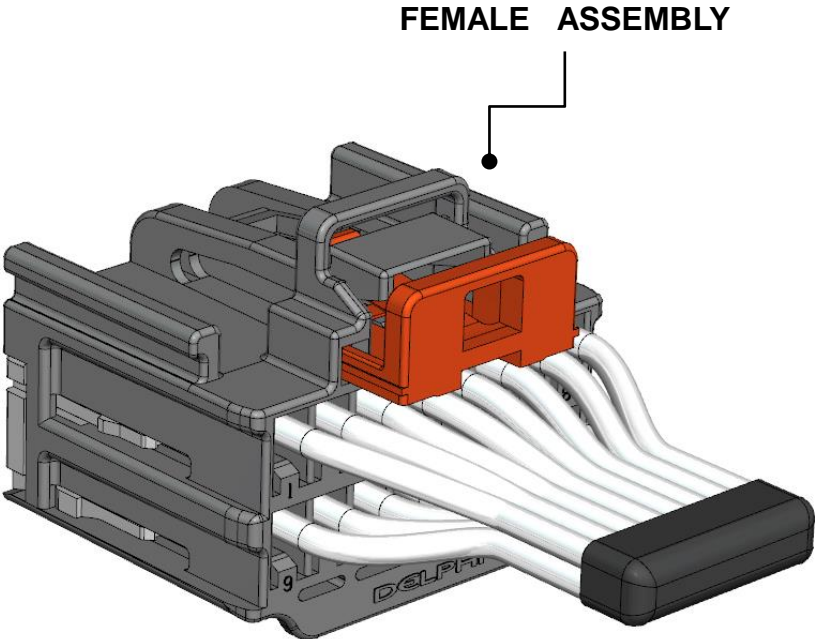
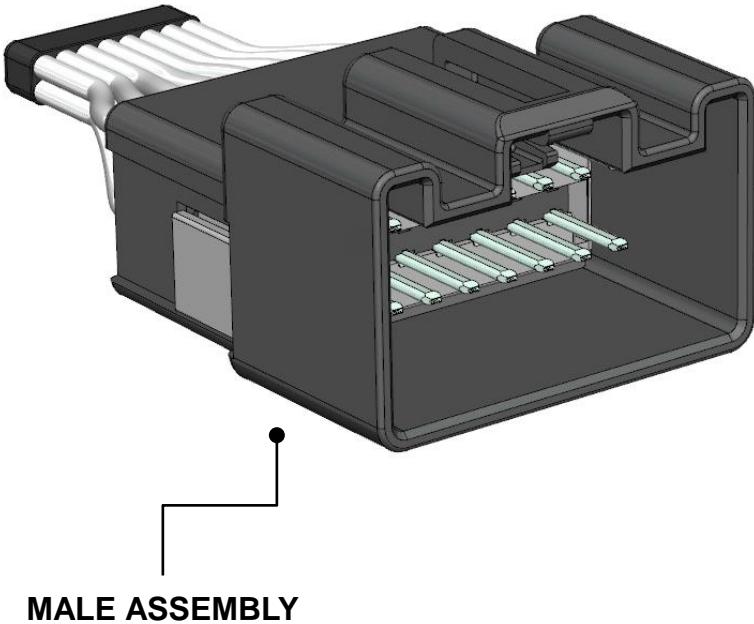
DISASSEMBLY OF THE  
CONNECTION SYSTEM

PRE - ASSEMBLY

HARNESS ASSEMBLY

CAR ASSEMBLY

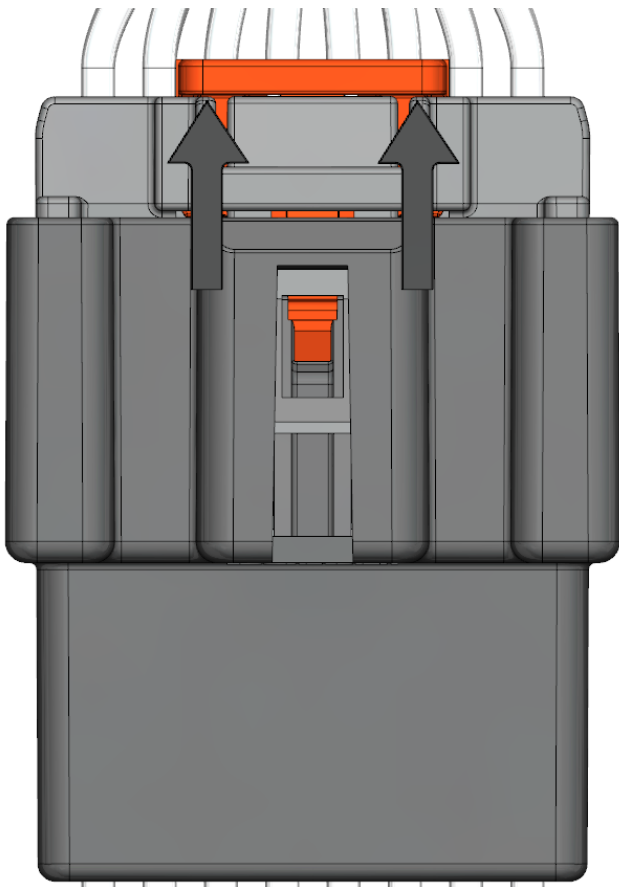
1.5 OCS Unsealed Connection System



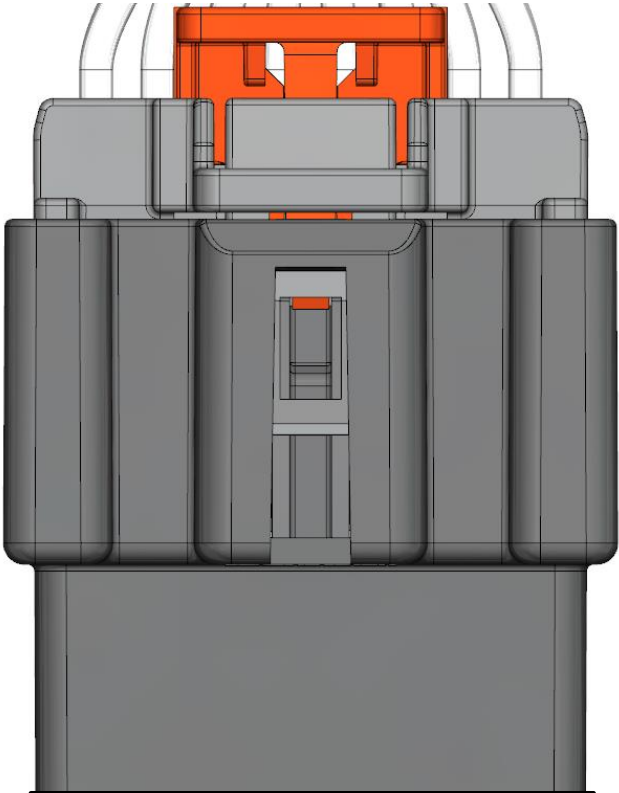
DISASSEMBLY

STEP 1 – Move CPA to Pre-Stage Position

SLIDE BACK THE CPA



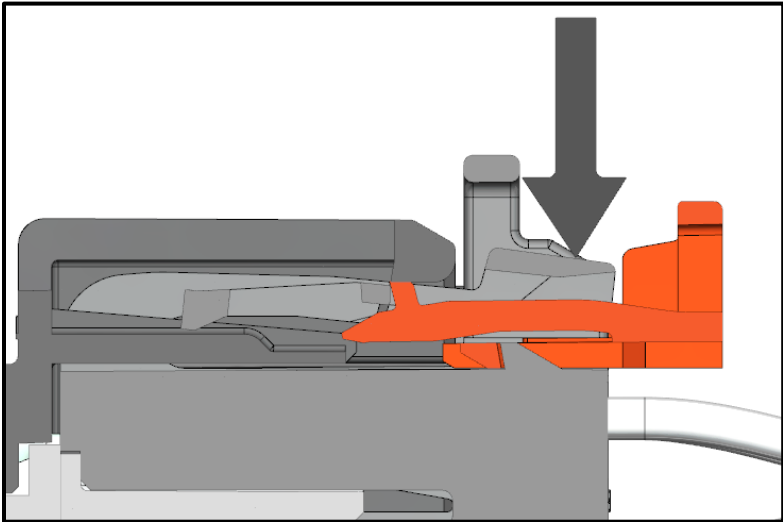
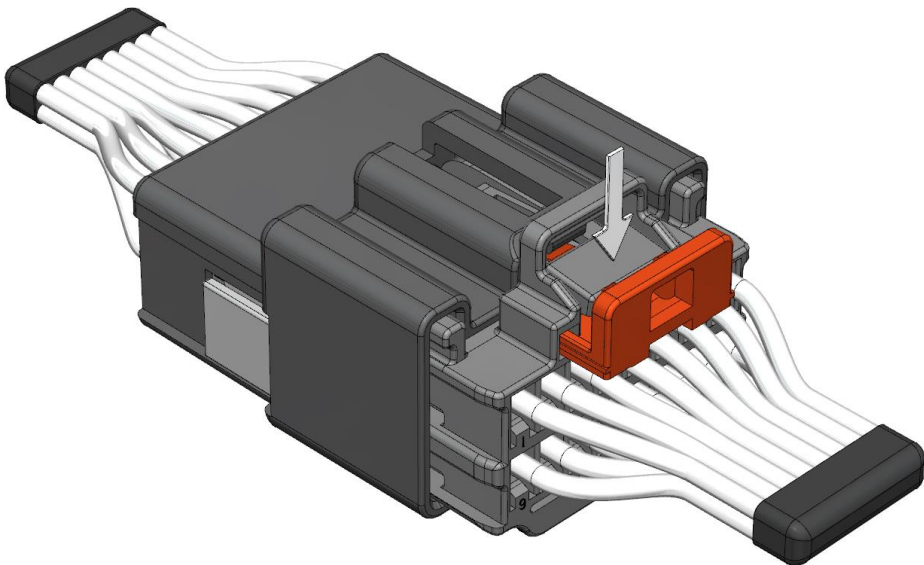
VERIFY AUDIBLE CLICK



CPA IS NOW IN  
PRE-STAGE POSITION

STEP 2 – Release the Connector Lock

LOCATE AND PRESS DOWN THE CONNECTOR LOCK

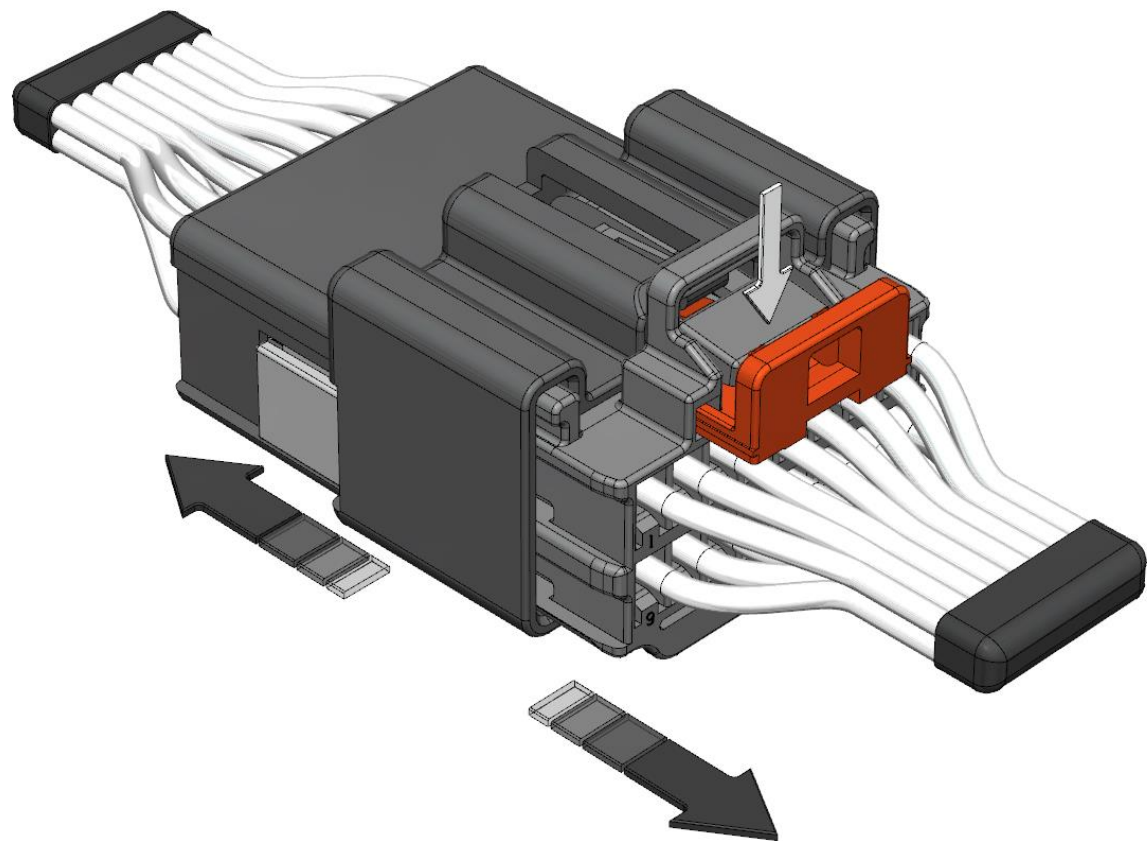


SECTION VIEW

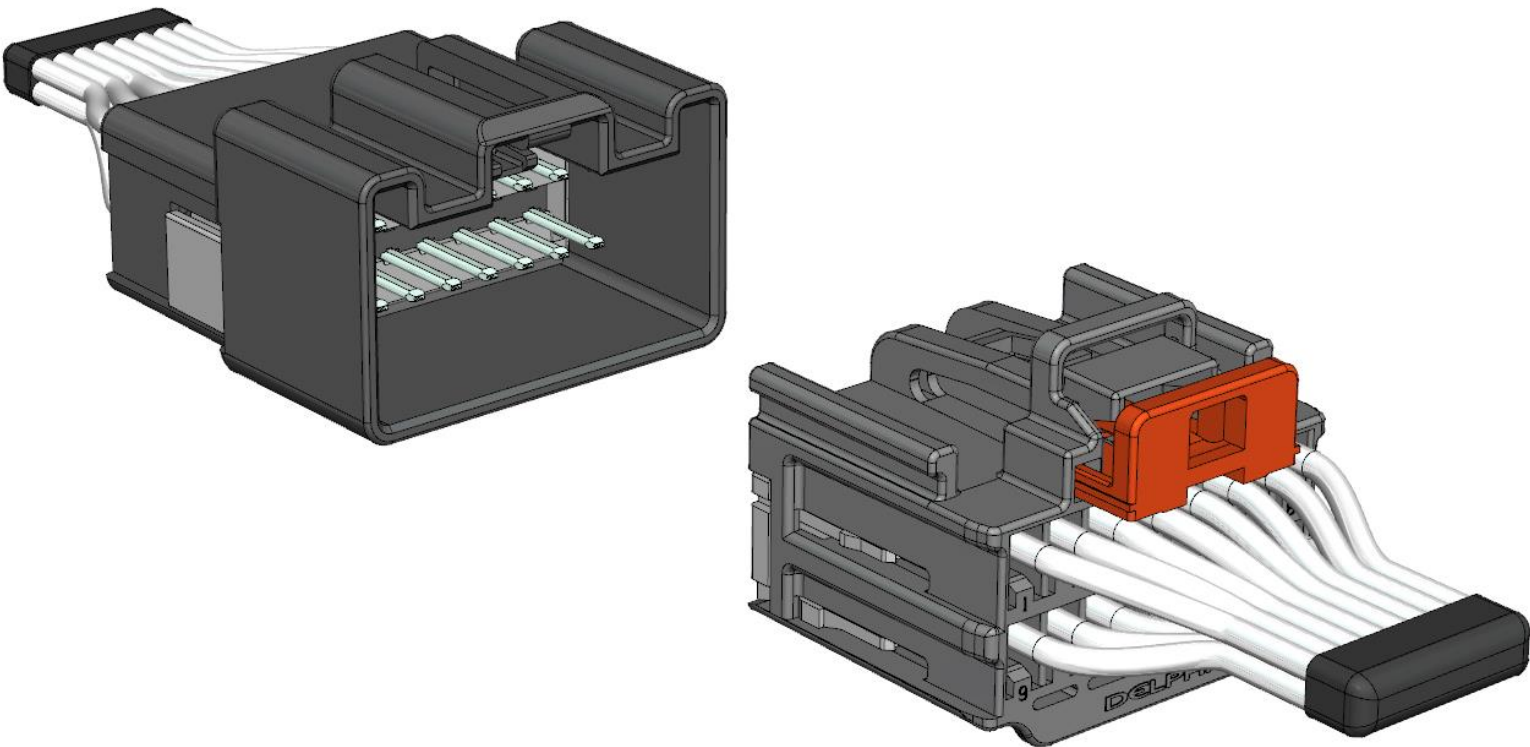
**DISASSEMBLY**

**STEP 3 – Disconnect**

**WITH THE CONNECTOR LOCK DEFLECTED, PULL BACK BOTH CONNECTORS**



**CONNECTION SYSTEM – COMPLETED DISASSEMBLY**



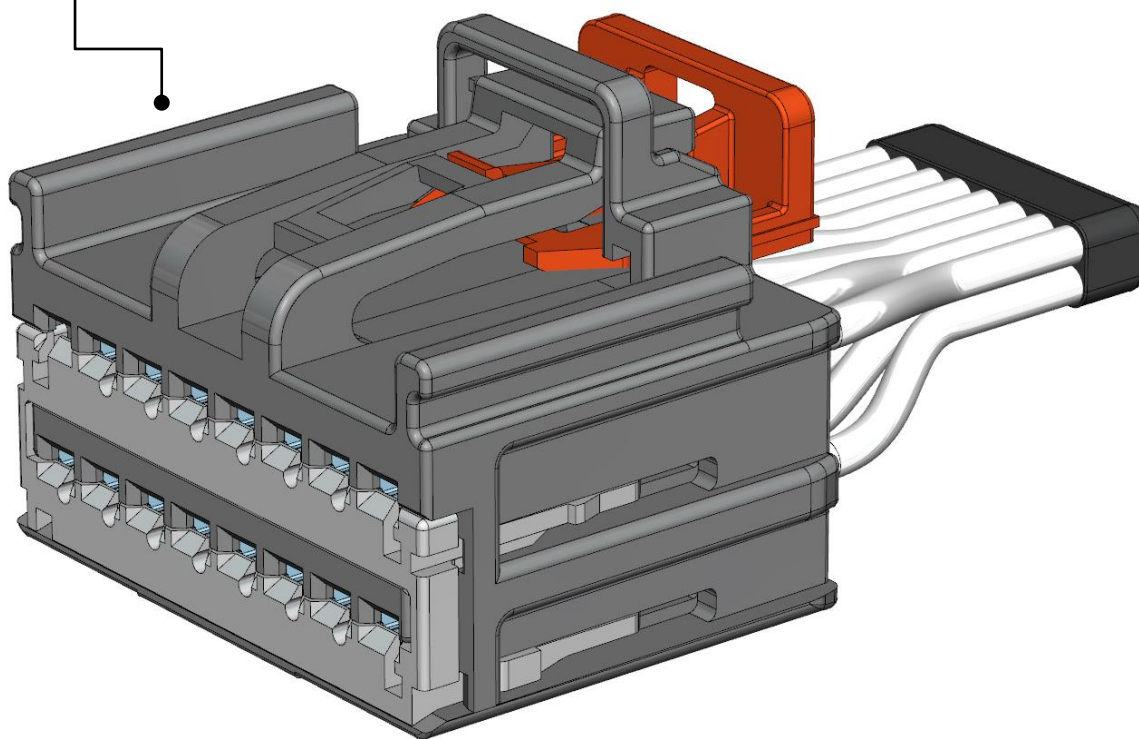


## REPAIR / REPLACEMENT

### REPAIR / REPLACEMENT OF THE FEMALE ASSEMBLY

# 1.5 OCS Unsealed Connection System

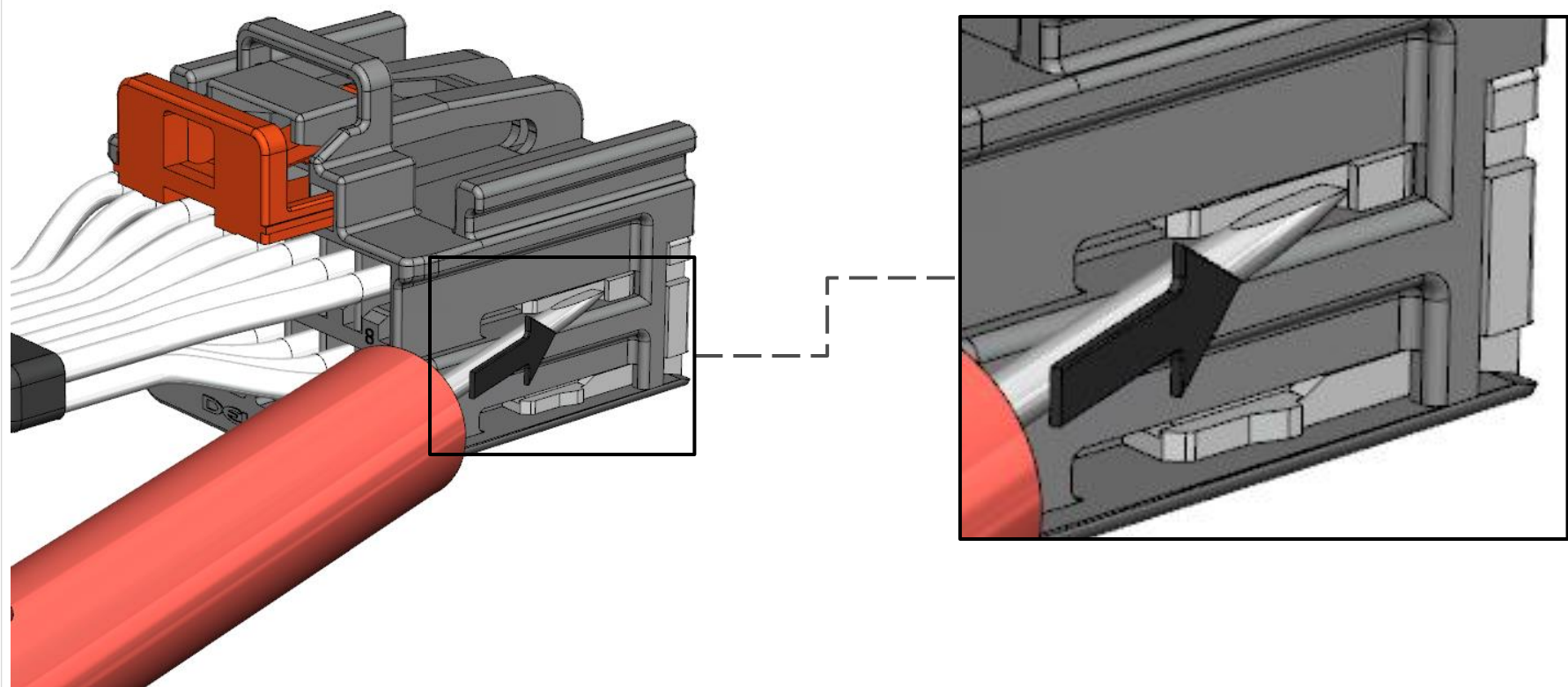
FEMALE ASSEMBLY



**REPAIR / REPLACEMENT**

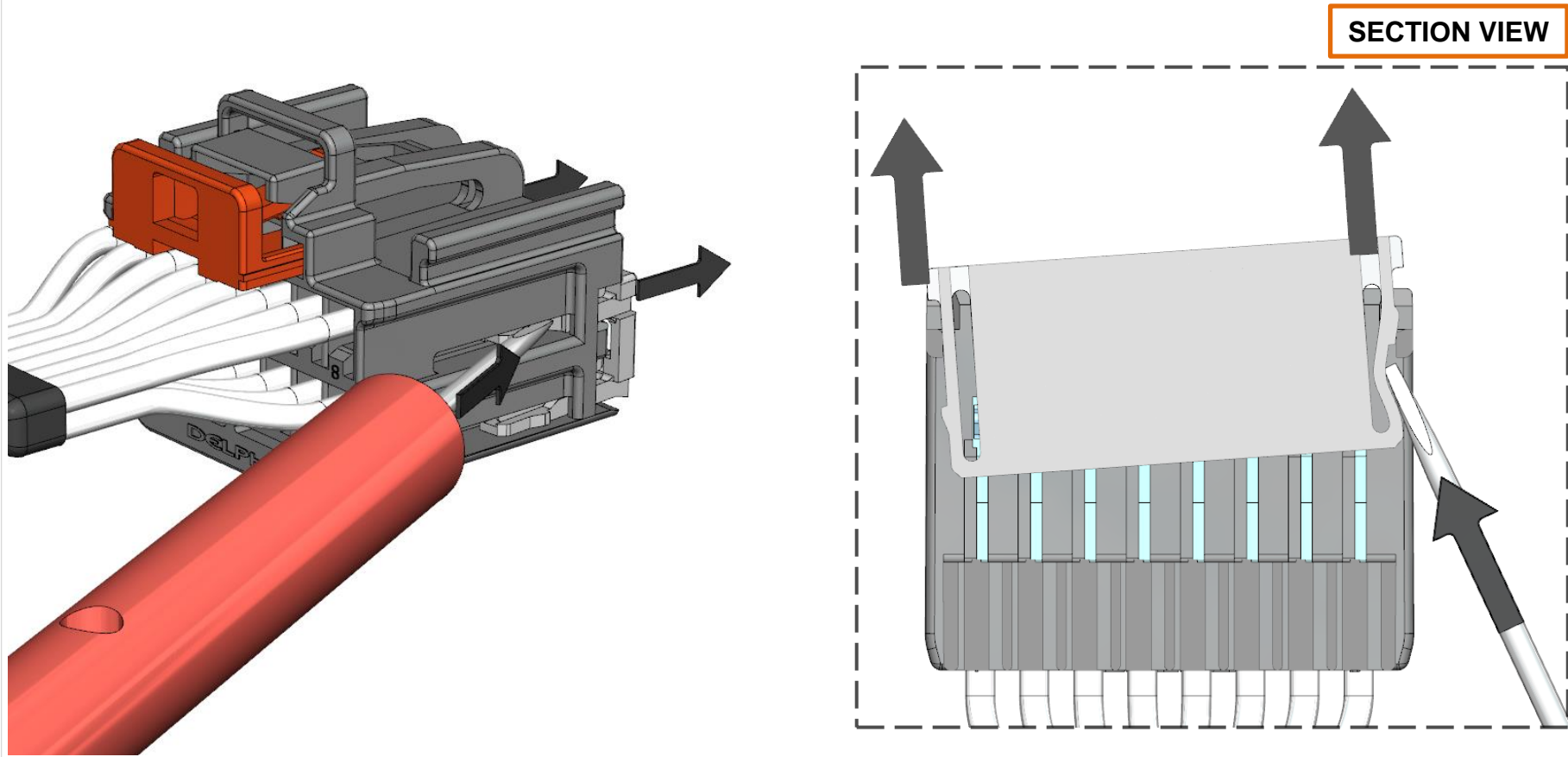
**PLR REPLACEMENT (Remove) – STEP 1a**

**PLACE TOOL 12122647 BEHIND THE LOCK OF THE PLR**



**PLR REPLACEMENT (Remove) – STEP 1b**

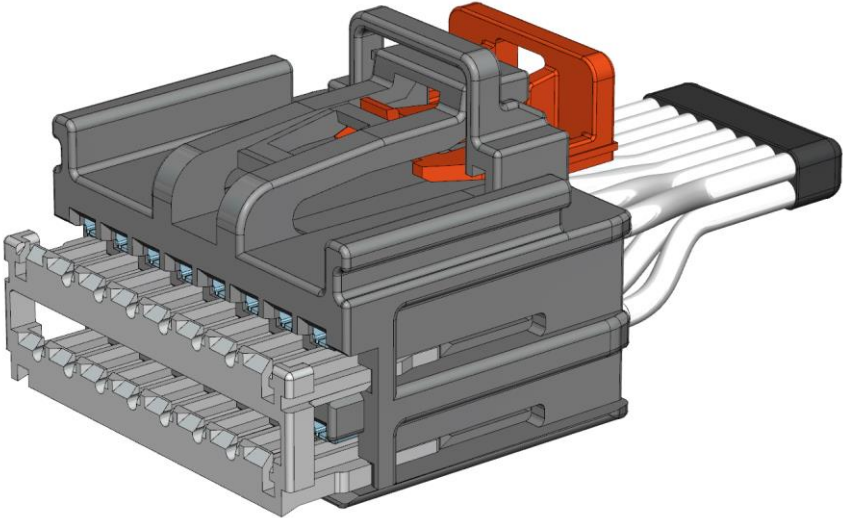
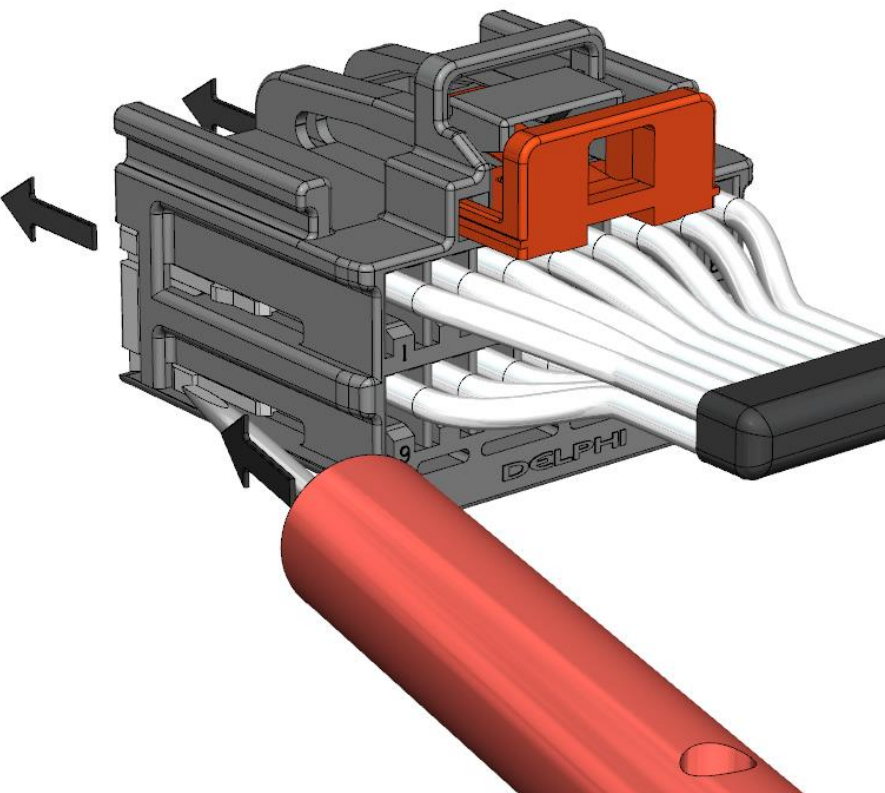
**PRESS THE TOOL ENOUGH TO BEND THE LOCK AND RELEASE THAT SIDE OF THE PLR**



**REPAIR / REPLACEMENT**

**PLR REPLACEMENT (Remove) – STEP 1c**

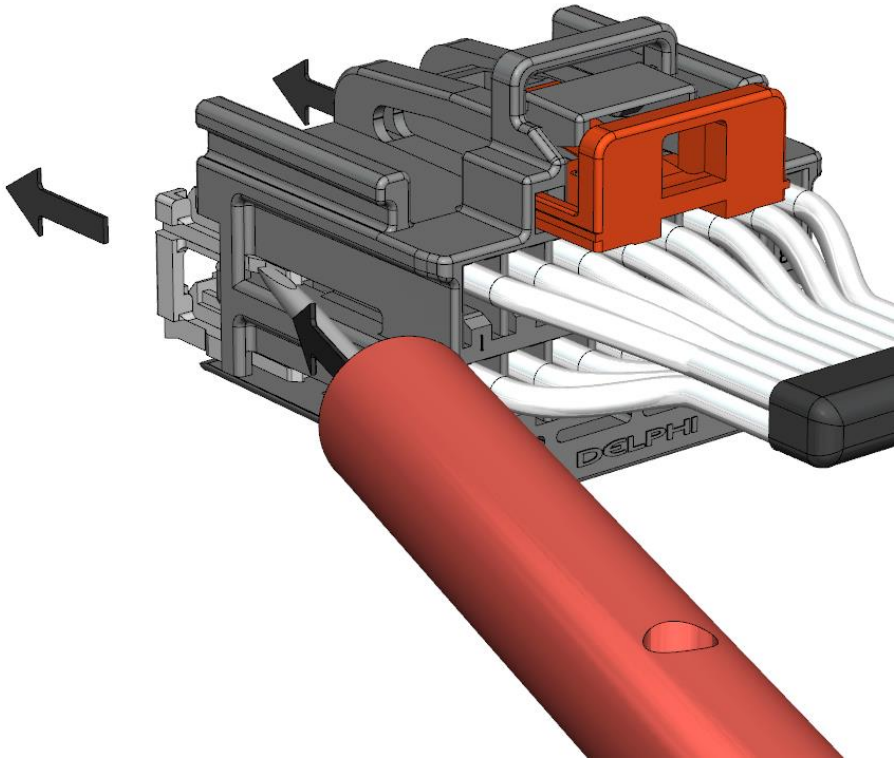
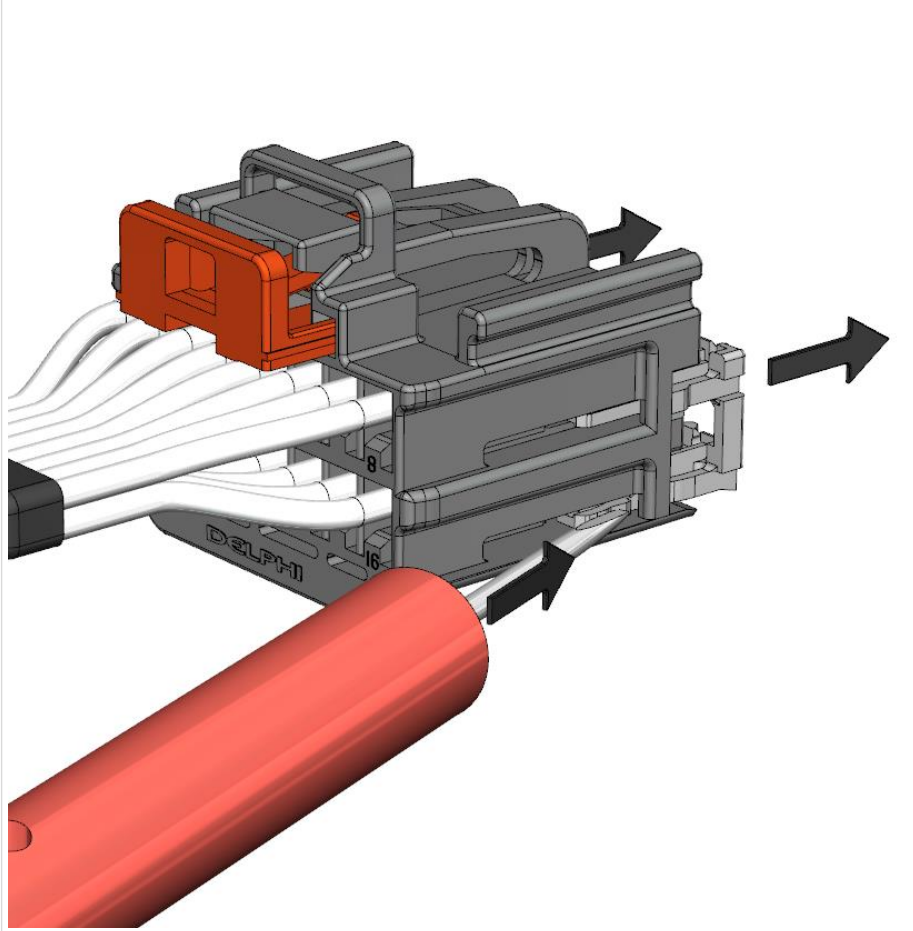
**FOLLOW THE SAME PROCESS TO RELEASE  
THE OTHER SIDE OF THE PLR**



**PLR IS NOW IN  
PRE-STAGE POSITION**

**PLR REPLACEMENT (Remove) – STEP 1d**

**TO COMPLETELY REMOVE THE PLR, REPEAT STEPS 1a TO 1c**

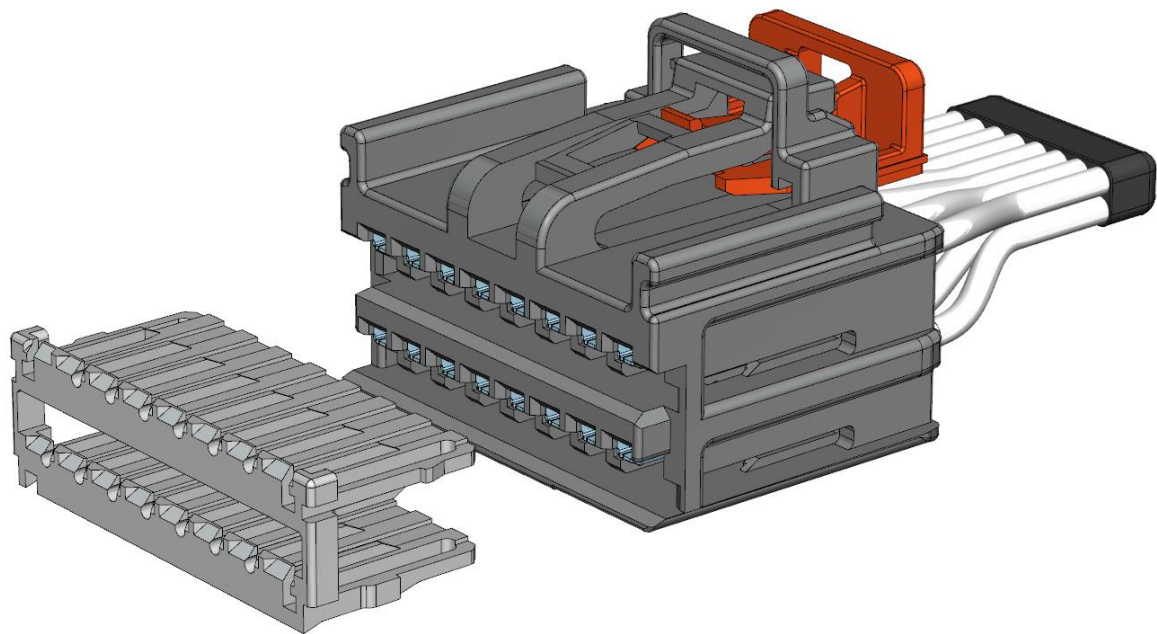




REPAIR / REPLACEMENT

PLR REPLACEMENT (Remove) – STEP 1e

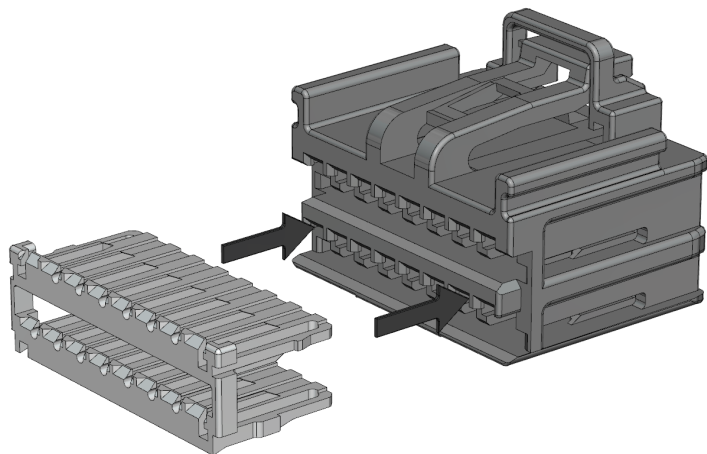
RELEASE PLR FROM THE FEMALE ASSEMBLY



PLR REMOVED

PLR REPLACEMENT (Install) – STEP 2

REFER TO PRE-ASSEMBLY  
MANUAL SECTION



**DELPHI**

Assembly Manual  
1.5 OCS Unsealed Connection System  
1.5 Terminal System

**ASSEMBLY**

**STEP 1a – Align and Insert PLR (to Pre-Stage Position)**

VERIFY THE ORIENTATION OF THE PLR

INSERT IT ONTO THE HOUSING

**STEP 1b – Align and Insert PLR (to Pre-Stage Position)**

VERIFY AUDIBLE CLICK ON BOTH SIDES

LATERAL VIEW

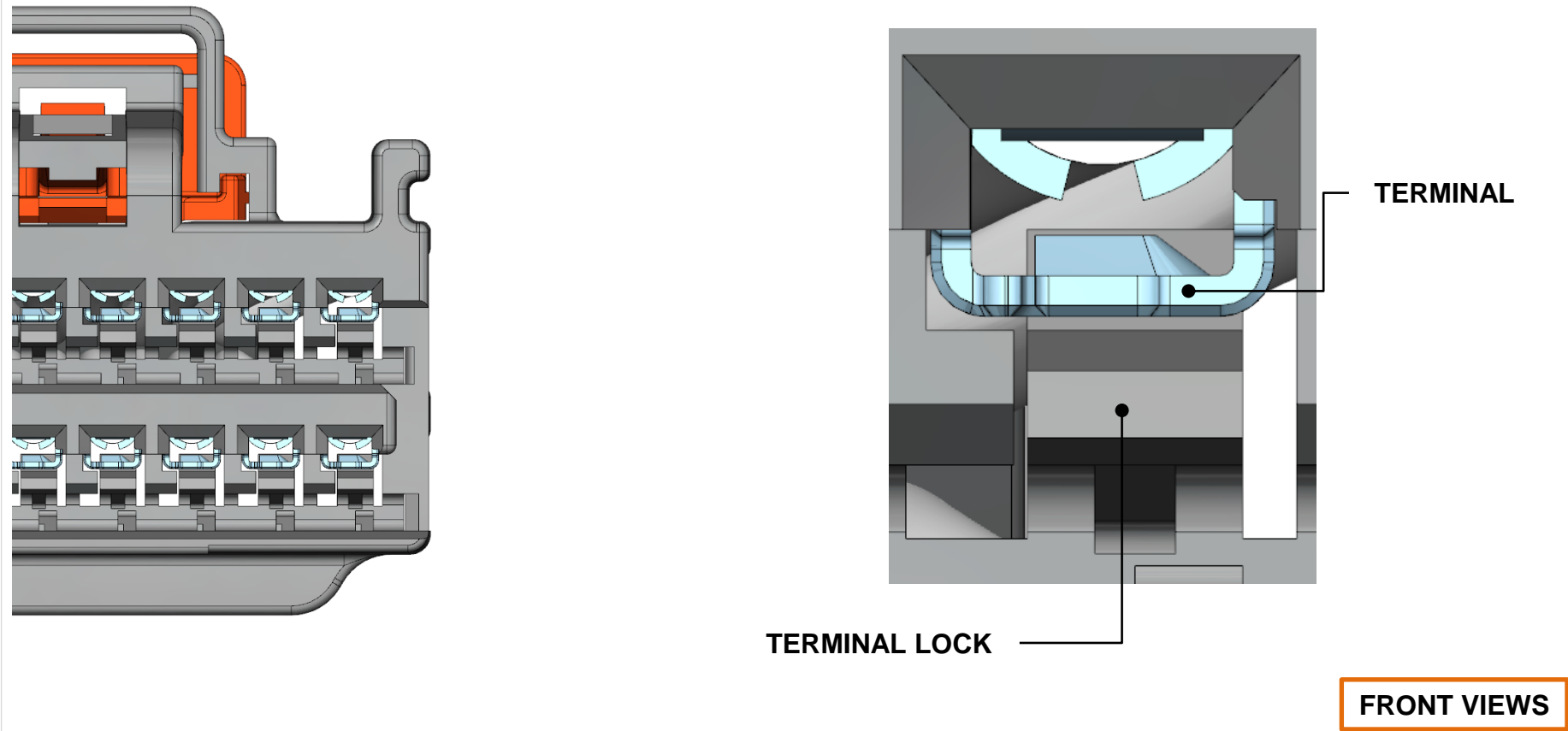
PLR IS NOW IN PRE-STAGE POSITION

Contact at STC Saltillo: Faviola Ramon E. +52 844 438 9060  
Assembly Manual - 13984858

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REPAIR / REPLACEMENT

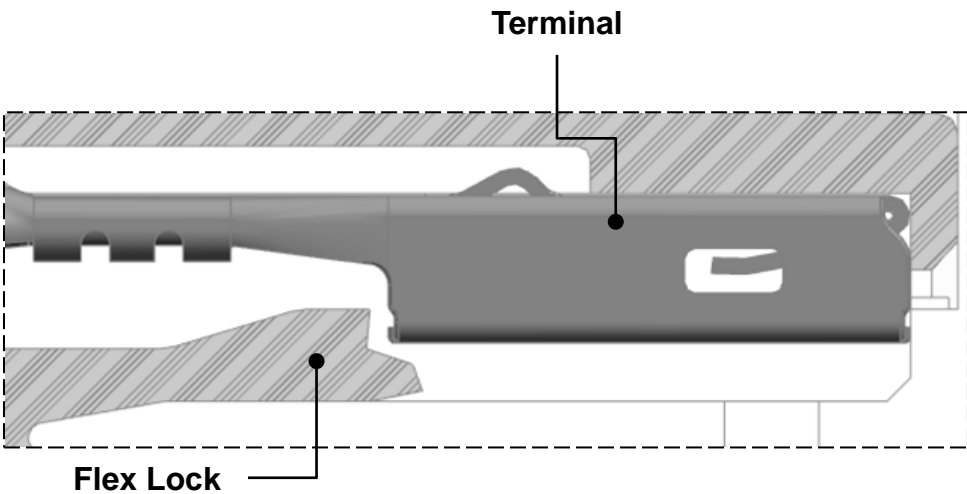
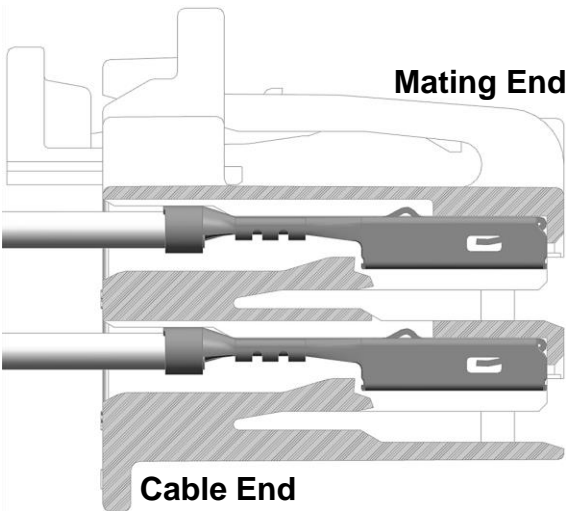
FEMALE TERMINAL OCS 1.5 REPLACEMENT (Remove) – STEP 1a



FEMALE TERMINAL OCS 1.5 REPLACEMENT (Remove) – STEP 1b

REMOVE TERMINALS

IDENTIFY  
Flex Lock



\* This graph just represents how this kind of terminals are removed.

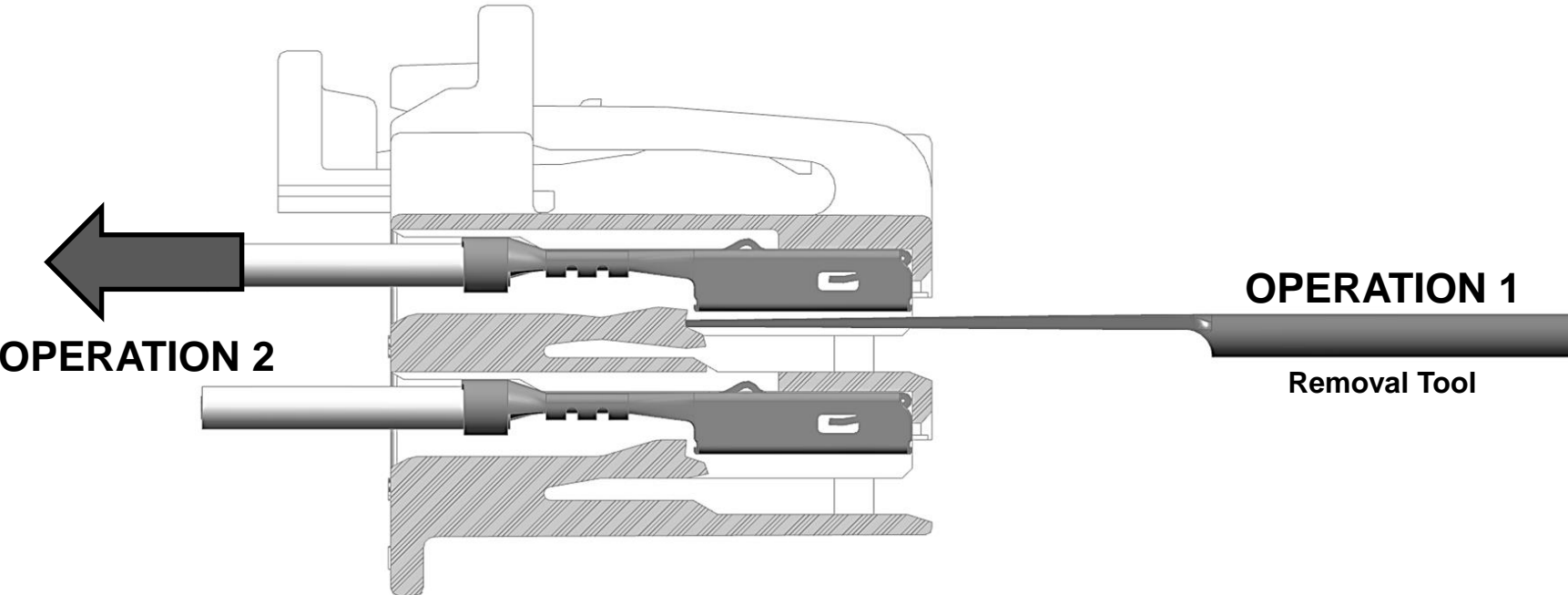


REPAIR / REPLACEMENT

FEMALE TERMINAL OCS 1.5 REPLACEMENT (Remove) – STEP 1c

REMOVE TERMINALS

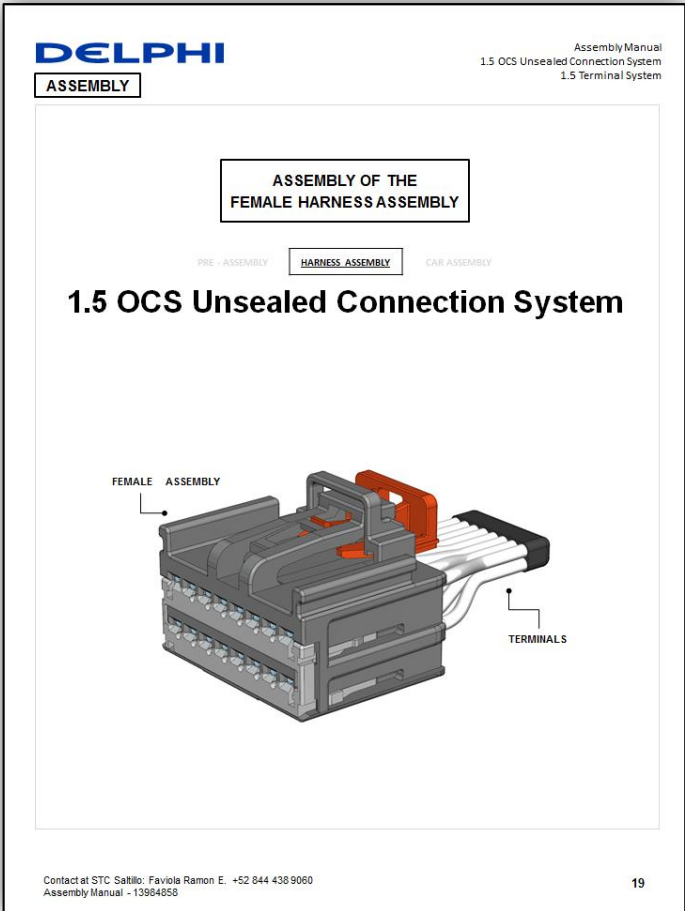
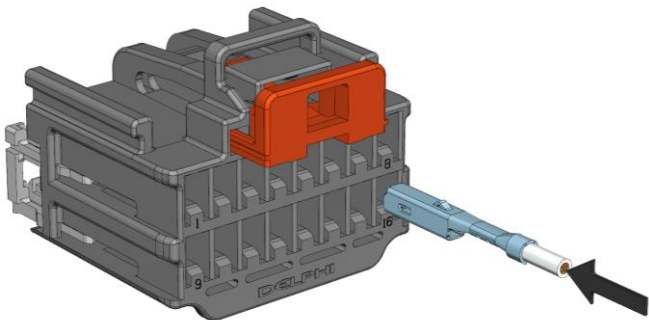
Locate Flex Lock at the front of the Connector. Insert (Operation 1) tool 12094429 straight into the window, deflect the Flex Lock to unseat the Terminal and gently pull on the cable to remove (Operation 2) the Female Terminal from the Connector.



\* This graph just represents how this kind of terminals are removed.

FEMALE TERMINAL OCS 1.5 REPLACEMENT (Insert) – STEP 2

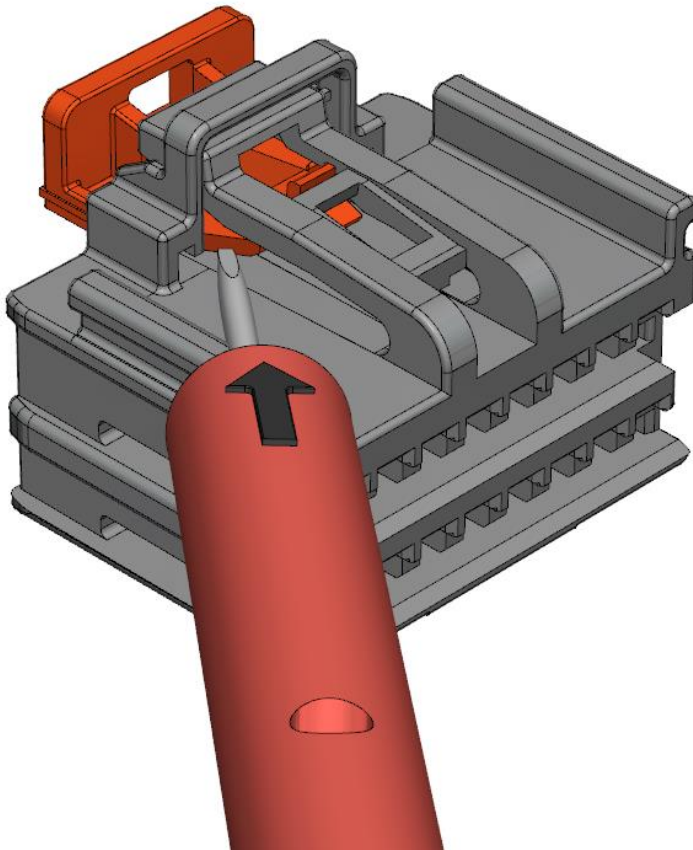
REFER TO HARNESS  
MANUAL SECTION



**REPAIR / REPLACEMENT**

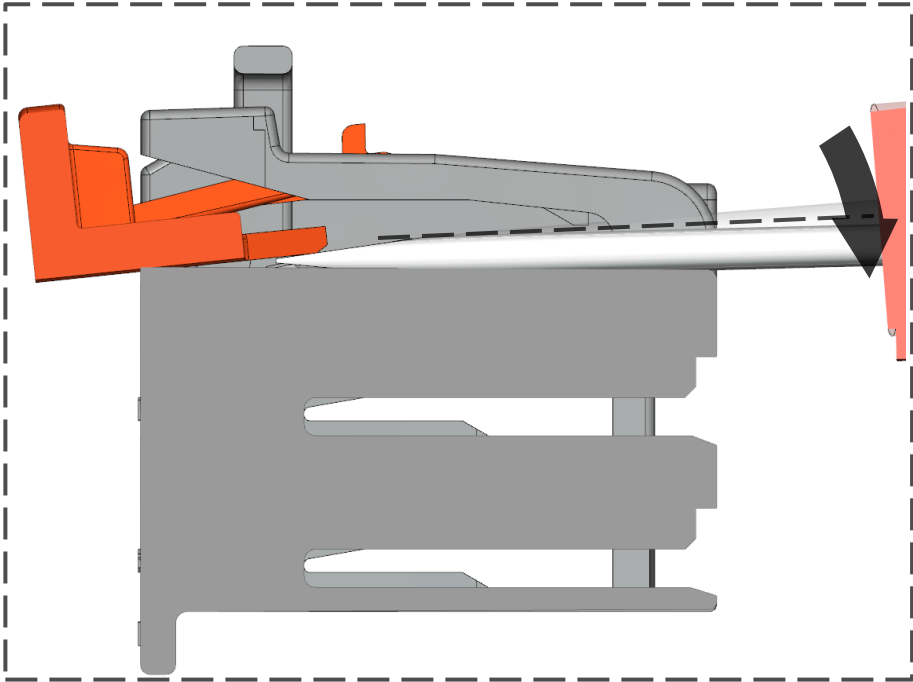
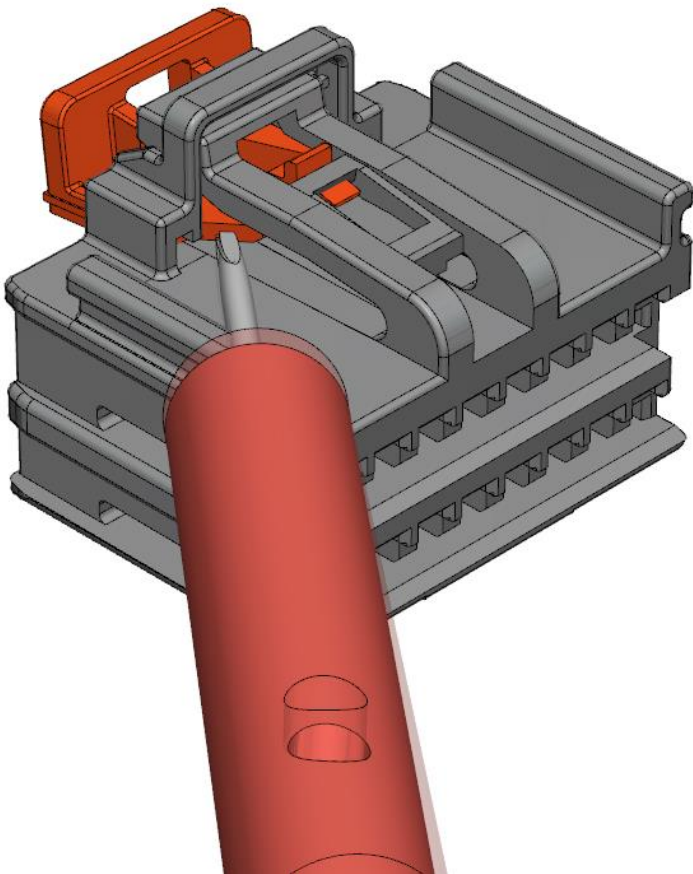
**CPA REPLACEMENT (Remove) – STEP 1a**

PLACE TOOL 12122647 OR 12094441 BETWEEN THE CONNECTOR AND CPA AS SHOWN



**CPA REPLACEMENT (Remove) – STEP 1b**

ROTATE THE TOOL TO LIFT THE BOTTOM OF THE CPA

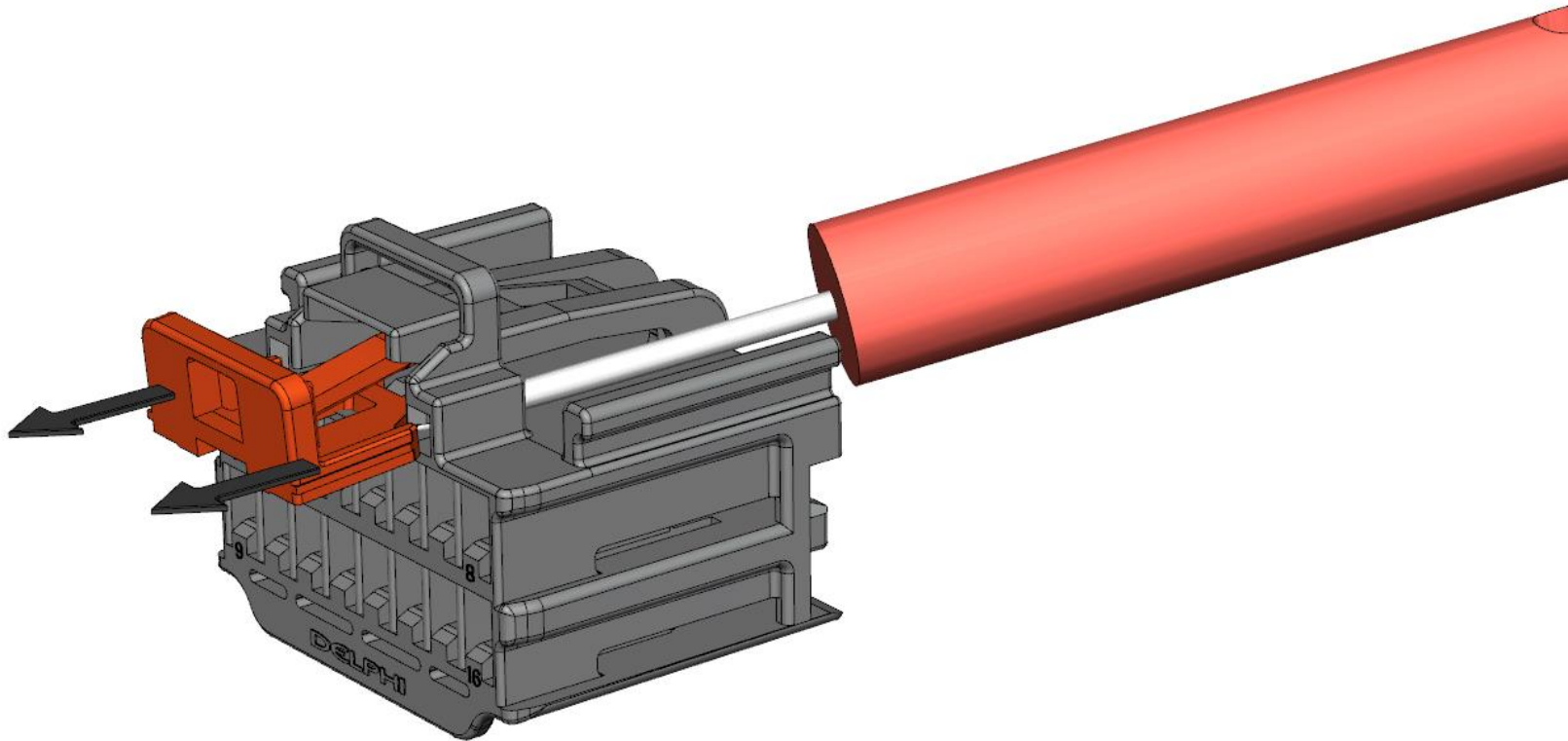


**SECTION VIEW**

REPAIR / REPLACEMENT

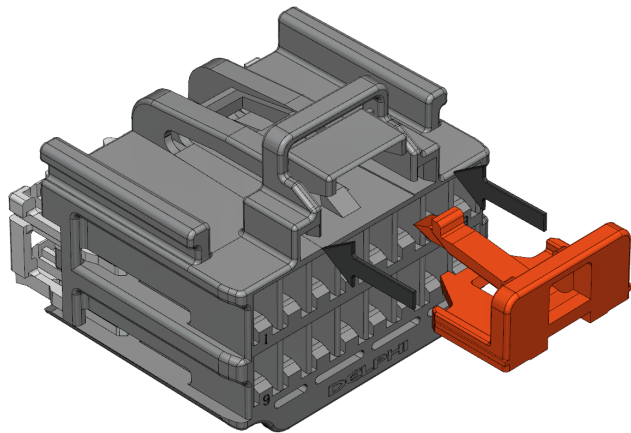
CPA REPLACEMENT (Remove) – STEP 1c

RELEASE THE CPA FROM THE FEMALE ASSEMBLY



CPA REPLACEMENT (Install) – STEP 2

REFER TO PRE-ASSEMBLY  
MANUAL SECTION



CPA is not a reusable sub-component.  
REPLACE ENTIRE CPA

**DELPHI** Assembly Manual  
1.5 OCS Unsealed Connection System  
1.5 Terminal System

**ASSEMBLY**

**STEP 2 – Identify the Required CPA**

CPA FOR SMALL SYSTEMS: 2W, 3W, 4W, 6W & 8W Connectors	CPA FOR LARGE SYSTEMS: 10W, 12W & 16W Connectors

THE CPAs SHARE THE SAME METHOD OF ASSEMBLY REGARDLESS THEIR DIFFERENCES

**STEP 3a – Align and Lock CPA (to Pre-Stage Position)**

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Assembly Manual - 13984858

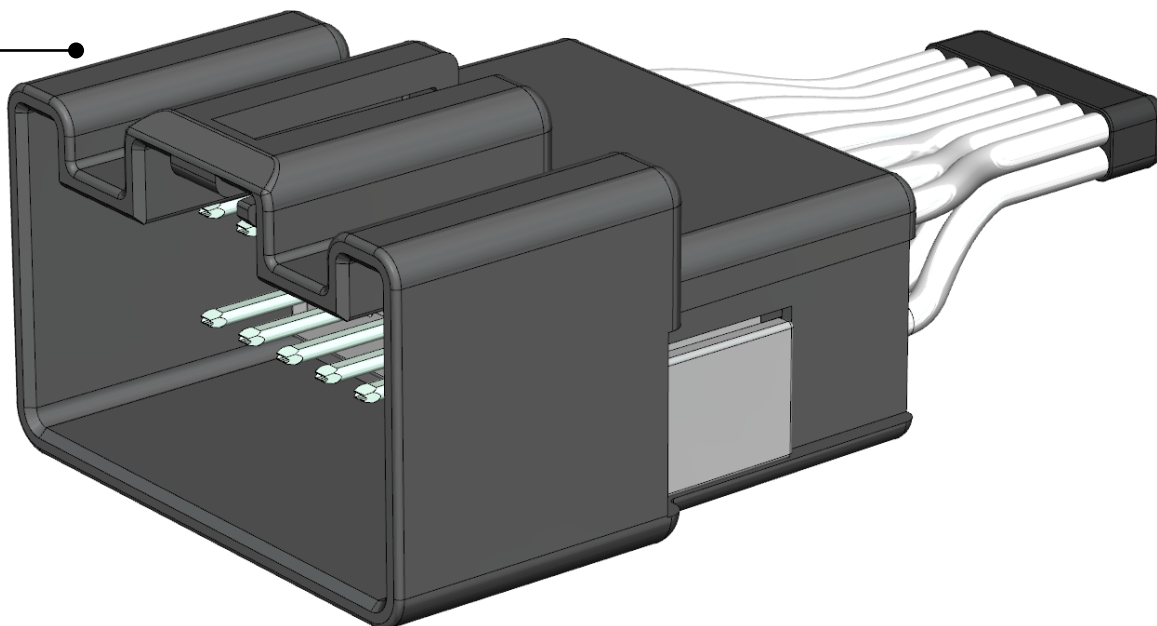
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## REPAIR / REPLACEMENT

### REPAIR / REPLACEMENT OF THE MALE ASSEMBLY

# 1.5 OCS Unsealed Connection System

MALE ASSEMBLY



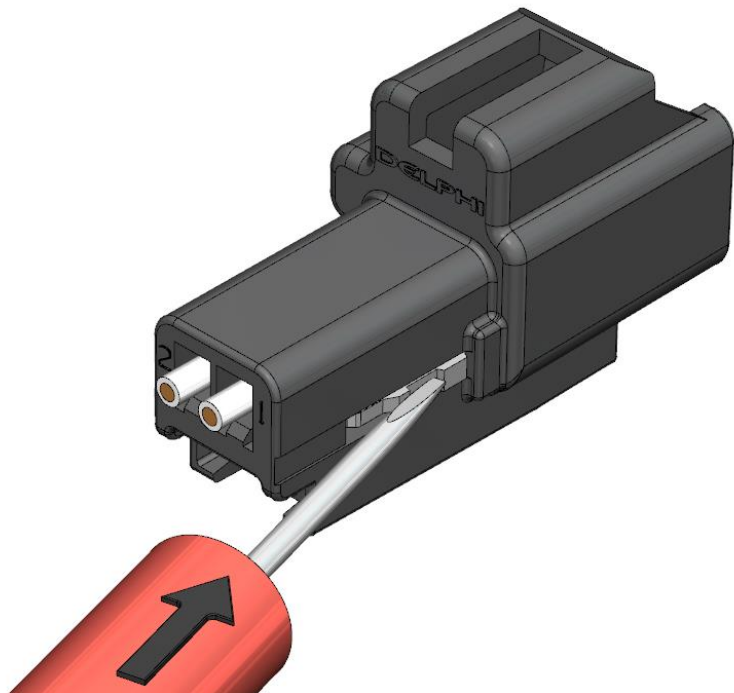


## REPAIR / REPLACEMENT

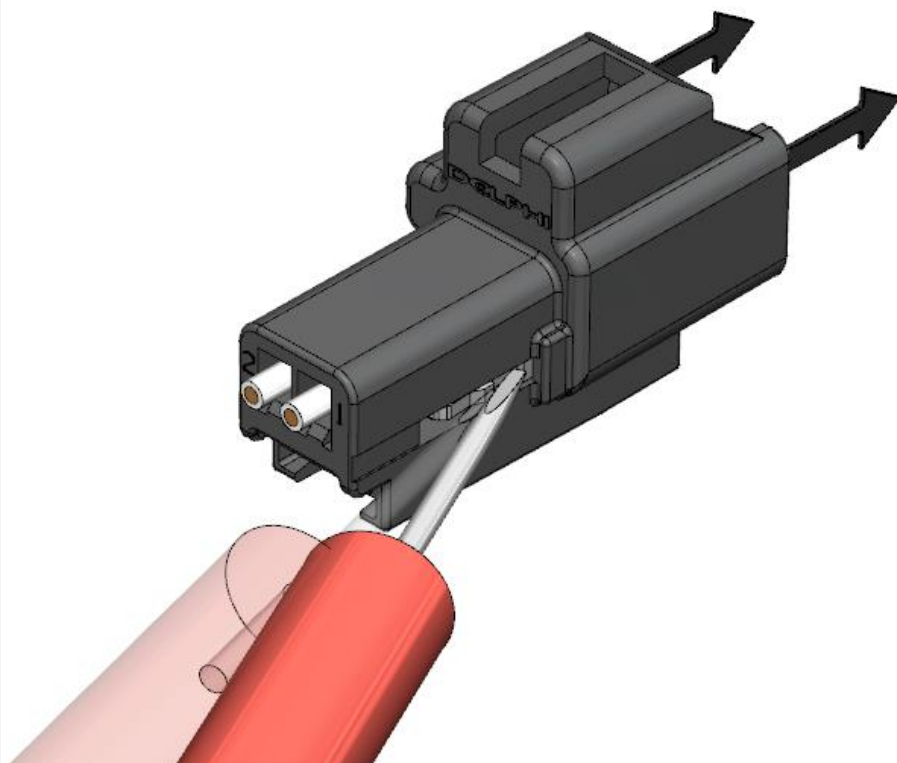
### PLR REPLACEMENT (Remove) – STEP 1a

#### PROCESS FOR SINGLE ROW CONNECTORS:

- 1 PLACE TOOL 12122647 BEHIND THE LOCK OF THE PLR

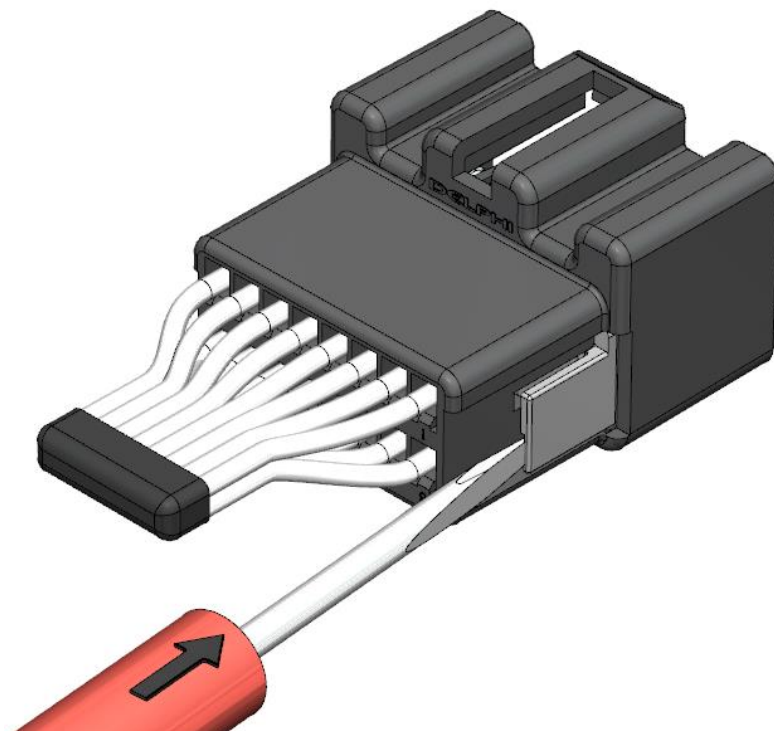


- 2 PRESS THE TOOL ENOUGH TO BEND THE LOCK AND RELEASE THAT SIDE TO PRE-STAGE

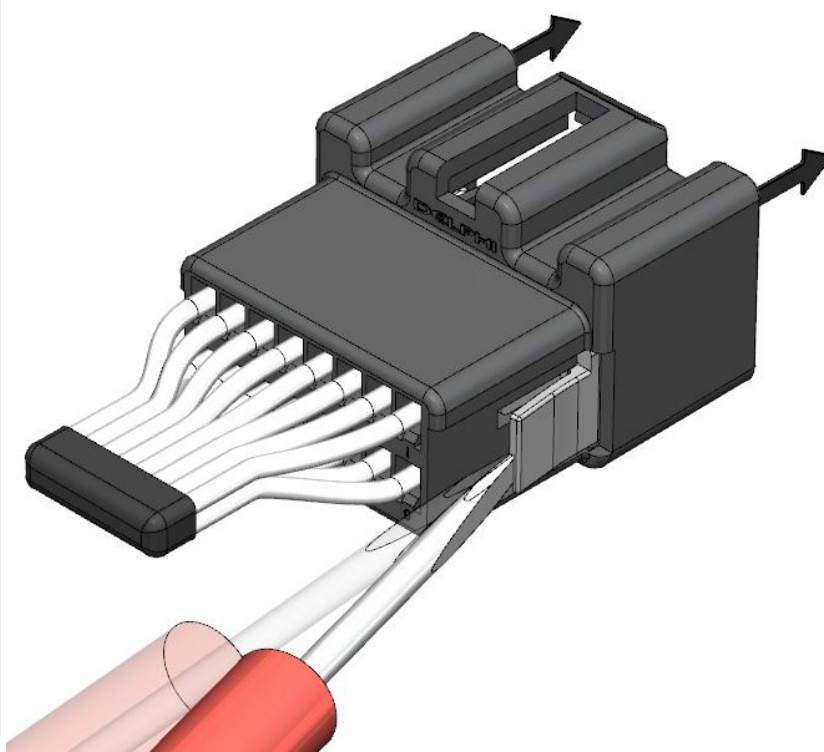


#### PROCESS FOR DOUBLE ROW CONNECTORS:

- 1 PLACE TOOL 12094441 BEHIND THE TAB OF THE PLR



- 2 DEFLECT THE LOCK AND MOVE THAT SIDE TO PRE-STAGE POSITION



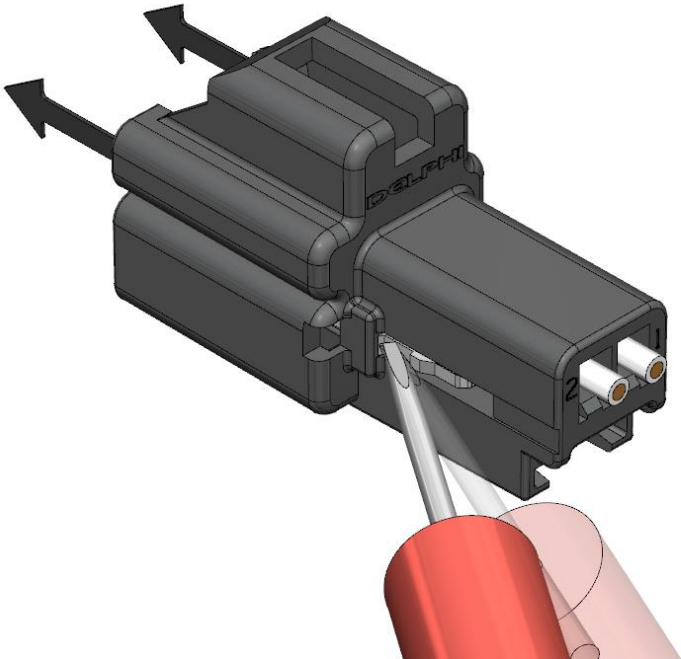


REPAIR / REPLACEMENT

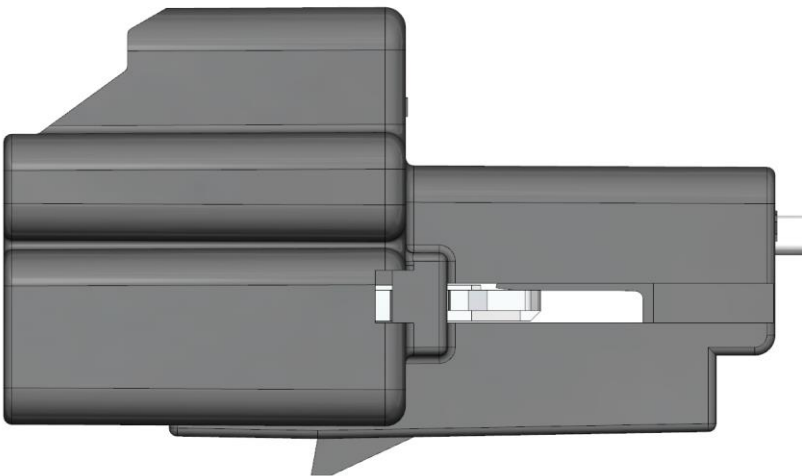
PLR REPLACEMENT (Remove) – STEP 1b

PROCESS FOR SINGLE ROW CONNECTORS:

3 FOLLOW THE SAME PROCESS TO RELEASE THE OTHER SIDE

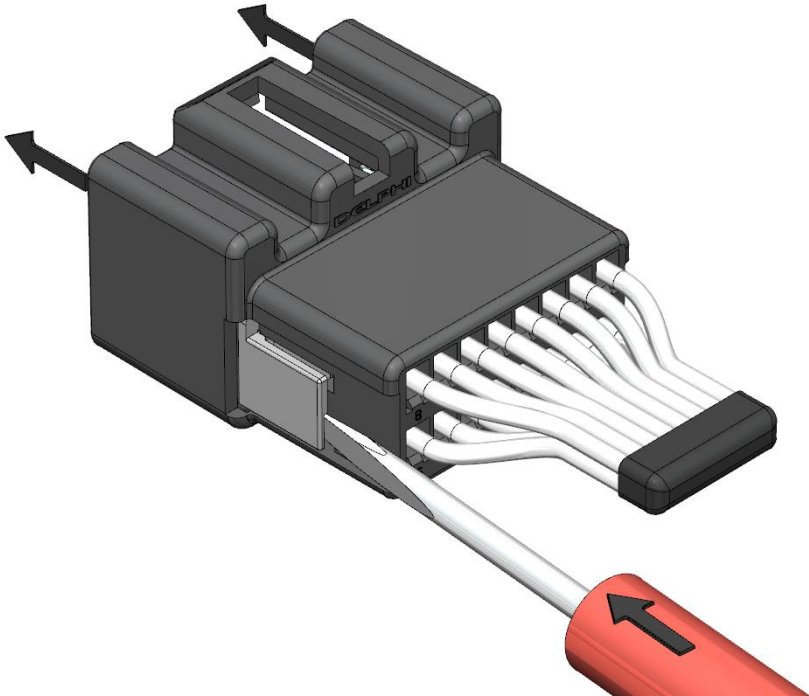


4 PLR IS NOW IN PRE-STAGE POSITION

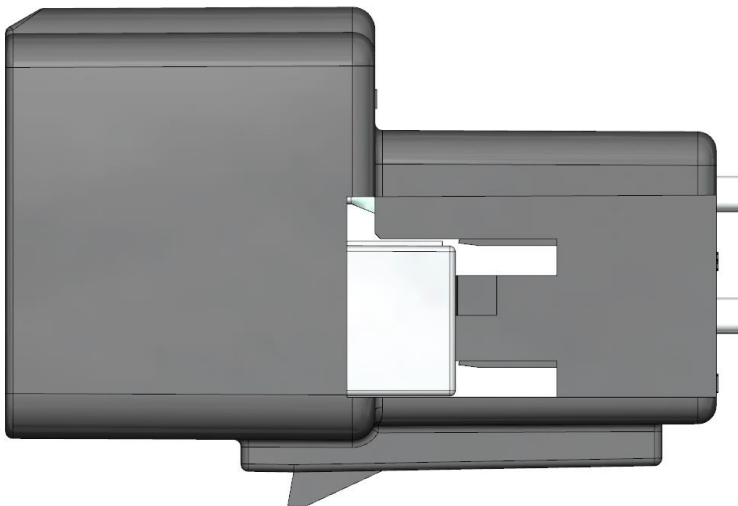


PROCESS FOR DOUBLE ROW CONNECTORS:

3 FOLLOW THE SAME PROCESS TO RELEASE THE OTHER SIDE



4 PLR IS NOW IN PRE-STAGE POSITION

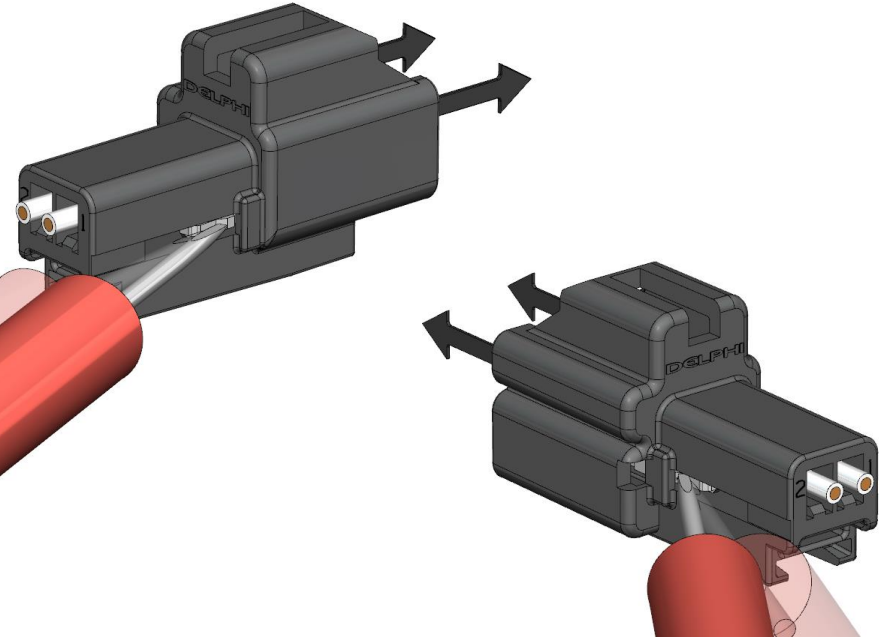


REPAIR / REPLACEMENT

PLR REPLACEMENT (Remove) – STEP 1c

PROCESS FOR SINGLE ROW CONNECTORS:

5 TO COMPLETELY REMOVE THE PLR, REPEAT STEPS 1 2 3

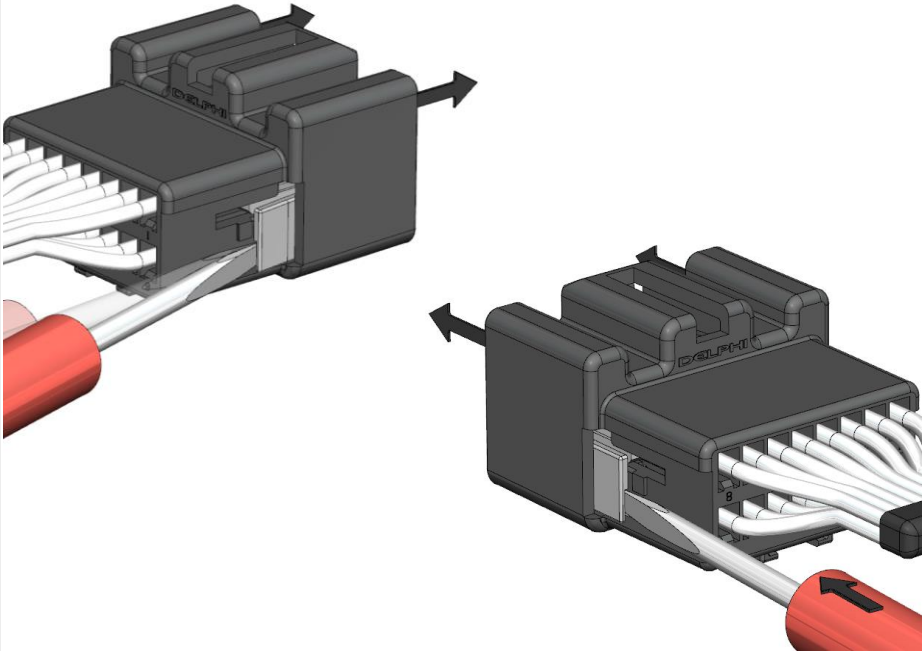


4 RELEASE THE PLR FROM THE MALE CONNECTOR

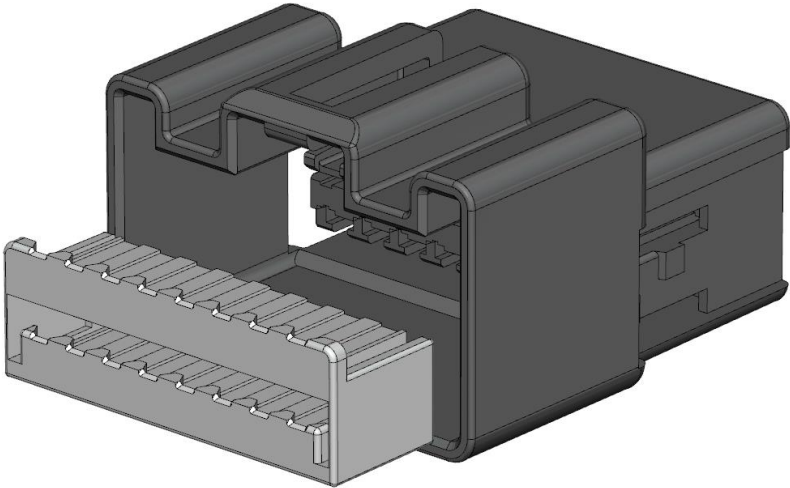


PROCESS FOR DOUBLE ROW CONNECTORS:

5 TO COMPLETELY REMOVE THE PLR, REPEAT STEPS 1 2 3



4 RELEASE THE PLR FROM THE MALE CONNECTOR

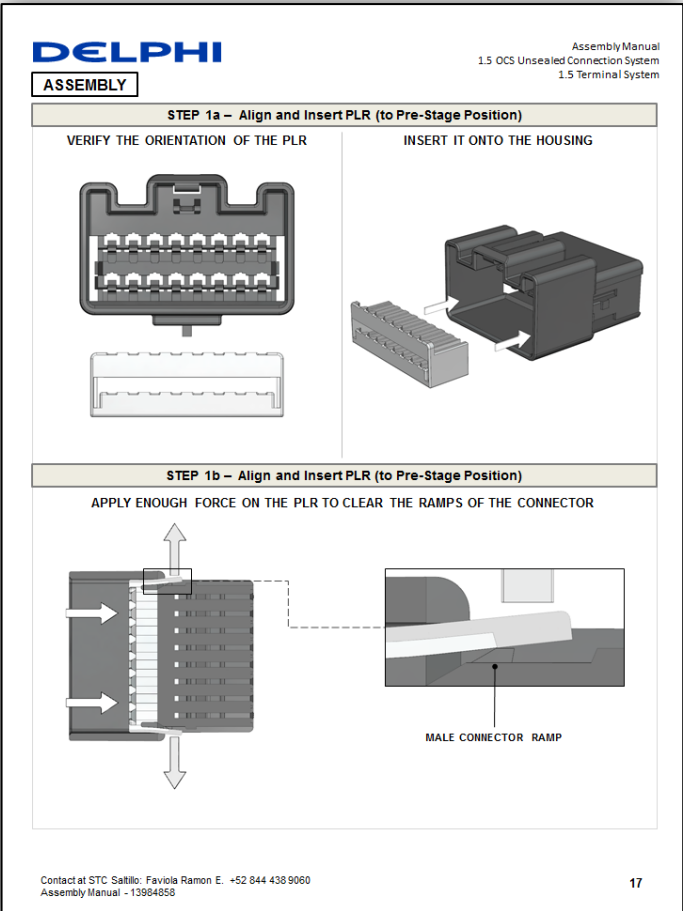
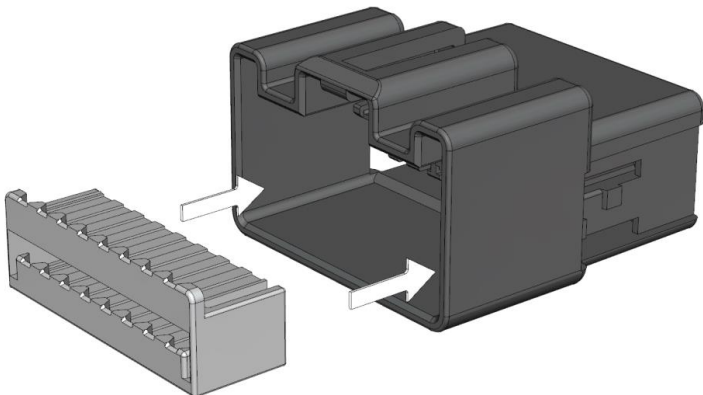


PLR REMOVED

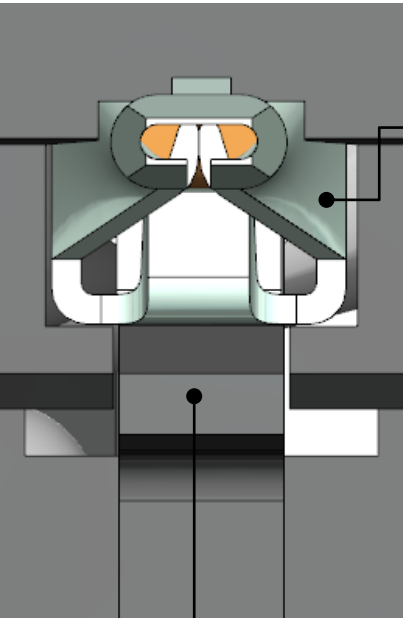
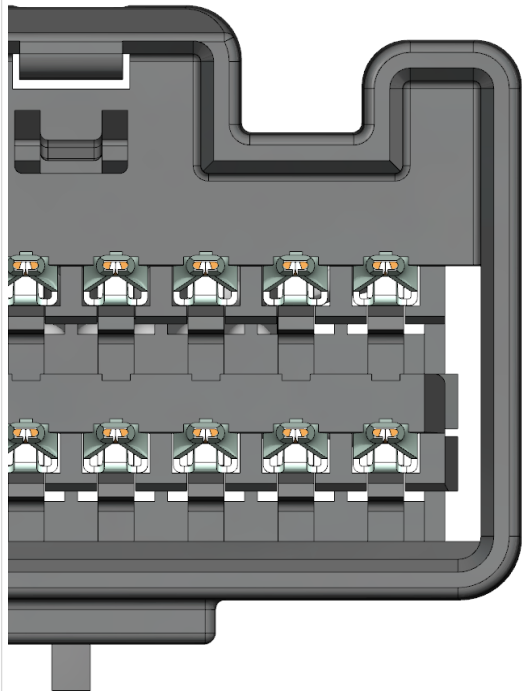
REPAIR / REPLACEMENT

PLR REPLACEMENT (Install) – STEP 2

REFER TO PRE-ASSEMBLY  
MANUAL SECTION



MALE TERMINAL OCS 1.5 REPLACEMENT (Remove) – STEP 1a



TERMINAL

TERMINAL LOCK

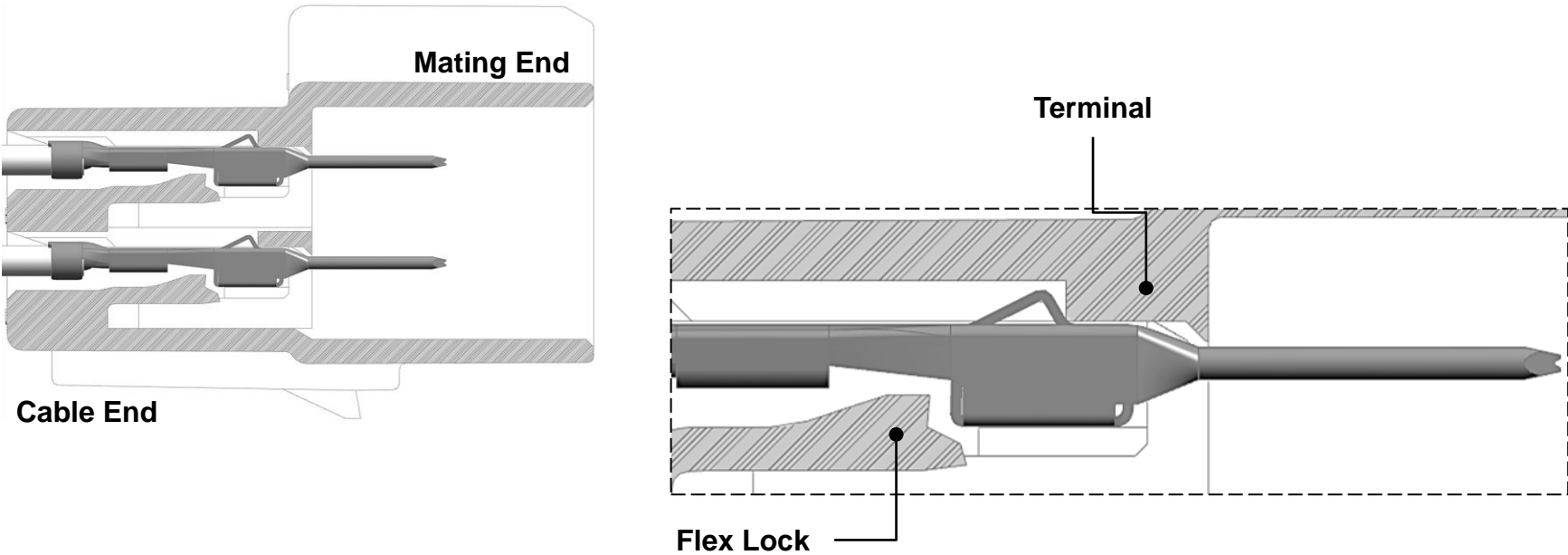
FRONT VIEWS

REPAIR / REPLACEMENT

MALE TERMINAL OCS 1.5 REPLACEMENT (Remove) – STEP 1b

REMOVE TERMINALS

IDENTIFY  
Flex Lock

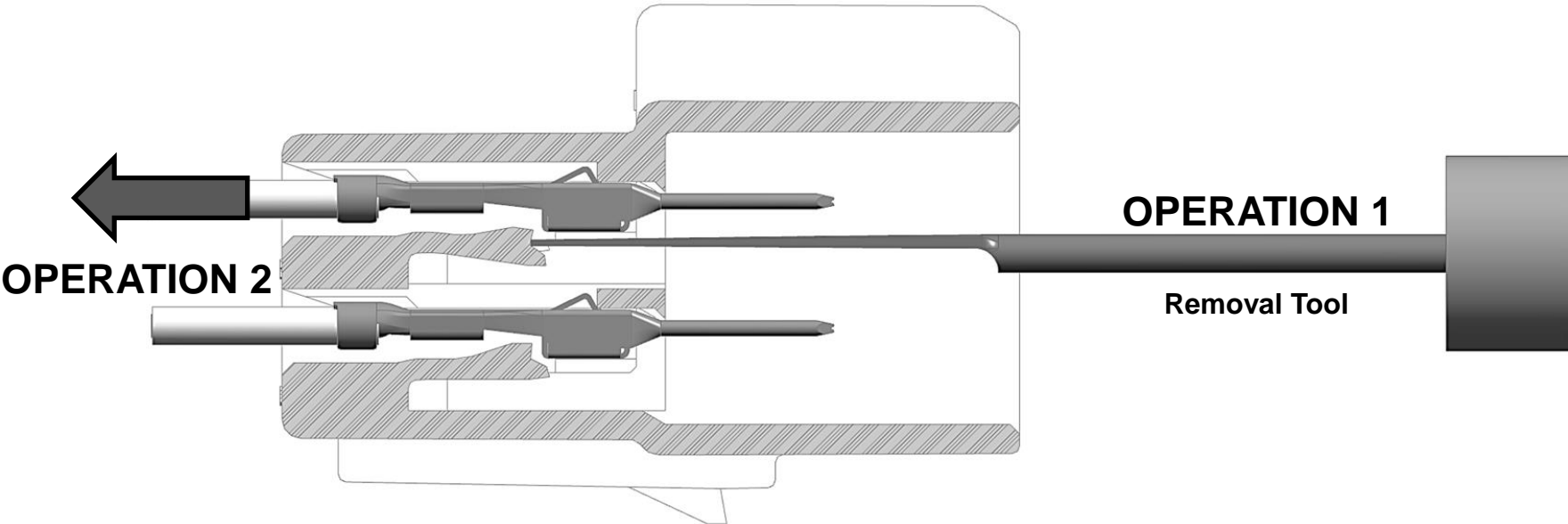


\* This graph just represents how this kind of terminals are removed.

MALE TERMINAL OCS 1.5 REPLACEMENT (Remove) – STEP 1c

REMOVE TERMINALS

Locate Flex Lock at the front of the Connector. Insert (Operation 1) tool 12094429 straight into the window, deflect the Flex Lock to unseat the Terminal and gently pull on the cable to remove (Operation 2) the Male Terminal from the Connector.

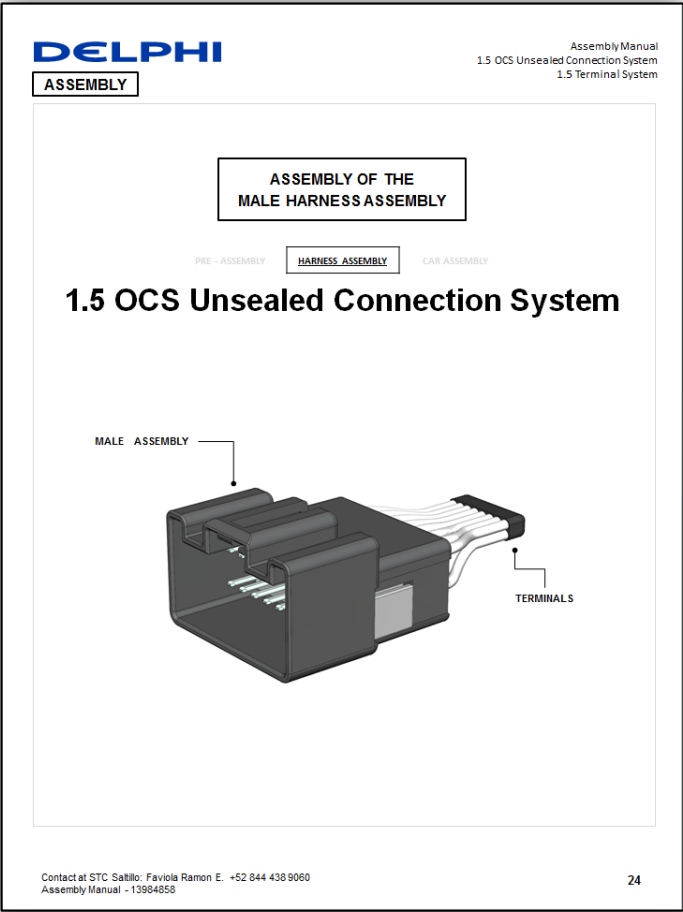
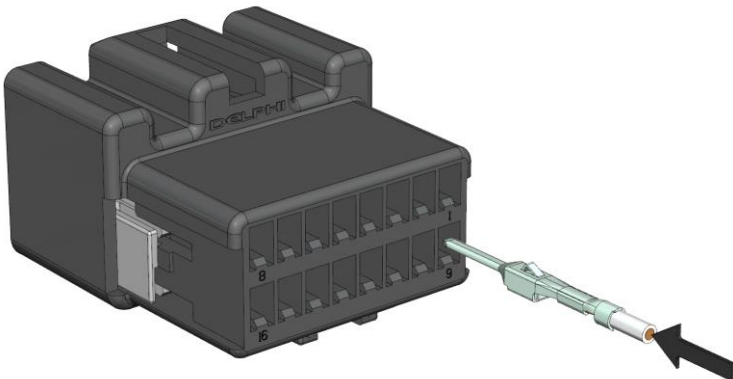


\* This graph just represents how this kind of terminals are removed.

REPAIR / REPLACEMENT

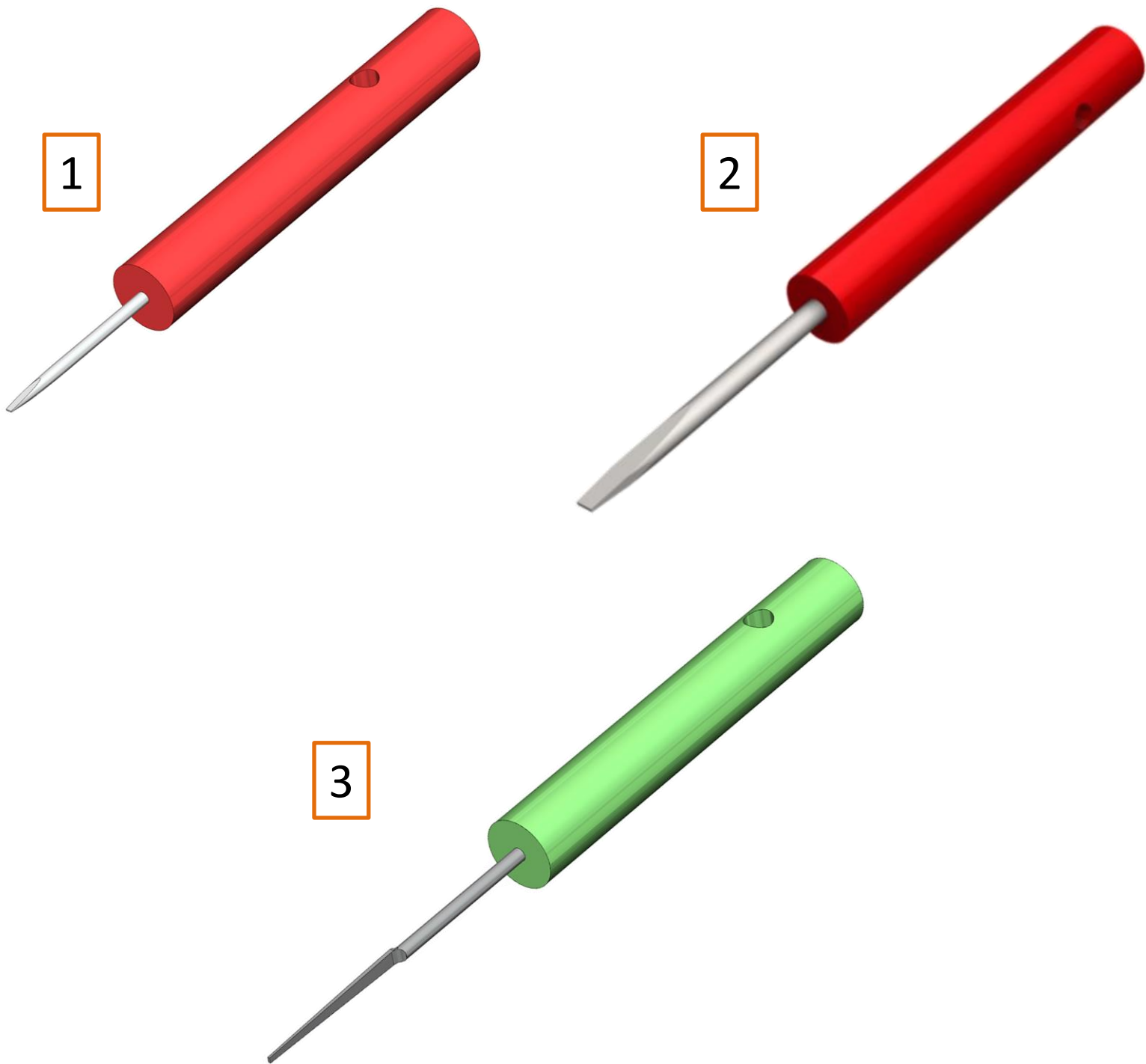
MALE TERMINAL OCS 1.5 REPLACEMENT (Insert) – STEP 2

REFER TO HARNESS  
MANUAL SECTION





RECOMMENDED REPAIR TOOLS



ITEM	DELPHI PART NUMBER
1	12122647
2	12094441
3	12094429

REVISIONS			
DATE	REV	REVISION HISTORY	AUTH
09OC12	01	RELEASED	419659
18JN13	02	UPDATED GRAPHICS WITH LATEST DESIGNS, CHANGED – CPA & NAME OF THE MANUAL AND ADDED VIEW OF VERSIONS SHEETS	422488
19JL13	03	CHANGED TERMINAL INSERTION SEQUENCE AND ADDED LABEL TO REVISE THE CPA LOCK WHEN CLOSED TO FULL-STAGE	423304
24FE16	04	UPDATED GRAPHICS WITH LATEST DESIGNS & REPAIR SECTION AND ADDED REPAIR TOOL PART NUMBERS	431953