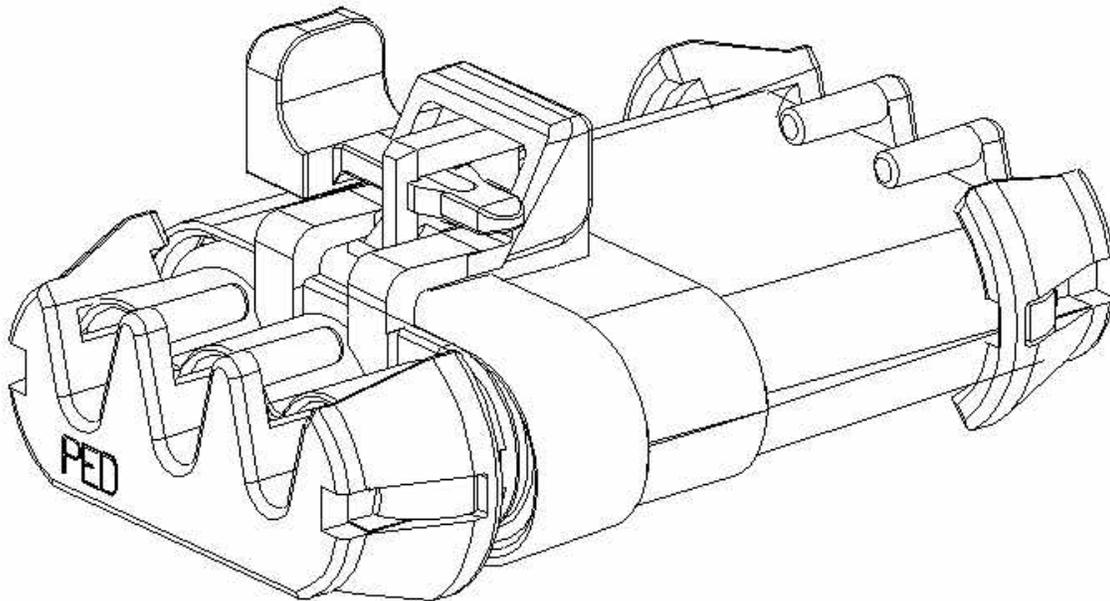


ASSEMBLY INSTRUCTIONS

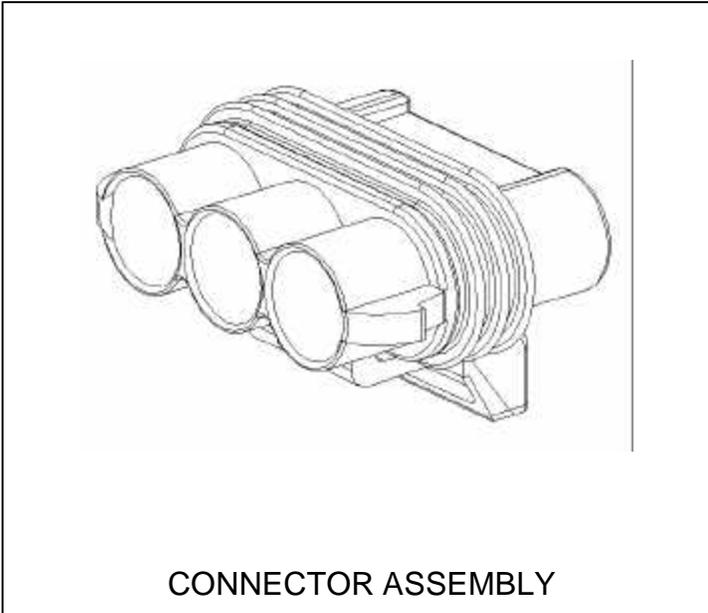
630 METRI-PACK

SEALED CONNECTOR



NOTE: PLEASE CONTACT YOUR DELPHI SALES REPRESENTATIVE WITH ANY QUESTIONS OR COMMENTS CONCERNING THESE ASSEMBLY INSTRUCTIONS. COMPONENT P/N'S AND REPAIR TOOL P/N'S ARE AVAILABLE FROM YOUR DELPHI SALES ENGINEER.

ASSEMBLY INSTRUCTIONS FEMALE 630 SEALED METRI-PACK COMPONENTS



ASSEMBLY INSTRUCTIONS FEMALE 630 SEALED METRI-PACK CONNECTOR

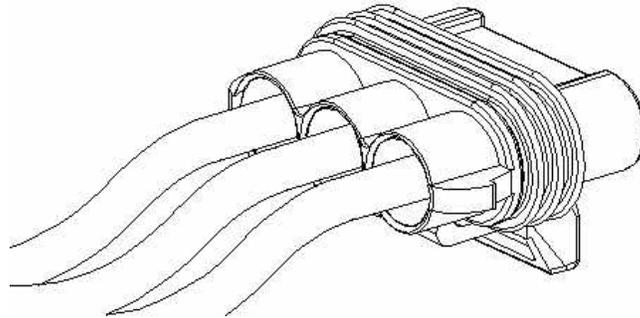
STEP 1: PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.

STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD (1) ONE TPA (TERMINAL POSITION ASSURANCE) TO CONNECTOR.

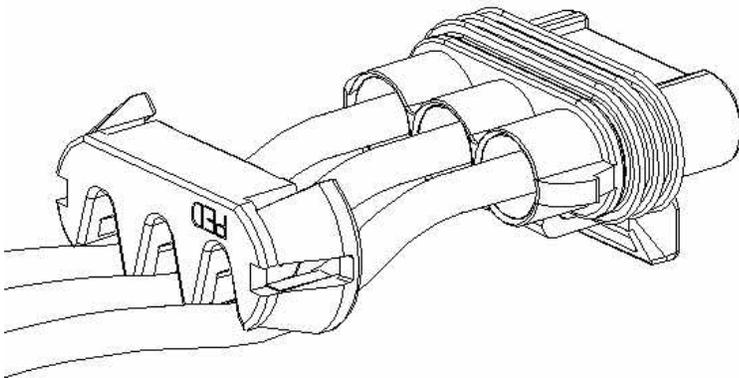
HOLD CONNECTOR WITH PLUGGING SIDE AWAY
A. FROM HAND. HOLD TPA WITH FLAT SIDE FACING UP.

LINE UP NIBS WITH CORRESPONDING
B. GROOVES, AND VERIFY ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.

ASSEMBLY INSTRUCTIONS FEMALE 630 SEALED METRI-PACK CONNECTOR

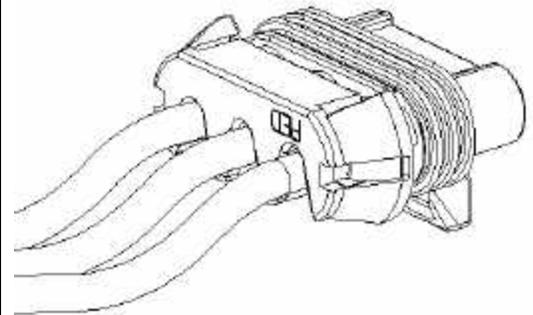


STEP 1: PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.



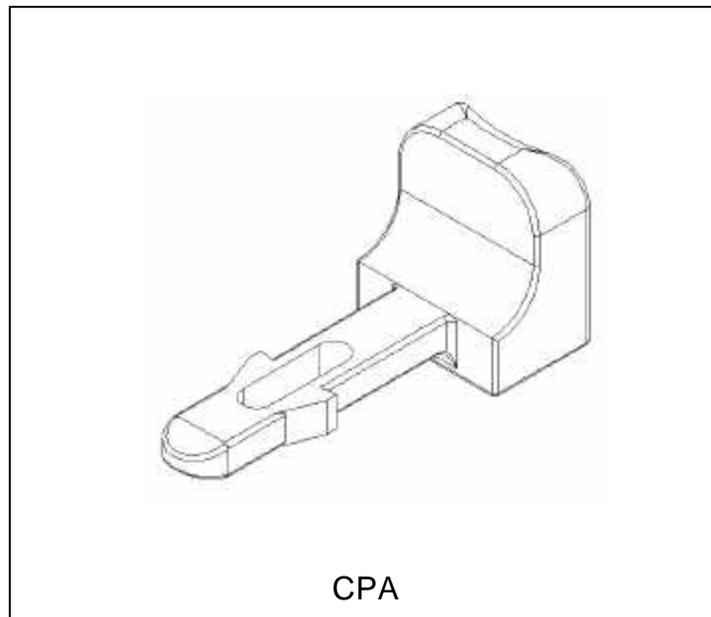
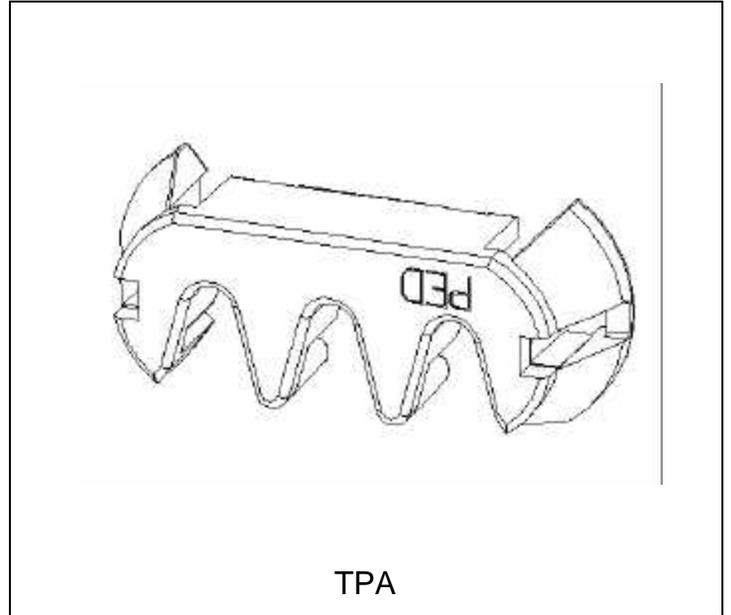
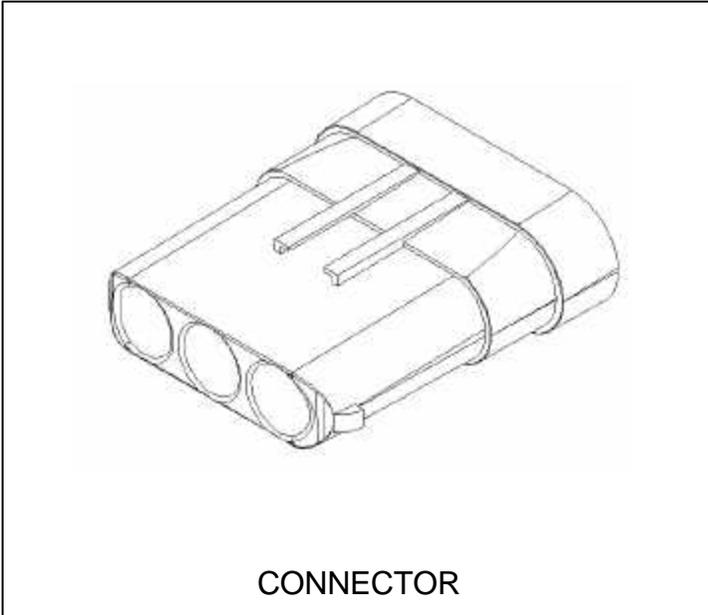
STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD (1) ONE TPA TERMINAL POSITION ASSURANCE TO CONNECTOR.

- A. HOLD CONNECTOR WITH PLUGGING SIDE AWAY FROM HAND. HOLD TPA WITH FLAT SIDE FACING UP.
- B. LINE UP NIBS WITH CORRESPONDING GROOVES, AND VERIFY ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.



**COMPLETED
STEP 2**

ASSEMBLY INSTRUCTIONS MALE 630 SEALED METRI-PACK COMPONENTS



ASSEMBLY INSTRUCTIONS MALE 630 SEALED METRI-PACK CONNECTOR

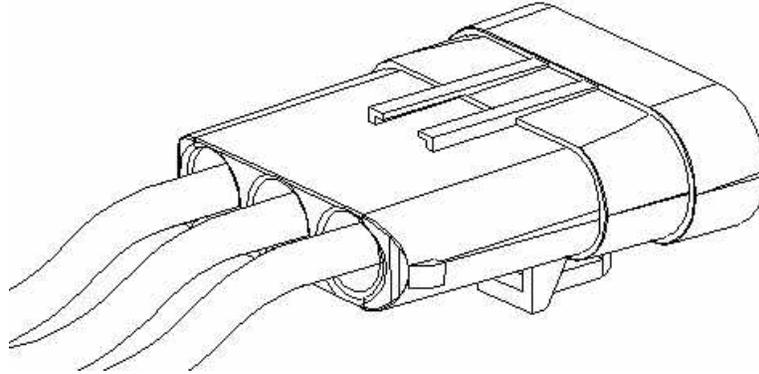
STEP 1: PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.

STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD ONE (1) TPA TO CONNECTOR.

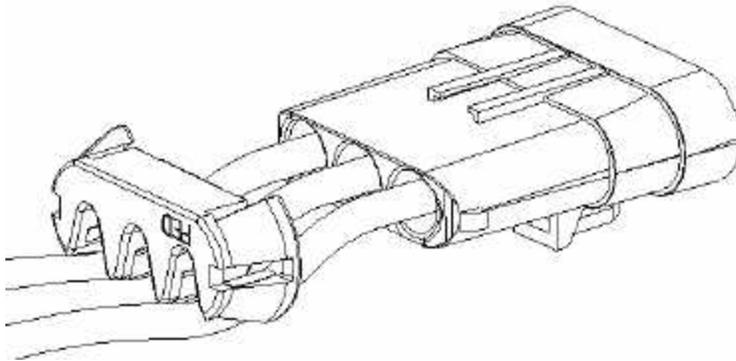
A. HOLD CONNECTOR WITH PLUGGING SIDE AWAY FROM HAND. HOLD TPA WITH FLAT FACING UP.

LINE UP NIBS WITH CORRESPONDING
B. GROOVES, AND VERIFY ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.

ASSEMBLY INSTRUCTIONS 630 SEALED METRI-PACK CONNECTOR



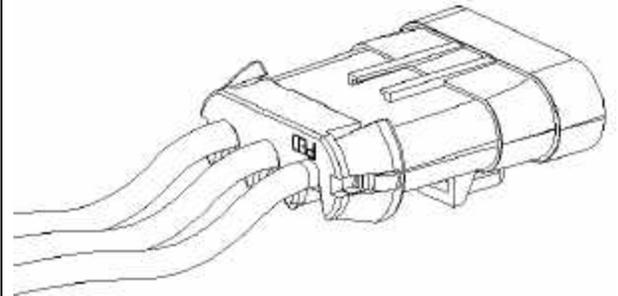
STEP 1: PLUG LEADS TO CONNECTOR ASSEMBLY PER PRINT.



STEP 2: AFTER ALL LEADS ARE PLUGGED, BUILD ONE (1) TPA TO CONNECTOR.

- A. HOLD CONNECTOR WITH PLUGGING SIDE AWAY FROM HAND. HOLD TPA WITH FLAT SIDE FACING UP.

- B. LINE UP NIBS WITH CORRESPONDING GROOVES, AND VERIFY ONE LEAD PER CAVITY. APPLY PRESSURE WITH FINGERS UNTIL TPA SNAPS INTO PLACE.



**COMPLETED
STEP 2**

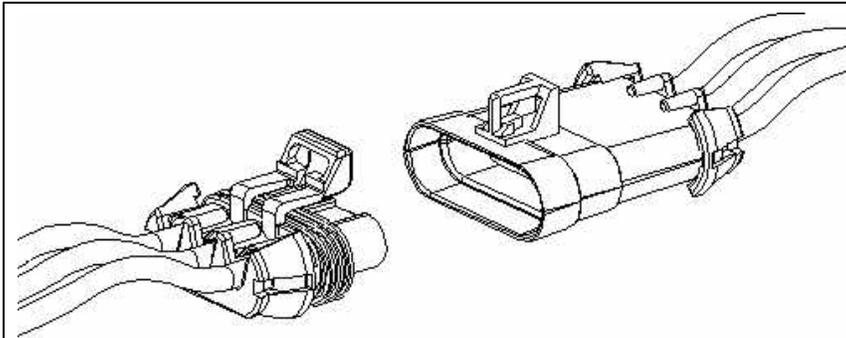
**FINAL ASSEMBLY INSTRUCTIONS
FEMALE & MALE 630 SEALED
METRI-PACK CONNECTOR**

STEP 1: MATE MALE & FEMALE CONNECTORS TOGETHER.

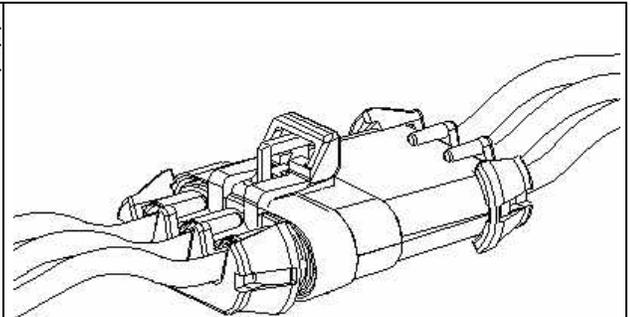
STEP 2: BUILD ONE (1) CPA CONNECTOR POSITION ASSURANCE TO MATED CONNECTORS.

- A. HOLD MATED CONNECTORS. HOLD CPA WITH EXTENSION TOWARD MALE CONNECTOR.
- B. SLIDE EXTENSION INTO SLOT AND APPLY PRESSURE WITH FINGERS UNTIL CPA SNAPS INTO PLACE.

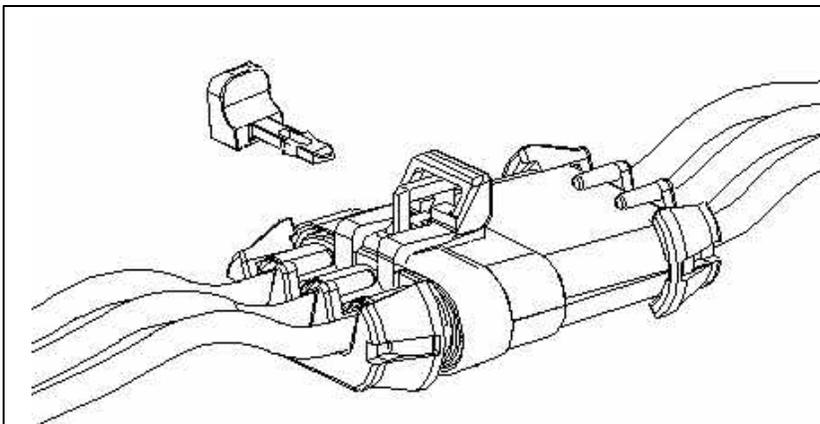
FINAL ASSEMBLY INSTRUCTIONS FEMALE & MALE 630 SEALED METRI-PACK CONNECTOR



STEP 1: MATE FEMALE & MALE CONNECTORS TOGETHER.



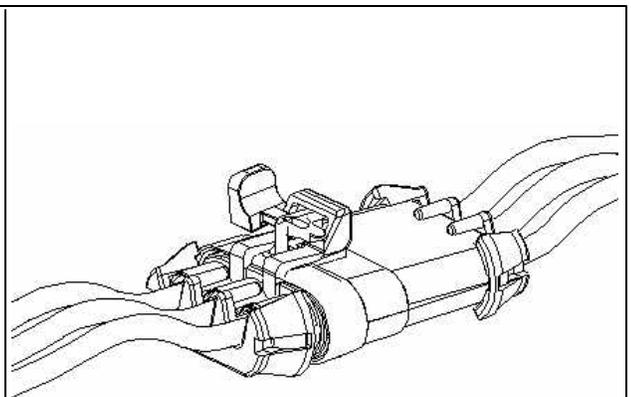
**COMPLETED
STEP 1**



STEP 2: BUILD ONE (1) CPA CONNECTOR POSITION ASSURANCE TO MATED CONNECTORS.

HOLD MATED CONNECTORS. HOLD
A. CPA WITH EXTENSION TOWARD MALE CONNECTOR.

SLIDE EXTENSION INTO SLOT AND
B. APPLY PRESSURE WITH FINGERS UNTIL CPA SNAPS INTO PLACE.



**COMPLETED
STEP 2**